

Epitaxial Graphene

A new electronic material

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CENTRE NATIONAL
DE LA RECHERCHE
SCIENTIFIQUE



Georgia Tech

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X. Wu, M. Sprinkle, M. Ruan, Y. Hu, G. Rutter, L. Miller,
K. Kubista, J. Hass, N. Sharma,

NIST

J. Stroscio, and others (NIST)

CEA

P. Soukiassian

Soleil

A. Taleb-Ibrahimi A. Tejeda

CNRS

M. Potemski, G. Martinez, C. Faugeras

(other collaborators will be acknowledged later)

The History of Graphene

Graphitic layers on transition metals, carbides known since the early '70s

First identification of:

“monolayer of graphite”
“single-crystal plane”
“two-dimensional graphite”

SiC	Van Bommel, Surf. Sci. (1975)
LaB6	Oshima Appl Phys (1977)
Pt	Zi-Du Surface Science (1987)...
Ni	Rosei PRB(1983)
Ir	Kholin Surf Sci (1984)
Re	Gall Sov Phys Sol State (1985)
TaC	Aizawa PRL 1990
TiC	Nagashima, Surf Sci (1993)
Ru	Marchini (2007)
WC	TaC, HfC,...
SiC	Forbeaux (1998)

The breakthrough:
Gateable graphenes
Emphasis on transport

SiO ₂	Novoselov Nature (2004) (Thin graphite)
SiC	Berger J. Chem Phys (2004) (Epitaxial graphiene)
SiO ₂	Novoselov Nature (2005) (Exfoliated graphene)
SiO ₂	Zhang Nature (2005) (Exfoliated graphene)

Graphene was experimentally well-known as a 2D crystal!
See, for example

Thin Solid Films 266 (1995) 229-233

N.R. Gall, E.V. Rut'kov, A.Ya. Tontegode

3.2. *Monolayer graphite*

Graphite films of monolayer thickness form on the surface of many metals (Ir, Re, MO, Pt, Ni, Rh)

...Monolayer graphite films preserve their **individuality as two-dimensional crystals on the surface of the metals [61]**

...Valence saturation of monolayer graphite films leads to their catalytic passivity and to a **weak bonding only by Van der Waals forces [9]. ...**

...many atoms (Cs, K, Ba, C, Pt, Si, Au, etc.) [6,19] and even molecules (C,) [20] can intercalate into MGF, penetrating between the graphite layer and the metal surface [6,19,21].

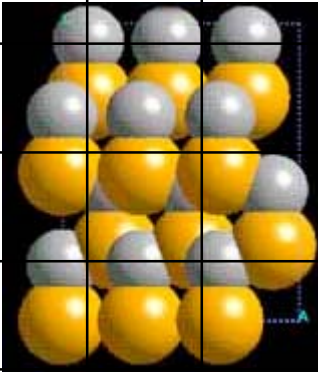
*So why did it take so long for
graphene to catch on?*

*Almost
NOBODY CARED!*

Epitaxial graphene is not an isolated single graphene sheet. However, it is easily made and it exhibits several graphene properties more clearly than exfoliated graphene!

Graphene Properties

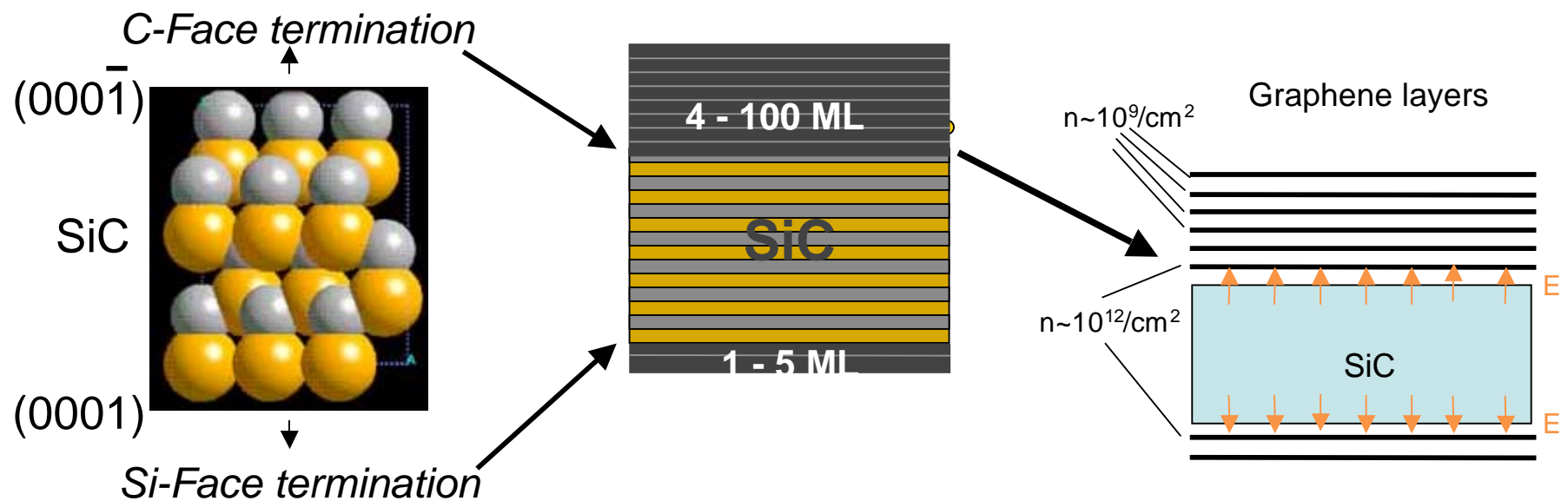
ITRS 2007 emerging material and research devices

	UHV	Furnace		
graphene	Si-face	C-face	Si-face	C-face
Scalability	✓	✓	✓	✓
Mobilities $>10^5 \text{cm}^2/\text{Vsec}$			↑ C-Face termination	✓
Doping $< 10^{10}/\text{cm}^2$				✓
Berry's phase of π	✓			✓
Landau Level $E \propto \sqrt{B}$	✓			✓
Weak anti-localization			↓ Si-Face termination	✓
Gapless Linear Dispersion	?			✓

