# EXPERIMENTS OF PARTICLE COLLISIONS AND RHEOLOGY

Melany L. Hunt Mechanical Engineering Caltech

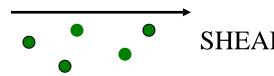
Collaborators: Esperanza Linares, Erin Koos &

Chris Brennen





#### Rheology: suspension to a granular flow



SHEAR RATE, γ

Shear and Normal Stresses, *T* and *P* 

#### **Dilute Suspension**

Viscous interactions

$$T = \mu' \gamma$$
;  $P \propto \gamma$   
 $\mu'$  - corrected viscosity,  
 $\mu' = \mu f(\phi)$  with  $\phi$  as the solid fraction

#### **Granular Flows**

Collisional interactions

$$T$$
 ,  $P \propto 
ho_p \, d^2 \, \gamma^2$ 

 $\rho_p$  particle density

d particle diameter

We are interested in this "idealized" transition.

Need to understand collisions.

## Single particle collisions in a liquid

 Coefficient of restitution from rebound (U<sub>r</sub>) to impact velocities (U<sub>i</sub>)
 e=-U<sub>r</sub>/U<sub>i</sub>

- Controlled collision with an immersed pendulum into a hard surface
- Effect of Stokes number  $St = \rho_p U_i d_p / 9\mu$



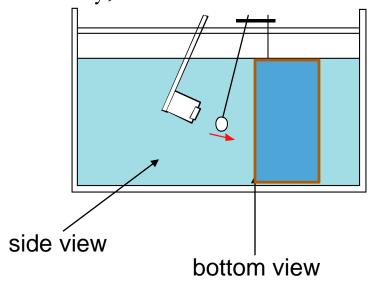
12 mm Delrin particle impacting a zeodur (hard) wall in water at St≈400:

$$e=-U_r/U_i=0.80$$

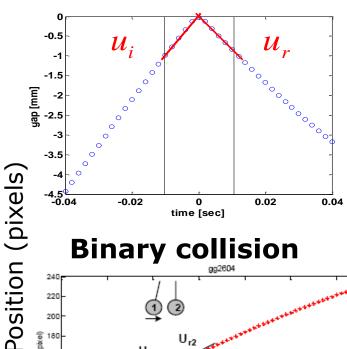
Joseph, Zenit, Hunt & Rosenwinkle 2001; see also, Davis, et al 1986, 2002; Gondret, et al 1999, 2002

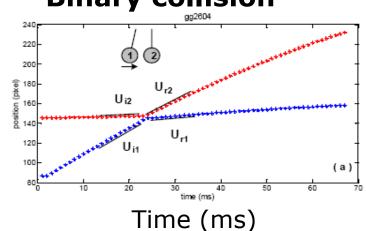
#### Particle-wall and particle-particle

- Particle-wall: zeodur (hard); glass, steel, delrin, nylon particles
- Particle-particle collisions; mobility of target particle
- Particles of same and different density; same size



#### **Particle-wall**





#### Particle-wall coefficient of restitution (e)

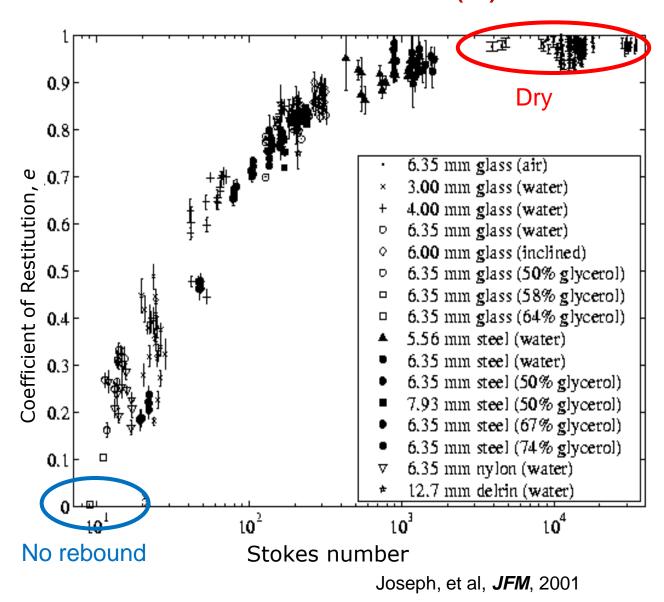
Hard target surface.

Stokes number,

 $St = \rho_p dU_i / 9\mu$ 

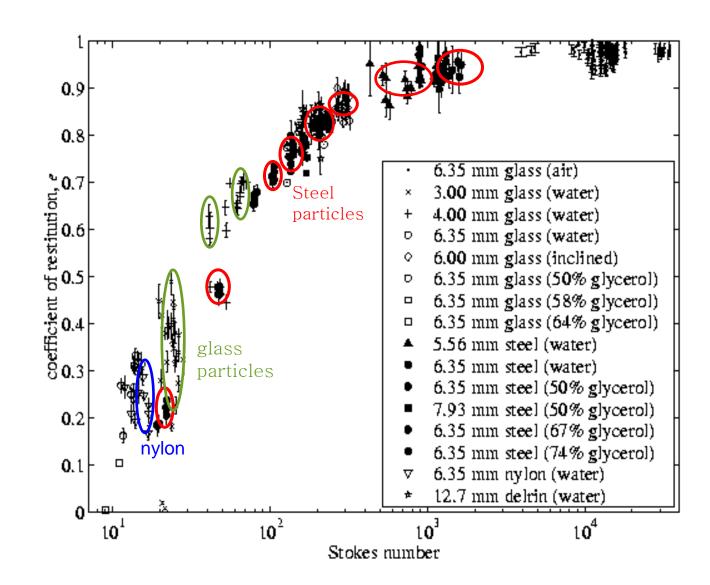
No rebound for  $St \le 10$ 

Dry-like behavior for St ≥ 2000



#### Coefficient of restitution – surface roughness

In some cases, variation in *e* that was as large as a factor of 2.

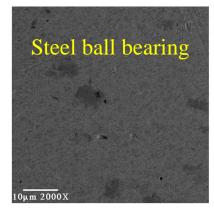


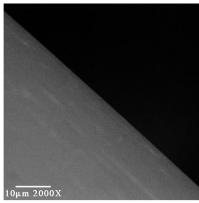
#### **Surface conditions**

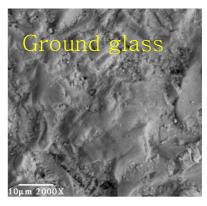
Measured surface roughness ( $\sigma_s$ ) and correlation distance between asperities ( $\lambda_s$ ); minimum distance ( $b_m$ ) and Hertzian contact area ( $A_b$ ) for St  $\leq$  80. Minimum distance based on elastohydrodynamic theory of Davis, Serayssol & Hinch 1986.

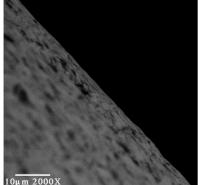
$$h_m \sim (\mu U_{io} a^{3/2} / E^*)^{2/5}$$

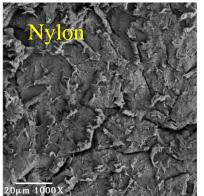
	$\sigma_{\!s}/h_{m}$	$A_h/\lambda_s^2$
Nylon	73	2
Glass	5.4	7.3
Steel	0.5	3

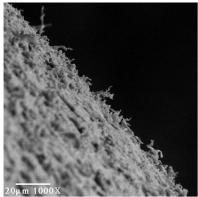




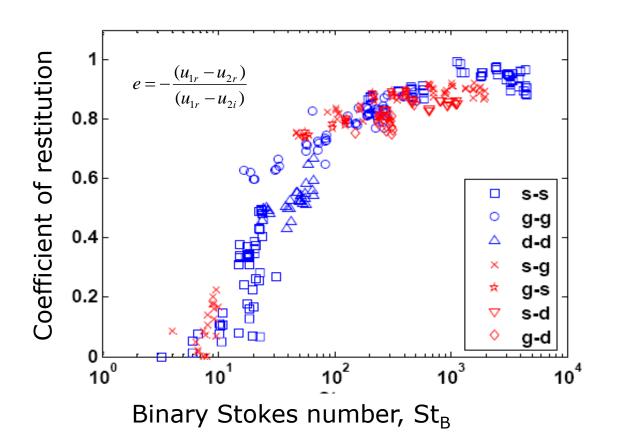








#### Particle-particle restitution



Despite particle mobility, particle-particle collisions follow trends for particle-wall collisions