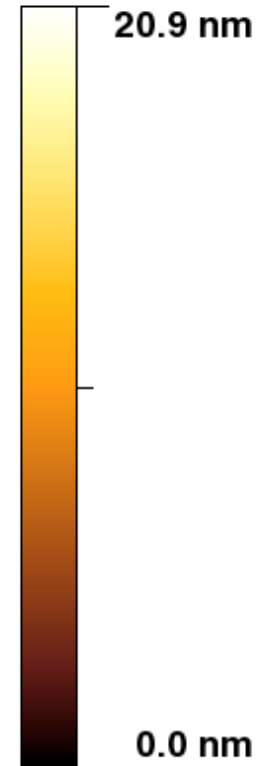
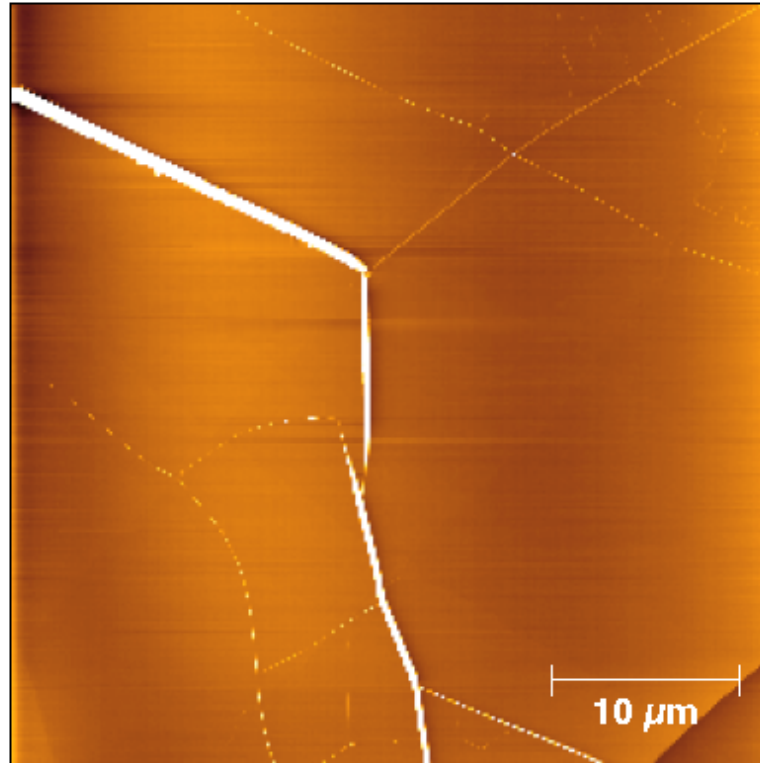
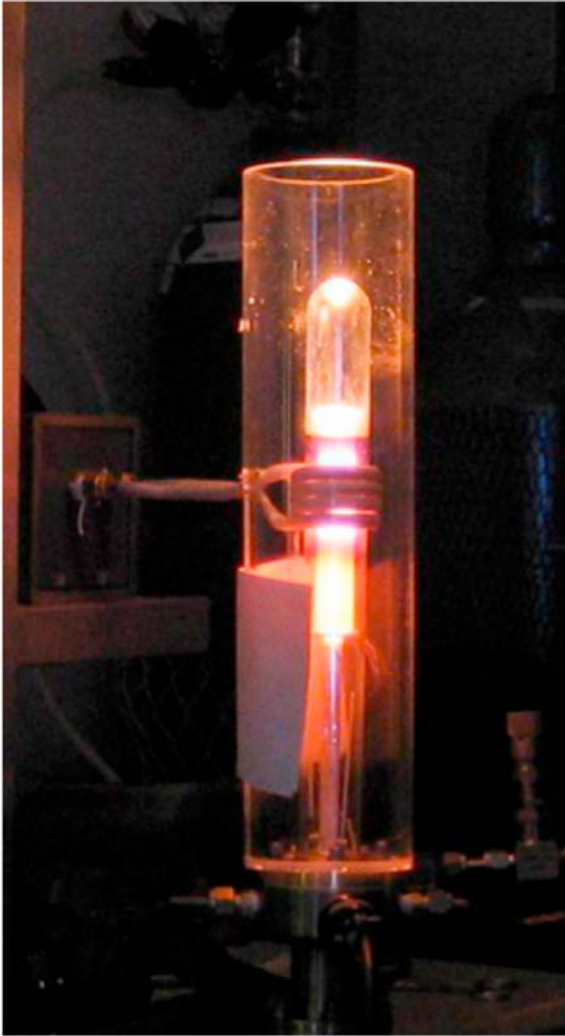


Production and Structure of Multilayered Epitaxial Graphene

Epitaxial Graphene on SiC



AFM: C-face MEG

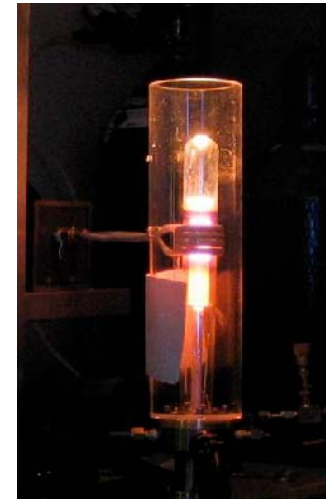


C-face, HV ($\sim 10^{-5}$ Torr)
RF induction furnace
 ~ 1450 °C, 7 min.

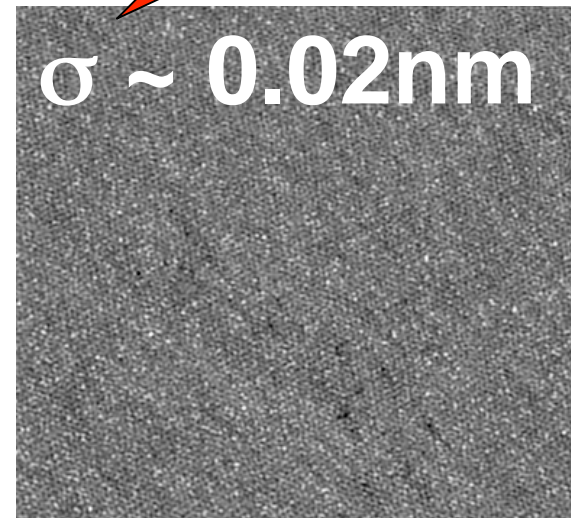
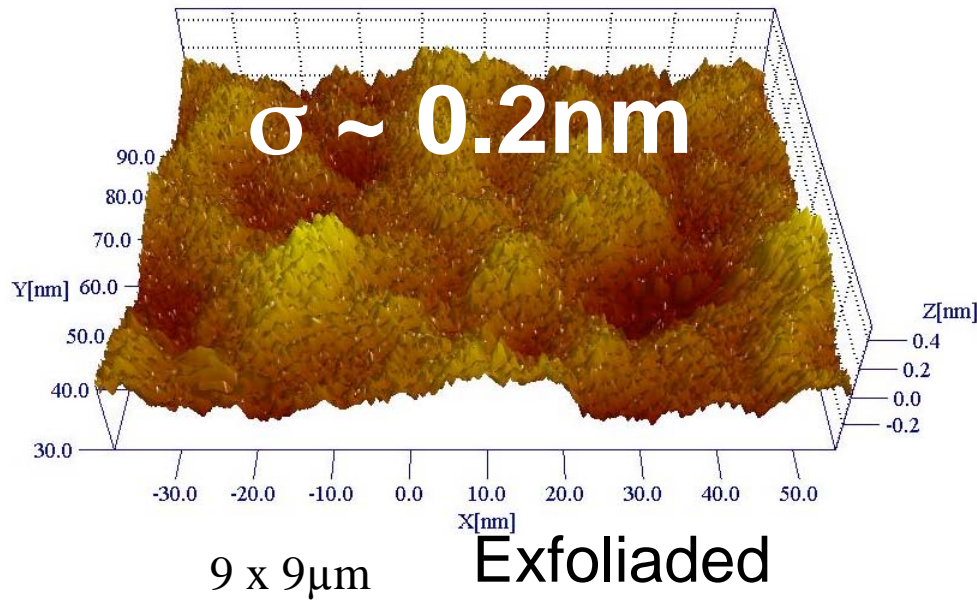
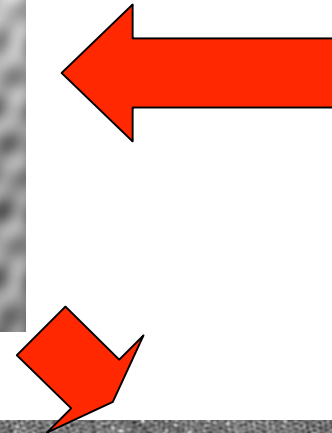
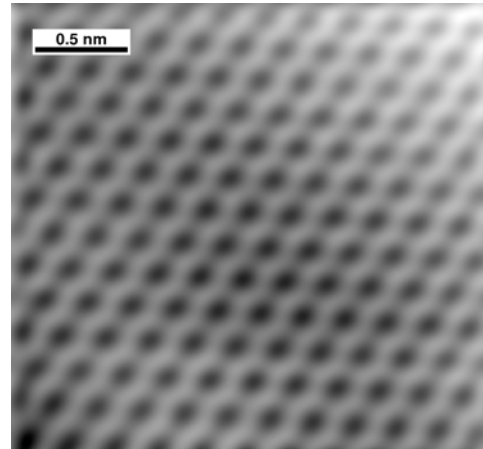
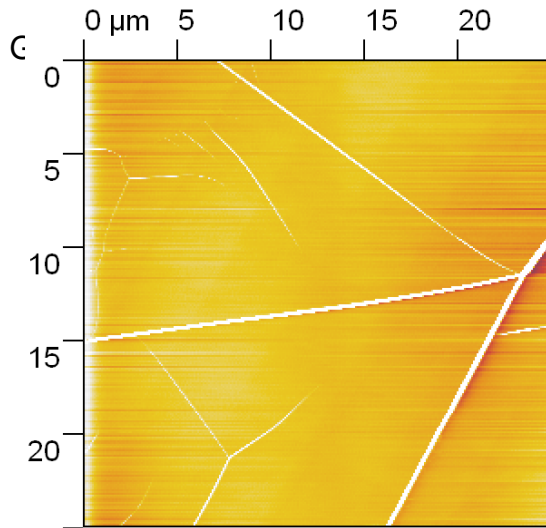
See M. Ruan W26.011