s=steel

g=glass

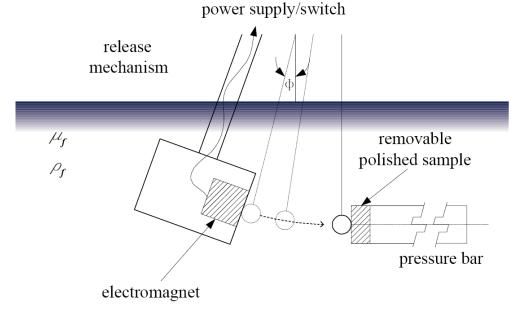
d=delrin

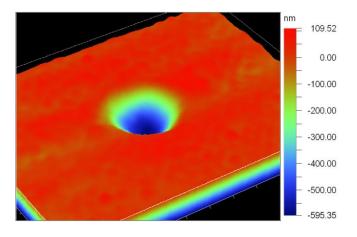
Yang & Hunt, 2006

## Surface deformation due to impact

 Ductile aluminum surfaces

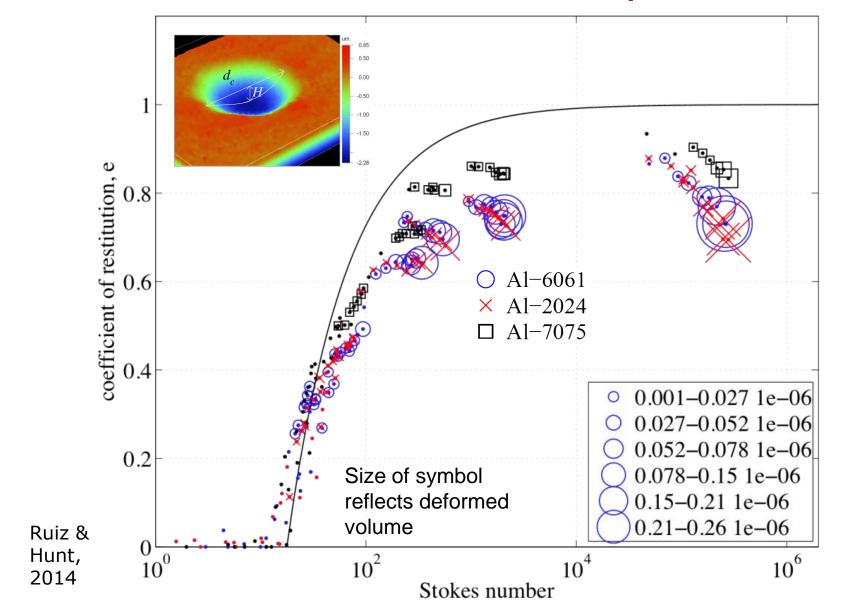
 Measure coefficient of restitution and crater size with optical profilometer







#### Surface deformation due to impact



## Prior Work: Rheology

Bagnold (1954)

Neutrally buoyant wax spheres; 1 mm dia. Outer rotating cylinder. Solid fraction from 0.1 to 0.64.

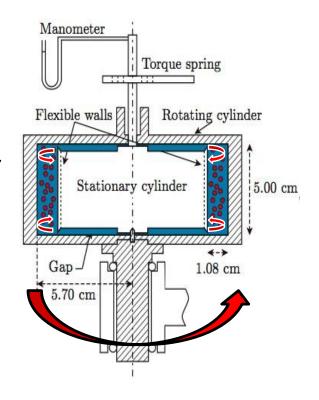
Secondary flows within annulus (Hunt, et al 2002).

Gap Reynolds number  $Re_b = \rho r_o \omega b/\mu$ ;

Re<sub>b</sub> from 8,800 to 33,000.

For  $b/r_o=0.19$ , critical Reynolds number of 18,000.

Only "macroviscous" torque measurements were not affected by second flows.



Gap:

$$b = r_0 - r_i = 1.08$$
 cm

Height:

$$h=5.0$$
 cm

Torque spring

Manometer

#### Prior work

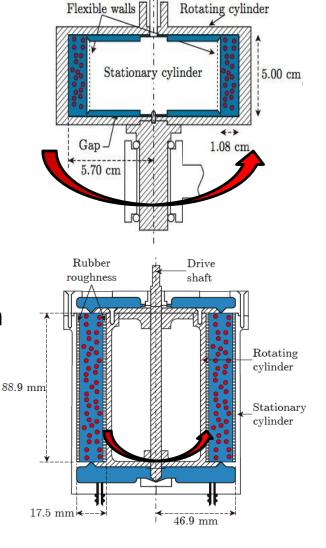
Bagnold (1954)

Neutrally buoyant wax spheres; 1 mm dia. Outer rotating cylinder. Solid fraction from 0.1 to 0.64. Secondary flows at higher shear rates.

Savage & McKeon (1983)

Neutrally buoyant polystyrene spheres ~1 mm diameter. Inner rotating cylinder. Taylor Couette vortices.

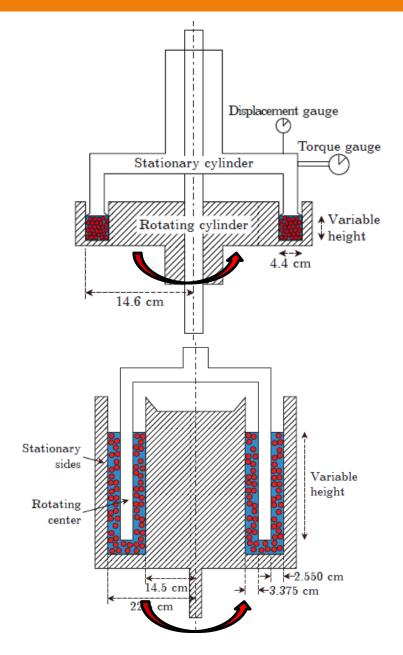
Critical Reynolds number, Re<sub>b</sub>≈100 For pure fluid Re<sub>b</sub> ranged from 500 to 5000



#### Prior Work (Continued)

 Hanes & Inman (1985)
 Glass beads 1-1.8 mm dia in water; non-neutrally buoyant.
 Heavy particles caused partial shearing of flow.

Acrivos, et al (1994)
 Neutrally buoyant; PMMA 0.14 mm; acrylic 0.09 mm. Designed for neutrally buoyant but there was settling.

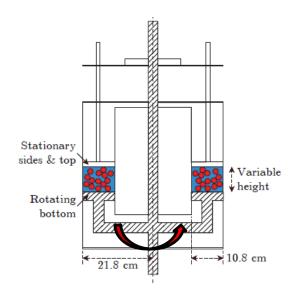


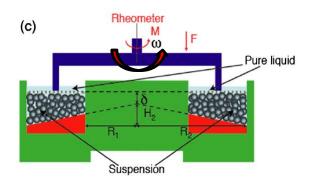
#### Prior Work (Continued)

Prasad & Kytomaa (1995)
 Neutrally and non-neutrally buoyant;
 3.2 mm dia acrylic spheres

 Boyer, Guazzelli & Pouliquen (2011)