EPITAXIAL
GRAPHENE
on SiC

Graphene Growth



Furnace Growth
C-face



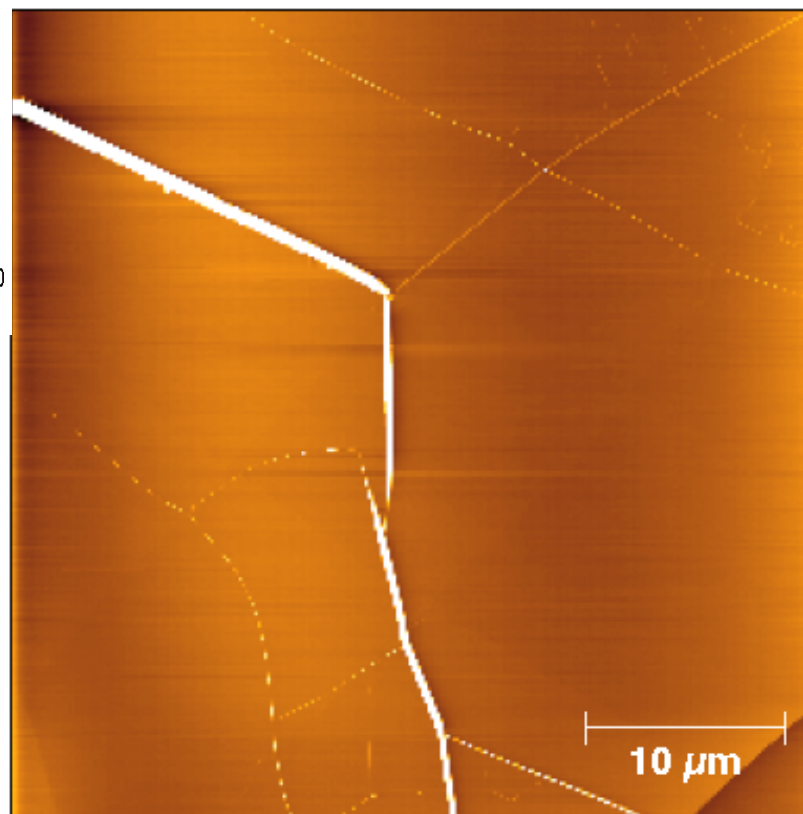
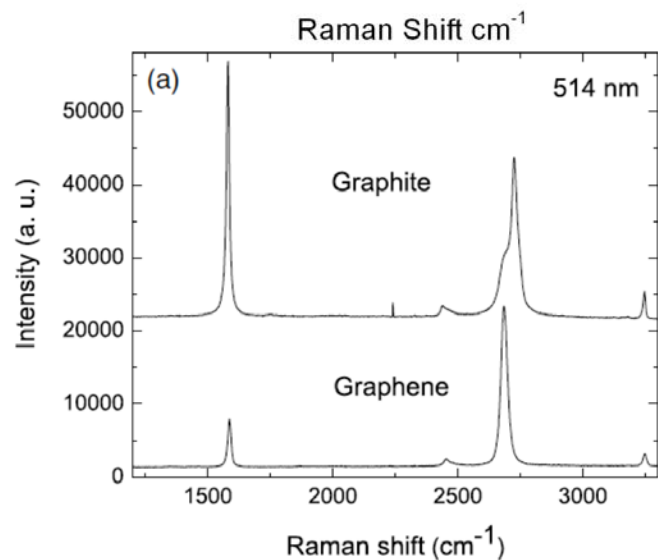
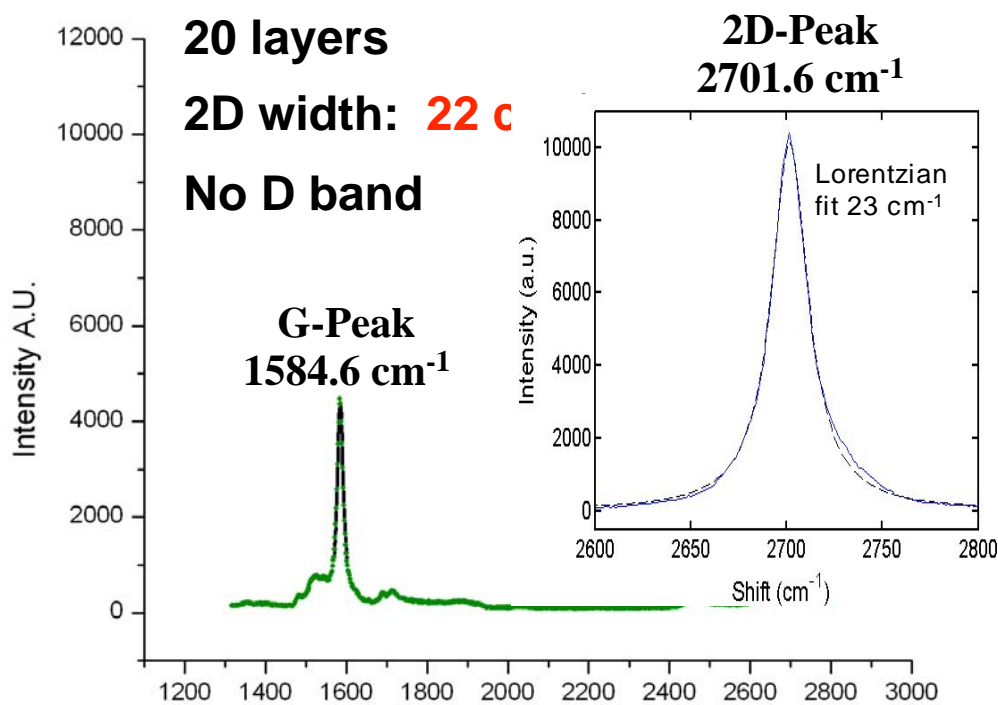
400 x 400nm

At least one sheet continuously covers the entire surface

Important notes on furnace grown epitaxial graphene.

1. The GIT furnace grown graphene crystals are **exceptionally well-formed compared to UHV grown material** with is of poor quality
2. At least the top layer is **continuous over the entire surface** making MEG graphene crystals by far the largest quasi 2D crystals known.
3. The number of layers **varies (at most) by about 1 layer** in well-made samples.
4. The interface layer is n doped and probably more disordered than the other layers.

Raman Spectroscopy

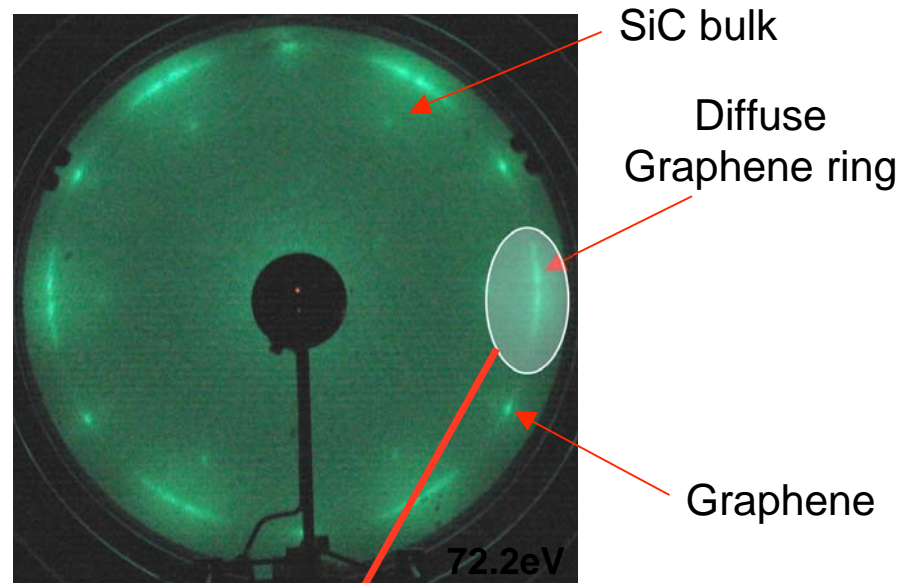
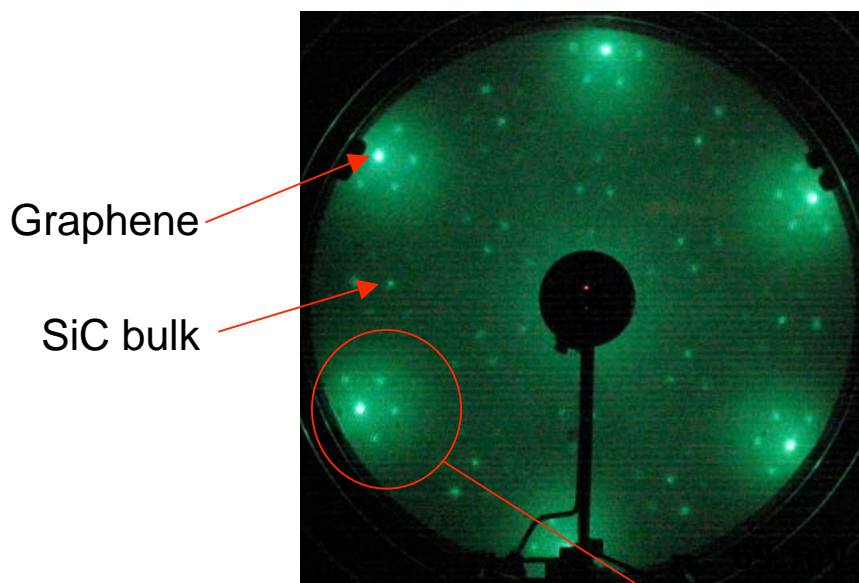