Neutrally buoyant; 1.1 mm PMMA spheres; 0.58 mm polystyrene

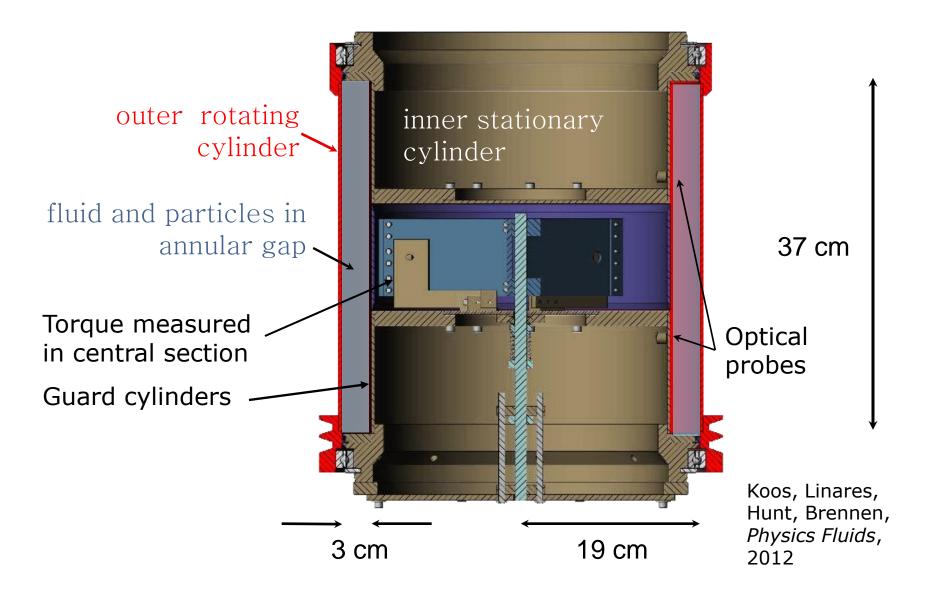


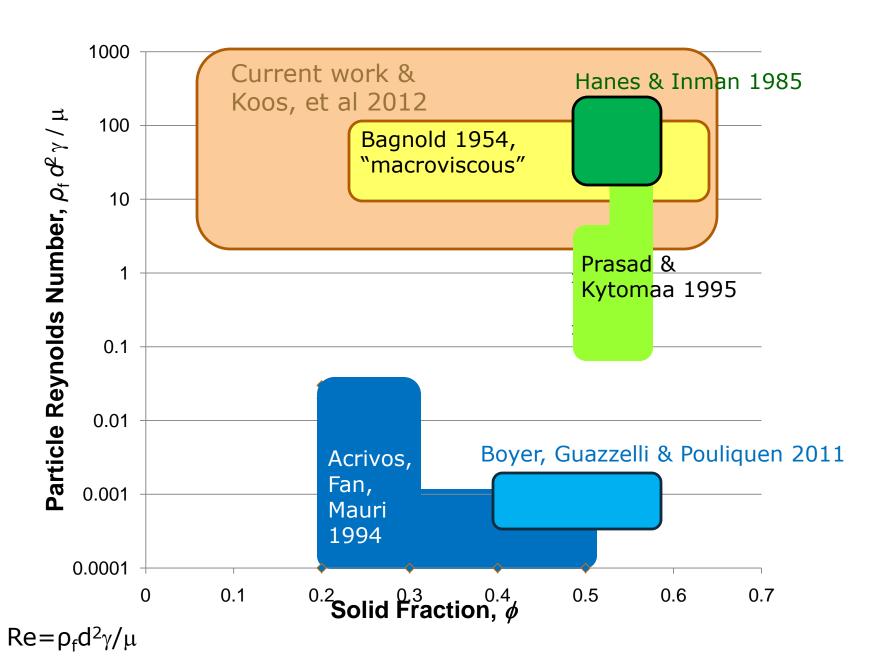


$$R_2-R_1=46 \text{ mm};$$
  
 $H_2=18 \text{ mm}$ 

#### Our rheometer



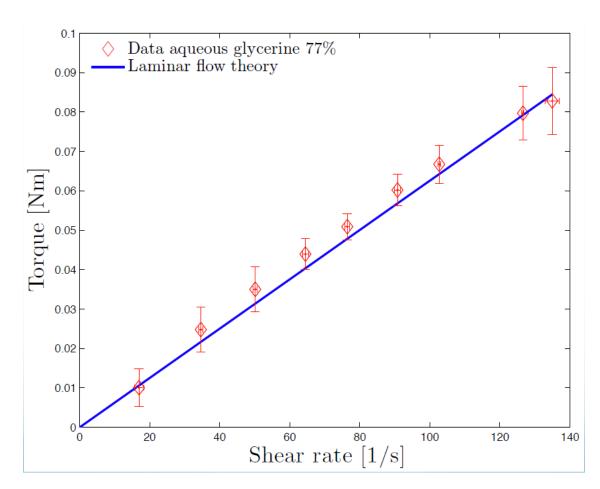




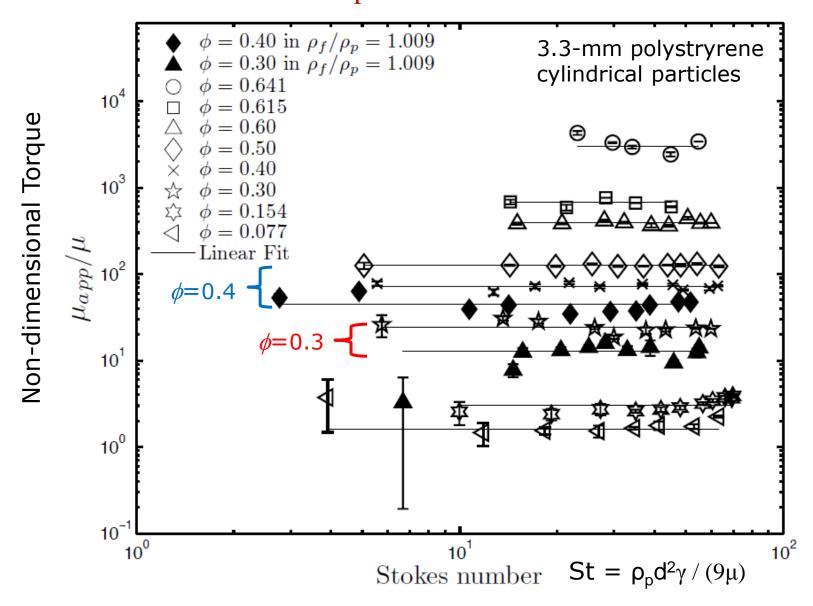
#### Our pure fluid tests

- Laminar flow; smooth walls
- Case shown is for Re<sub>b</sub>= 520 to 3700
- For our geometry, Re<sub>cr</sub>≈15,000

Pure fluid laminar:  $M=4\pi\mu H\omega r_i^2 r_o^2/(r_o^2-r_i^2)$  $=2\pi r_i^2 H\mu\gamma$ 