A. C. Ferrari et.al. PRL **97**, 187401 (2006)

Stacking
Si face: Bernal (AB)

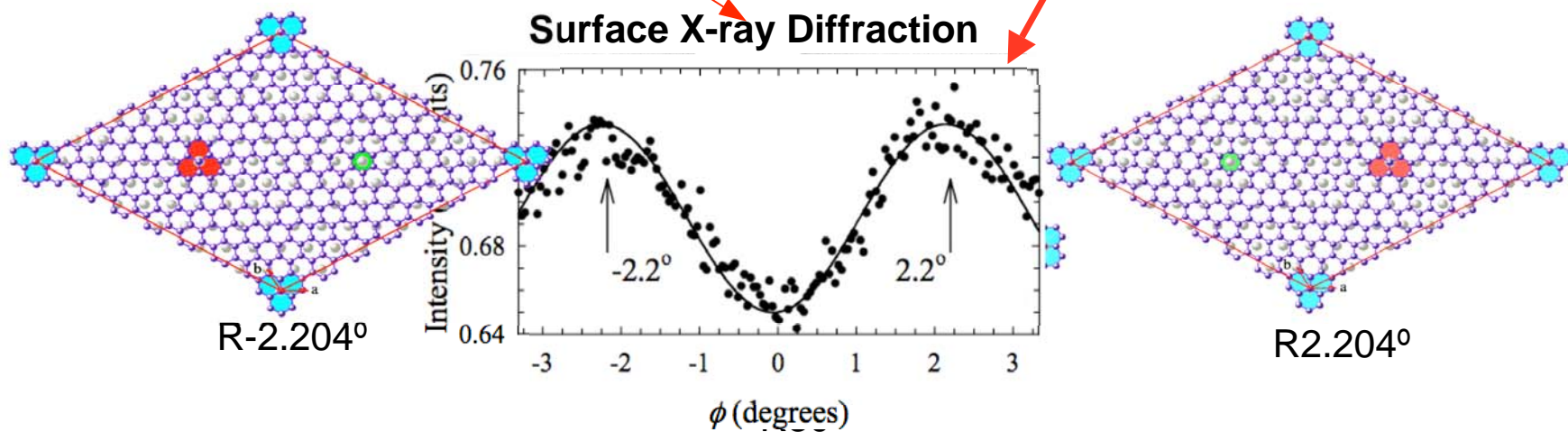
C-face Rotational stacking
(Multilayered epitaxial graphene)

Graphene/SiC Commensurability (LEED)

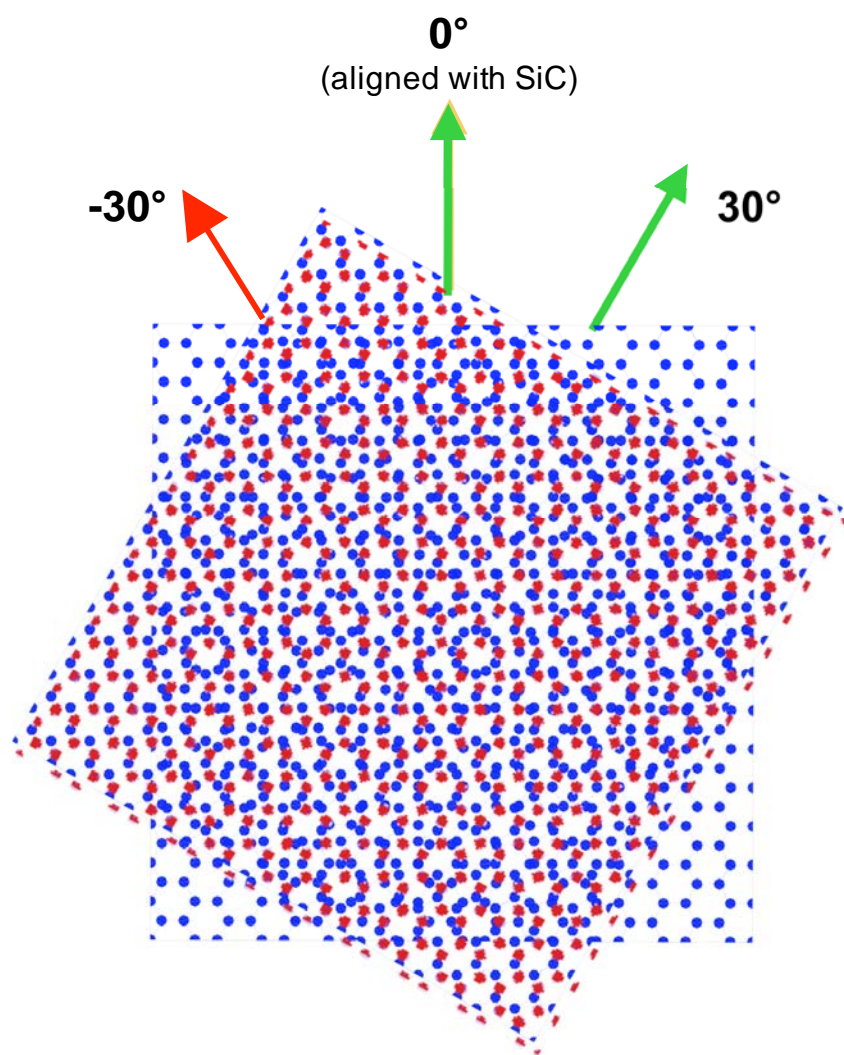


$(6\sqrt{3} \times 6\sqrt{3})_{\text{SiC}} R30^\circ$ **Si-Face**
UHV grown

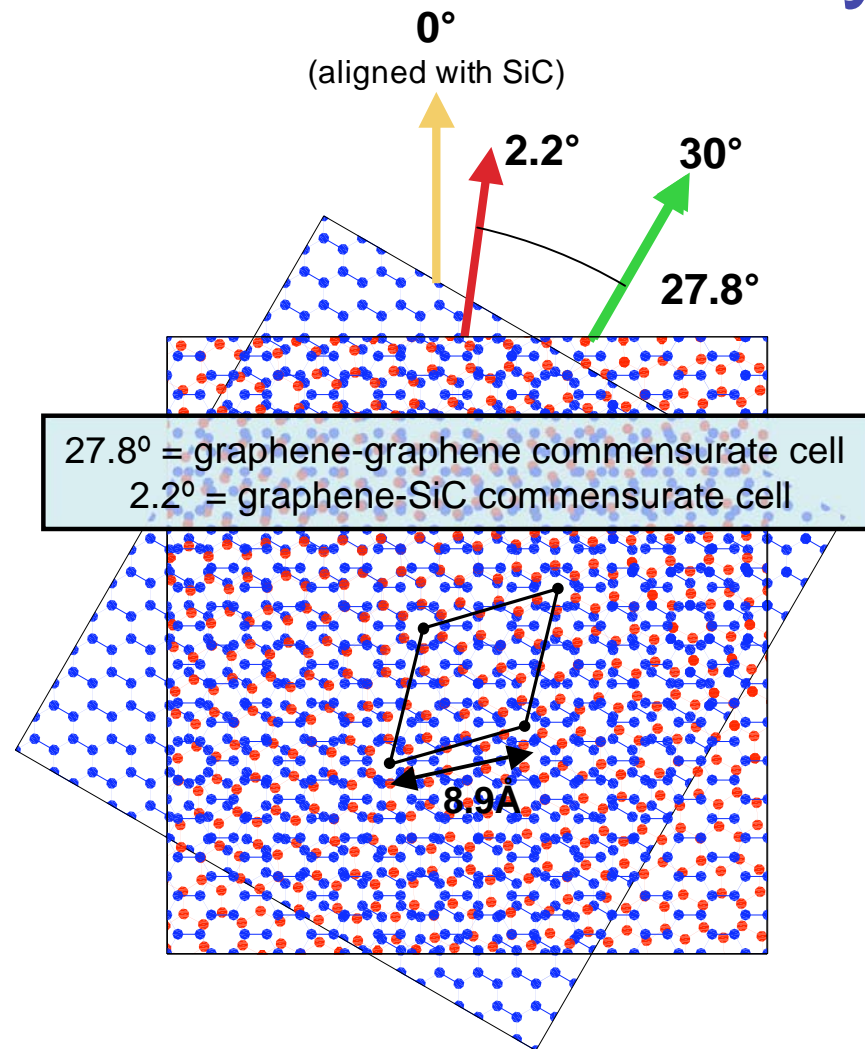
C-Face
furnace grown



Graphene/Graphene Commensurability

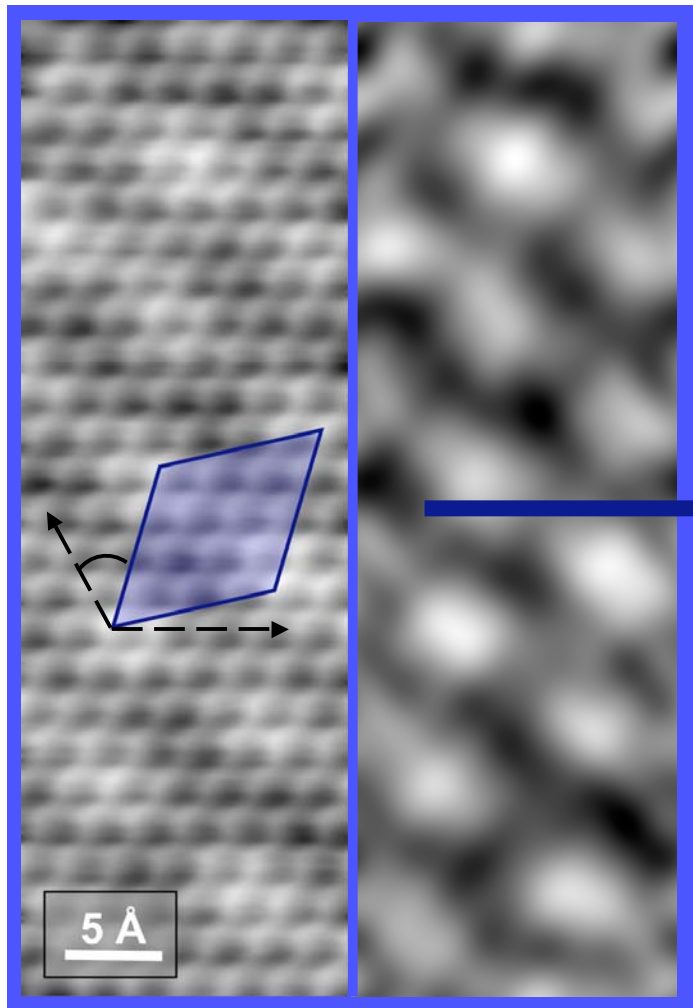


Si-face **Graphite**
(AB stacked)



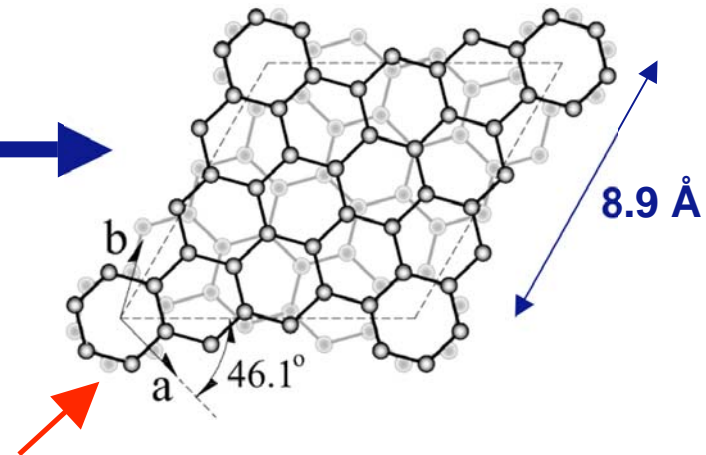
C-face
(rotated phases)

STM evidence for rotated phases



Sample bias: -800 mV
Tunneling current: 100 pA

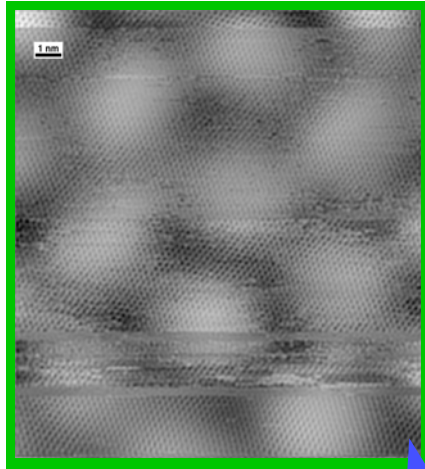
$$(\sqrt{13} \times \sqrt{13})_G R46.1^\circ$$



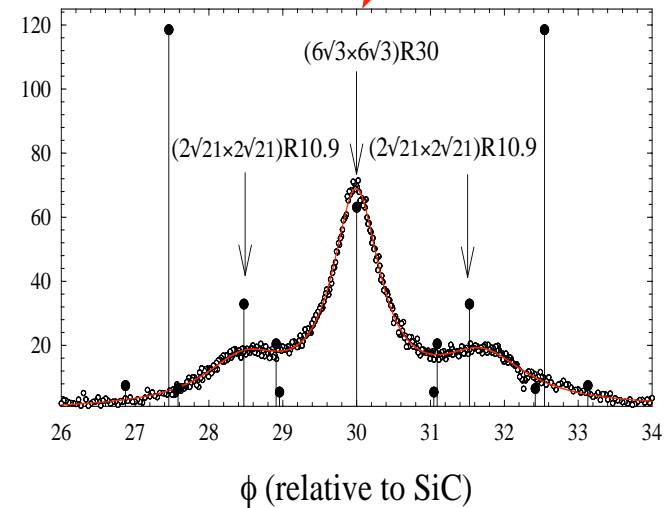
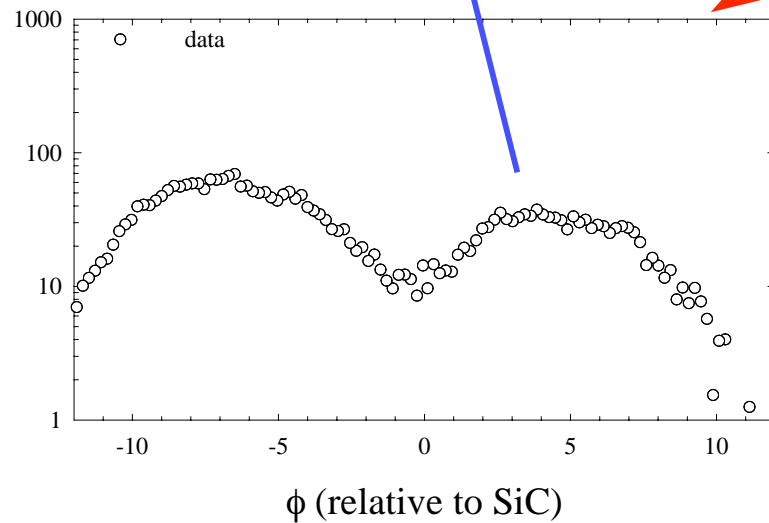
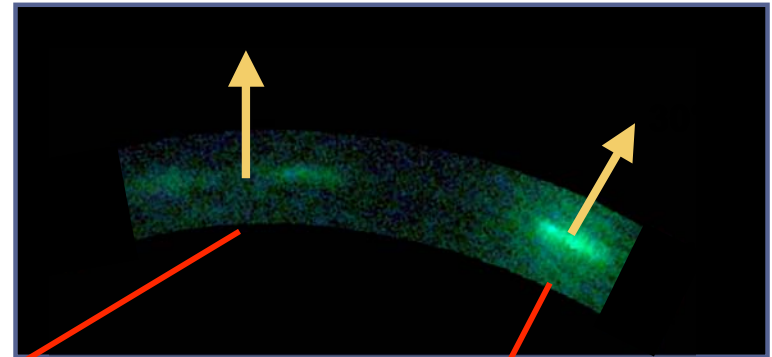
2 sheets with a relative rotation of 27.8°