#### Results for flows with $\rho_p \approx \rho_f$ and smooth walls



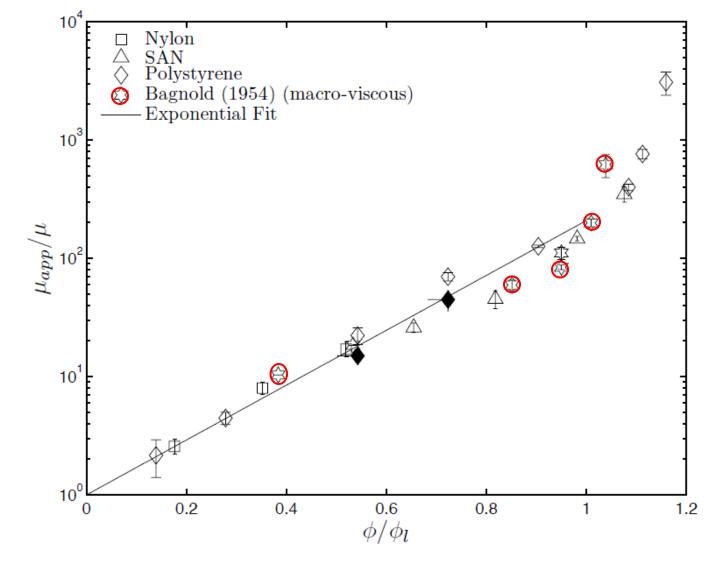
## Results: different particles with $\rho_p \approx \rho_f$ and smooth walls; Bagnold macro-viscous data

 $\phi_l$  is random loose pack solid fraction

Nylon spheres 6.4 mm diameter:  $\phi_l$  = 0.57

SAN spheres 3.2 mm diameter  $\phi_l = 0.61$ 

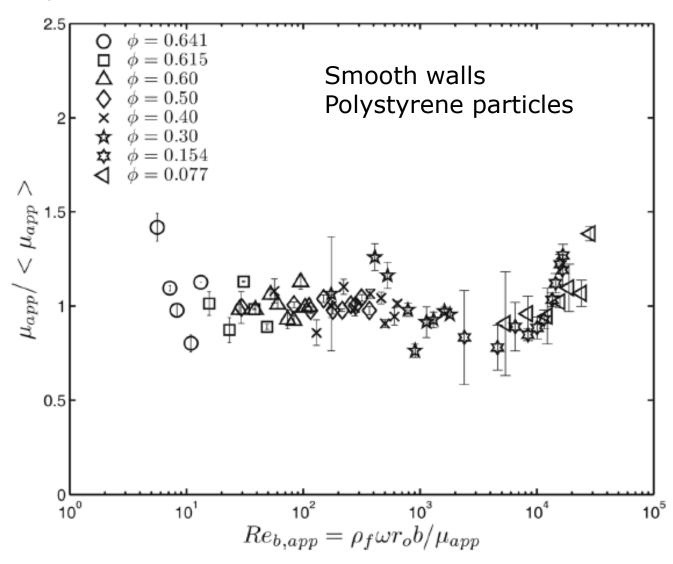
Polystyrene cylinders 3.3 mm:  $\phi_l = 0.55$ 



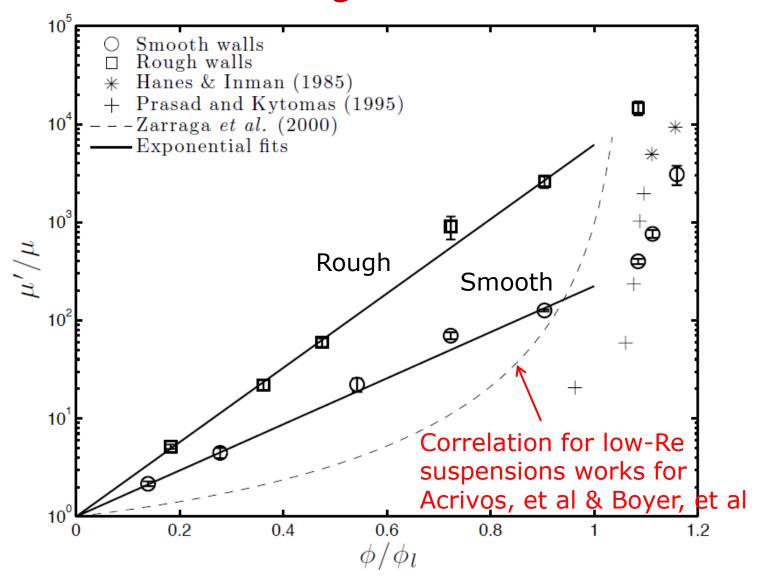
#### Critical Reynolds Number

Assumes that we can use effective viscosity and the transition criteria for pure fluid.

For our geometry, critical Re<sub>b</sub> ≈ 15,000



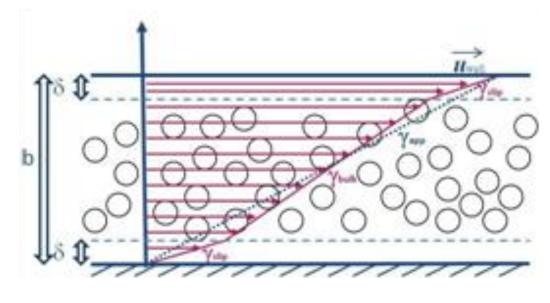
#### Results for smooth & rough walls



#### Overall results for flows with $\rho_p \approx \rho_f$

With smooth walls, measured torque is lower relative to rough-wall results because of slip along walls.

Modeled slip using depletion layer. Calculate using measured wall velocities and particle counts.



Koos, et al 2012

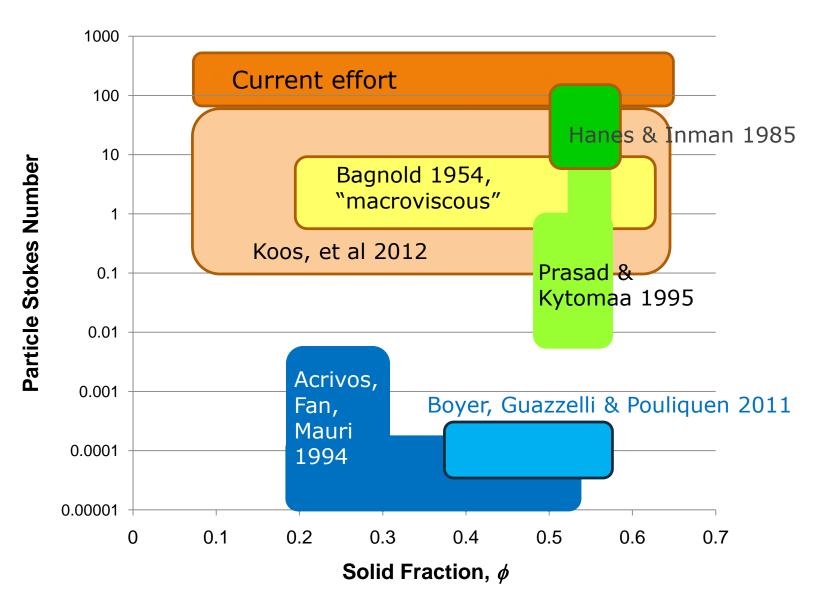
Effective viscosity larger than found for low-Reynolds number suspension flows.



# Why didn't we transition to granular-flow rheology dominated by particle collisions?

Over range of experiments, torques depended linearly on shear rate.

Possible answer – local Stokes number may not be high enough. Doing additional roughwalled experiments with higher density particles and lower viscosity fluids.



$$St = \rho_p d^2 \gamma / 9\mu$$

#### Relative viscosity (Acrivos, Fan & Mauri 1994)

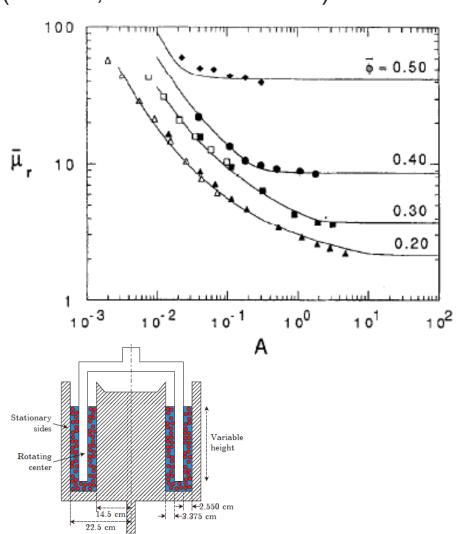
Height-averaged relative viscosity,  $\bar{\mu}_{\rm r}$  as a function of averaged solid fraction  $\bar{\varphi}$  and

$$A = \frac{9}{2} \frac{\mu \gamma}{h_o g \Delta \rho}$$

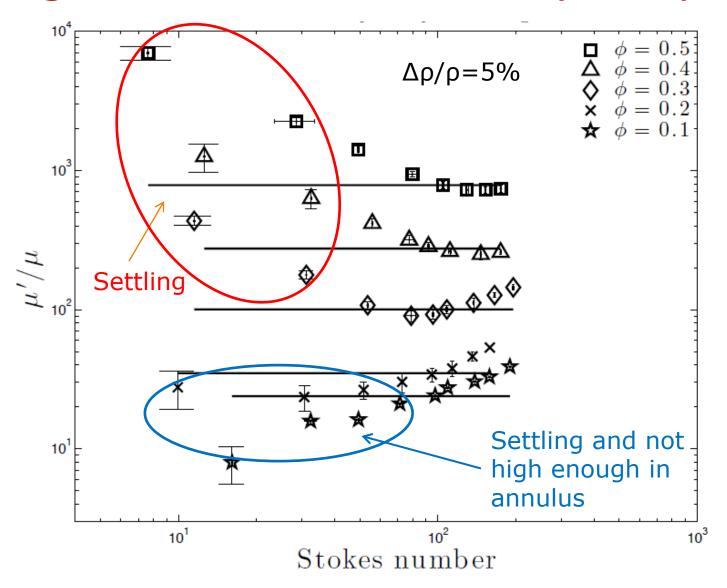
with  $\gamma$  = shear rate and  $h_o$  is height of sheared region.