J. Hass, et al. *Phys. Rev. Lett* **100** 125504 (2008)

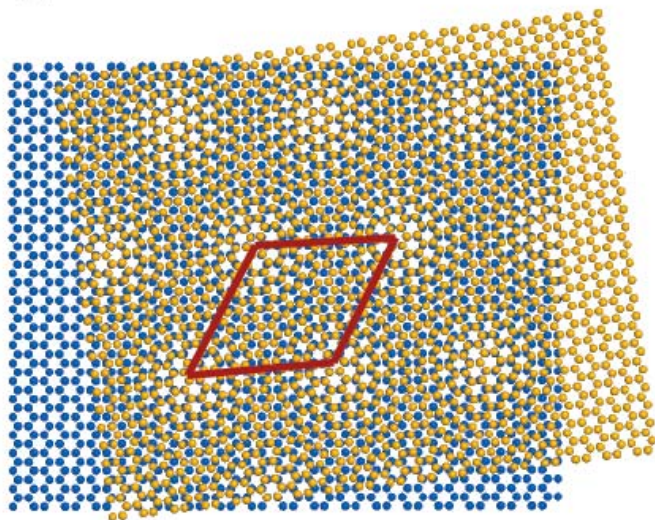
Substrate induced rotations



160Å X 160Å

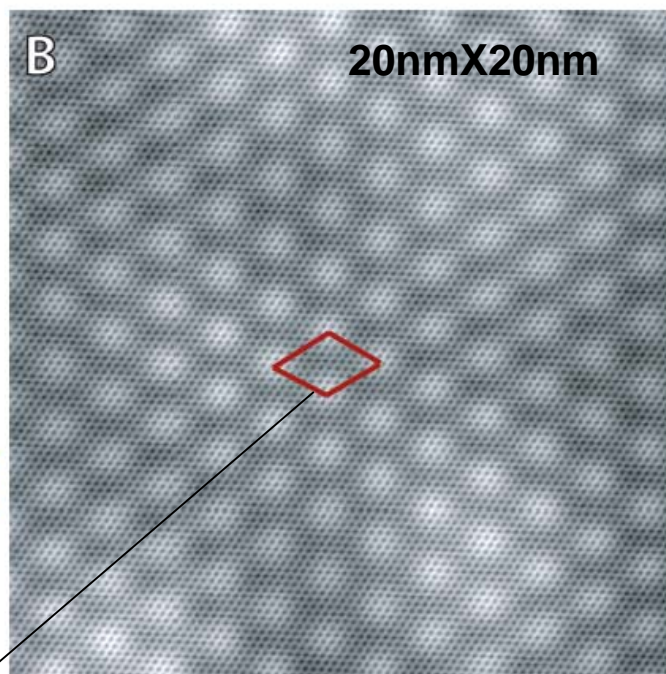


A



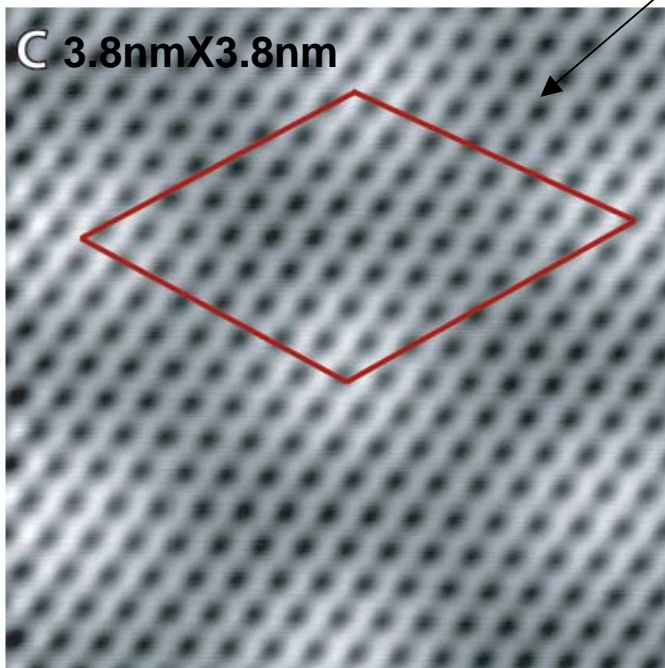
B

20nmX20nm



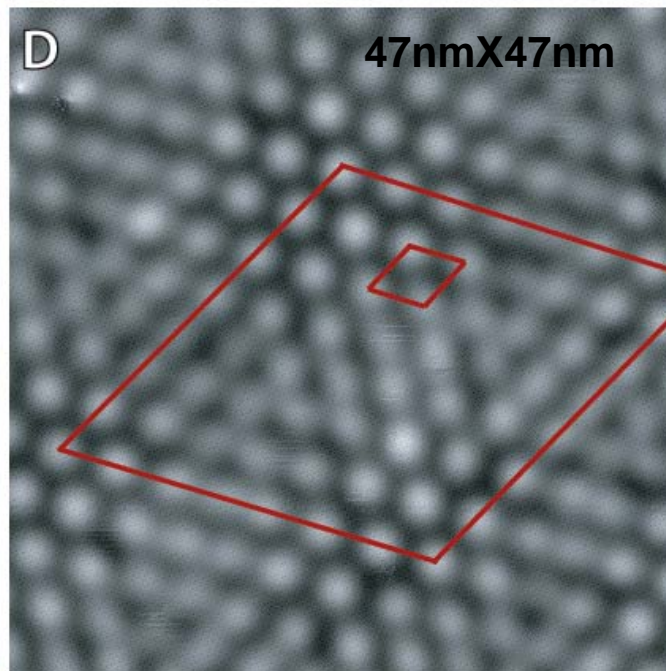
Miller et al
Science, In print

C 3.8nmX3.8nm