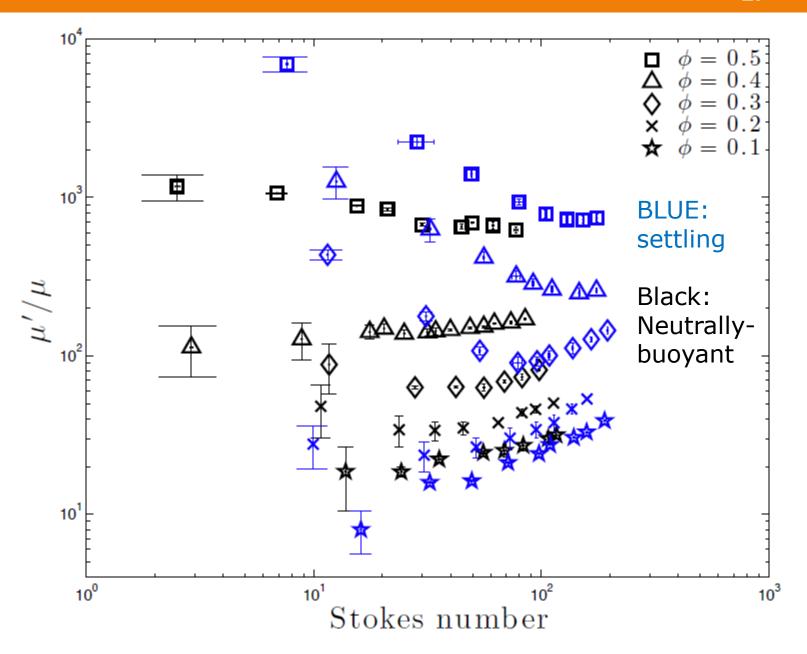
Balance of low-Reynolds number settling and shear induced migration.

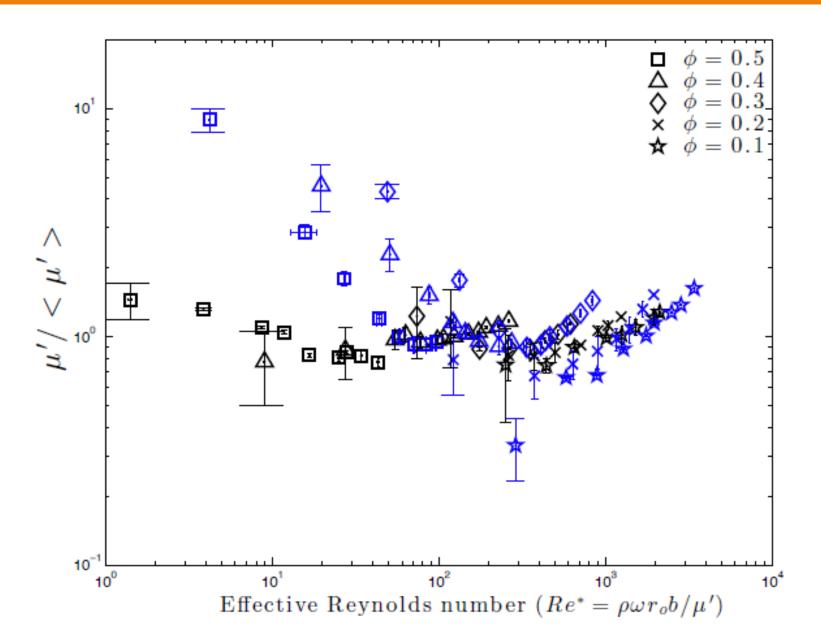
$$\Delta \rho / \rho = 2-3\%$$



#### Rough Walls & Non-Neutrally Buoyant

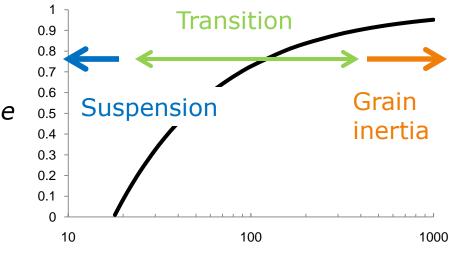






## Summary

In our prior experiments, Max Stokes numbers ≈ 80



Stokes number

Pushing higher St to

See if there is transition to collisional interactions.

More experiments at higher Stokes number

- Denser particles & less viscous fluids
- More accurate measurements of solid fraction



#### Questions?