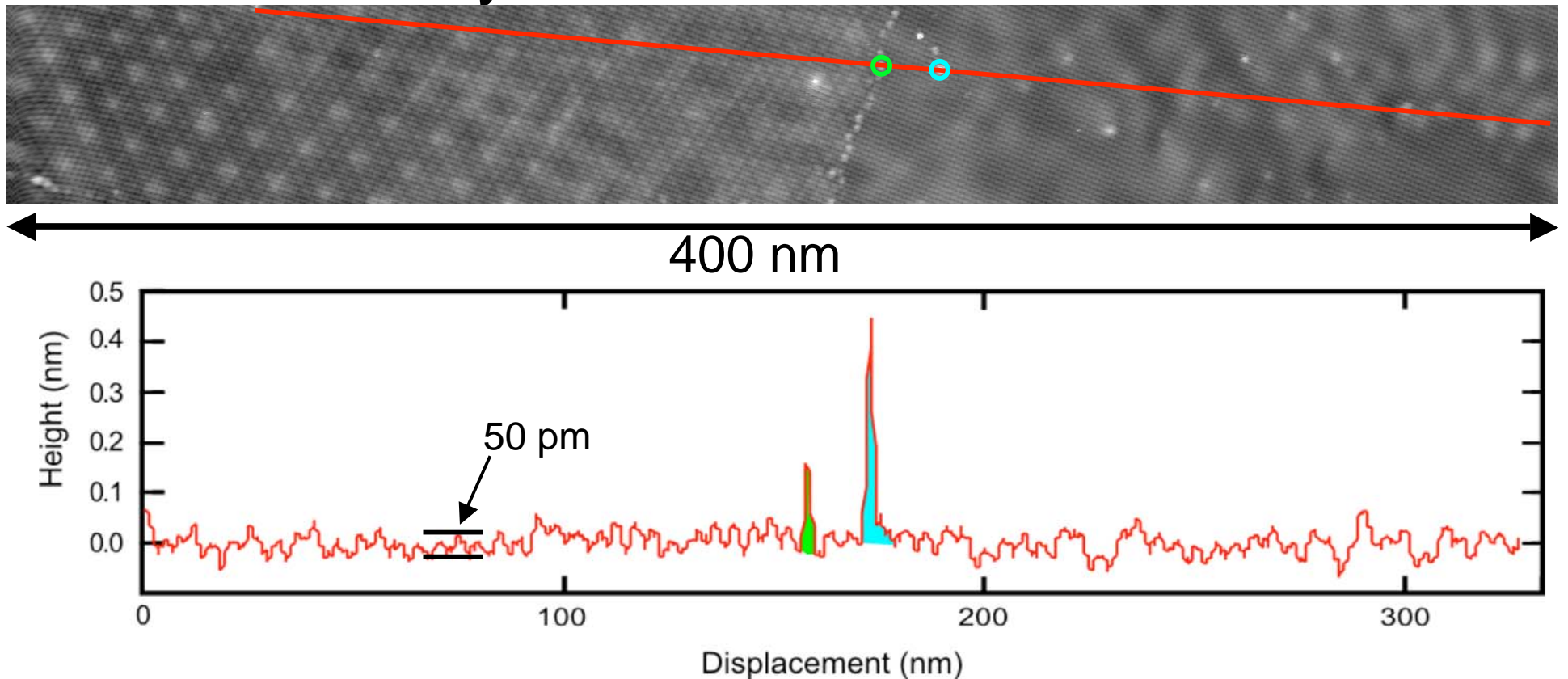
D

47nmX47nm

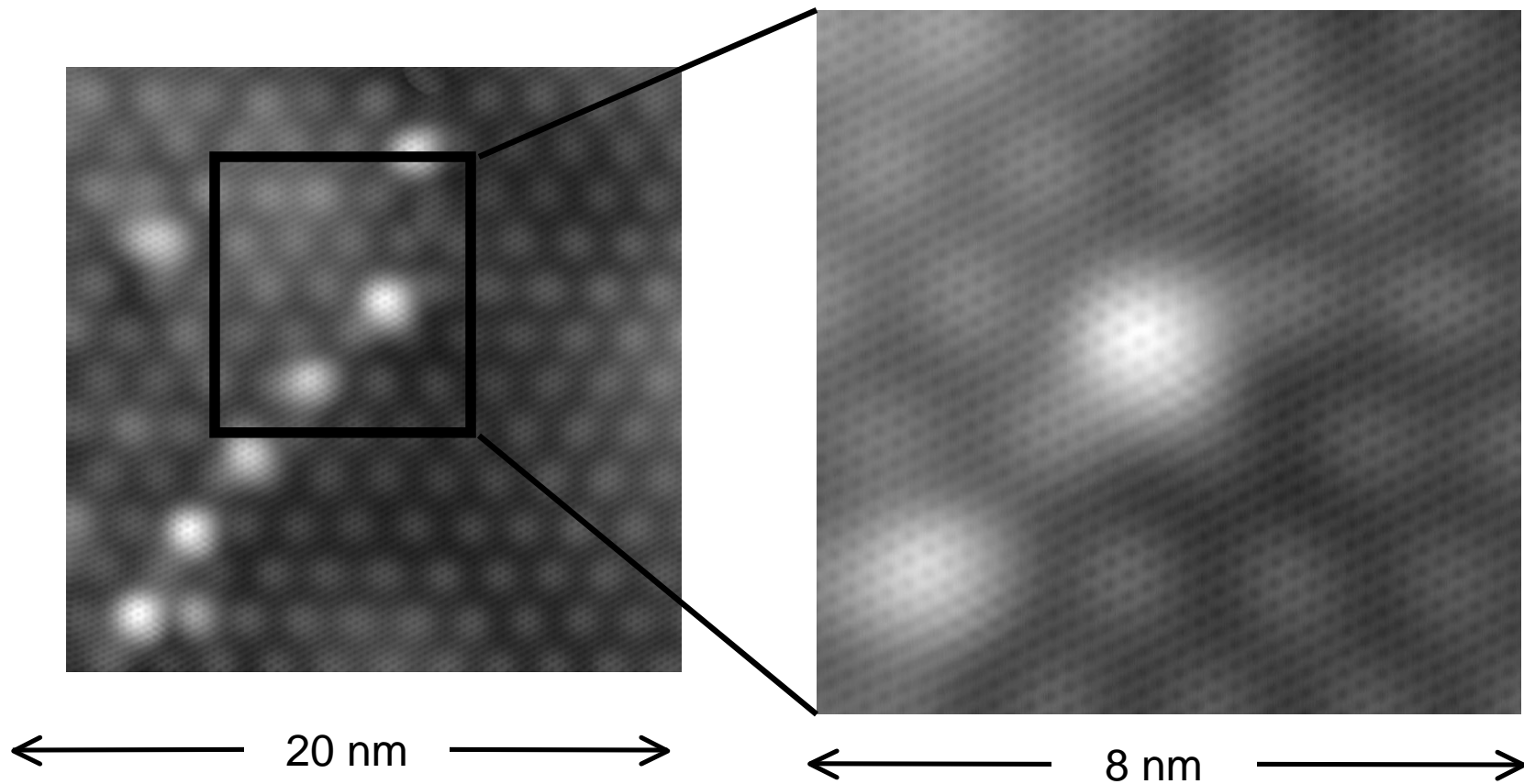


Rotational Domain Boundaries

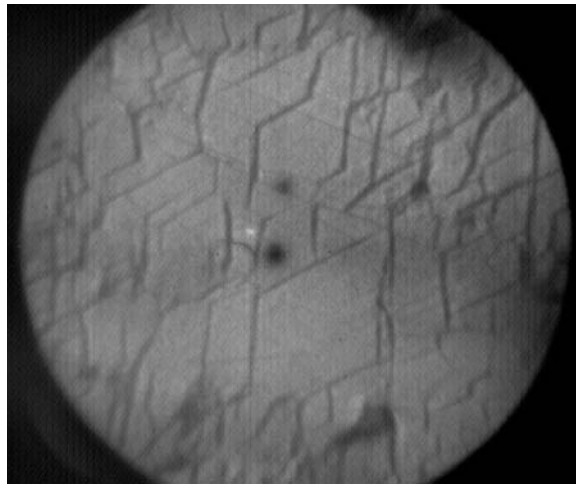
- Atomically flat and continuous across



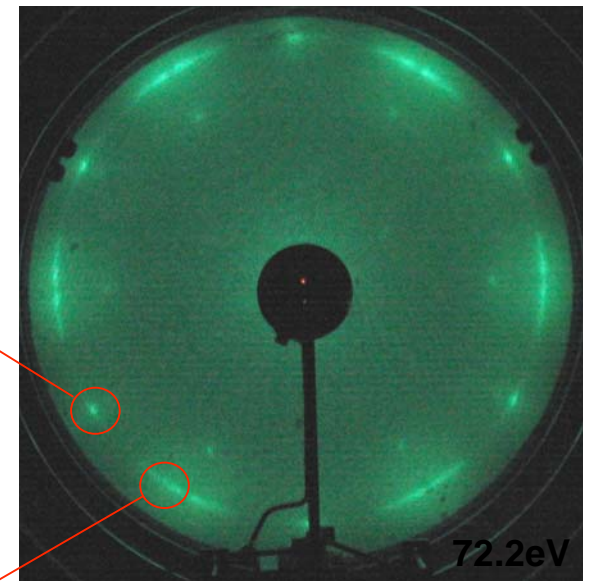
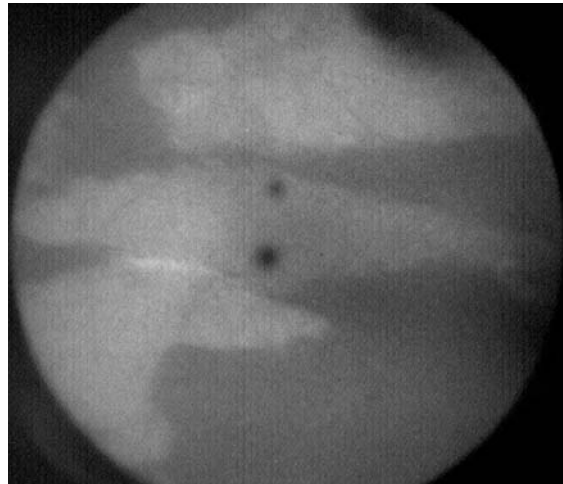
Rotational Domain Boundaries



Rotational domains (LEEM)



10 μm



29 Å	27 Å	24 Å
28 Å	30 Å	27 Å
↑ 750 μm		
30 Å	32 Å	28 Å
35 Å	29 Å	28 Å
33 Å	29 Å	30 Å

Ellipsometry thickness map:
10±1 layer

E.Conrad, M.Sprinkle

The background features a grey grid with yellow squares. A central graphic shows a vertical line with a diamond shape at its base, representing a Dirac cone. The text "The Dirac cone" is centered over this graphic.

The Dirac cone

Graphene band structure

PHYSICAL REVIEW

VOLUME 71, NUMBER 9

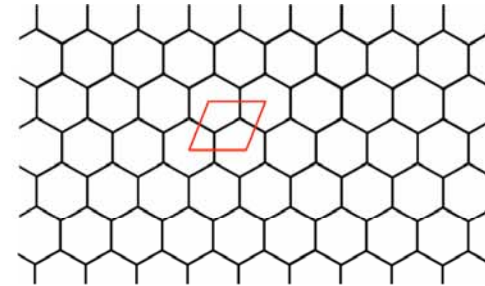
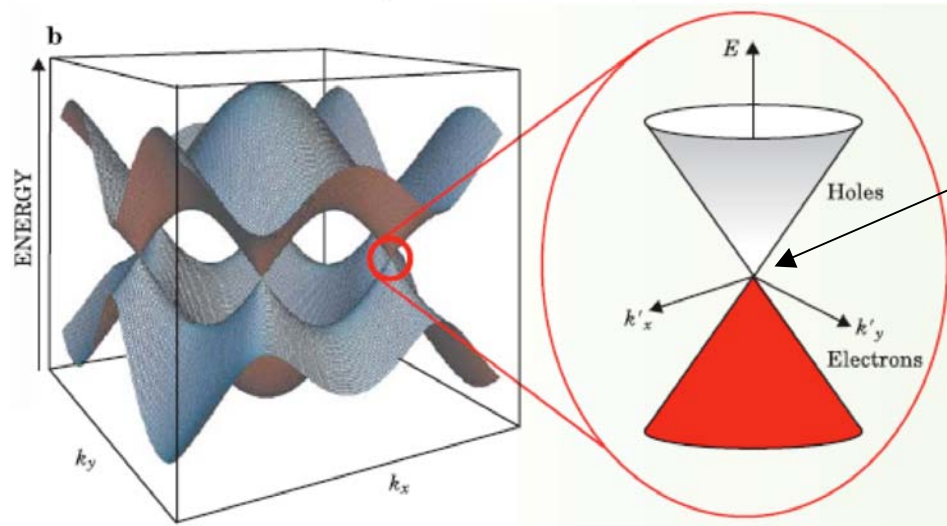
MAY 1, 1947

The Band Theory of Graphite

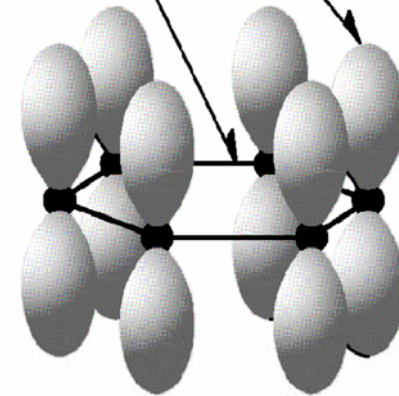
P. R. WALLACE*

National Research Council of Canada, Chalk River Laboratory, Chalk River, Ontario

(Received December 19, 1946)



σ bond π bond



$$H = v_F \cdot \hat{\sigma} \cdot p$$

$$\hat{\sigma} = (\hat{\sigma}_x, \hat{\sigma}_y, \hat{\sigma}_z)$$

$$\sigma_x = \begin{pmatrix} 0 & 1 \\ 1 & 0 \end{pmatrix}; \sigma_y = \begin{pmatrix} 0 & -i \\ i & 0 \end{pmatrix}; \sigma_z = \begin{pmatrix} 1 & 0 \\ 0 & -1 \end{pmatrix}$$

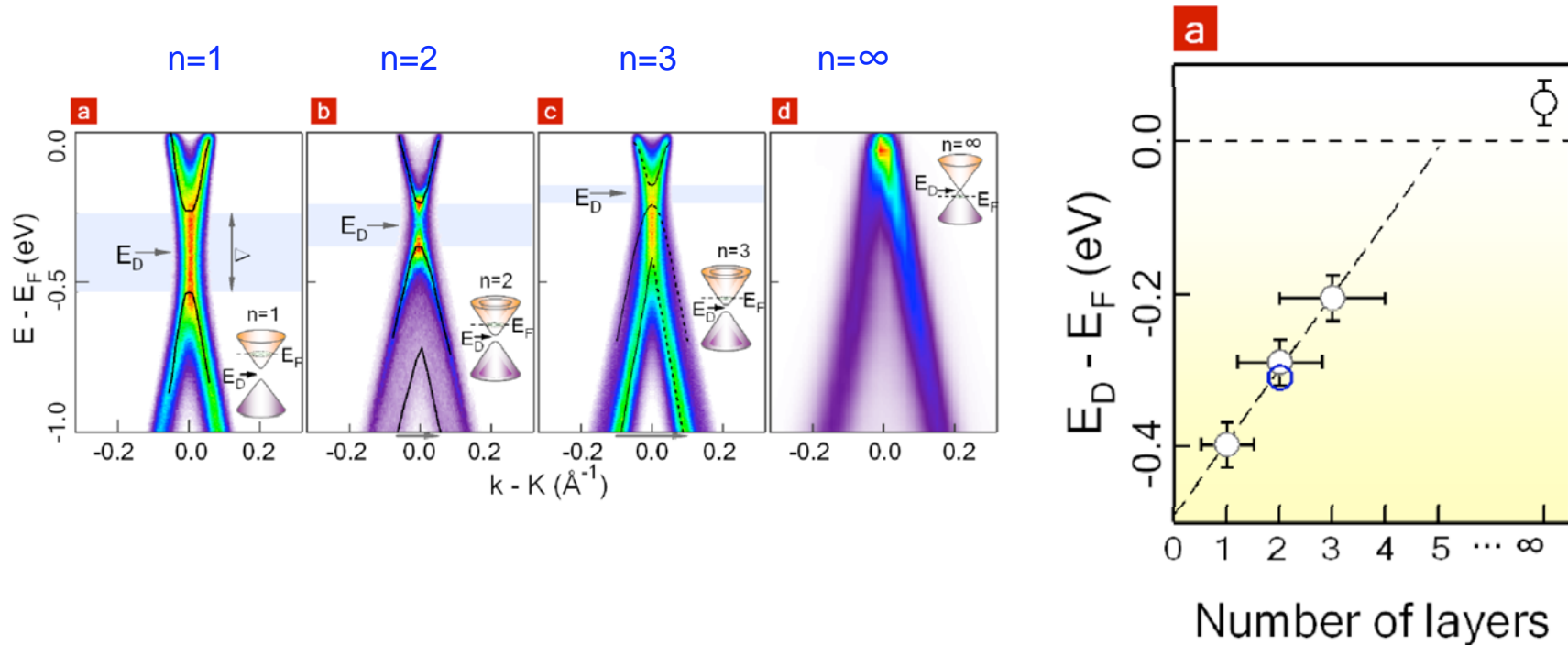
Velocity is constant

$$E = \pm v_F |p|$$

Neutrino-like dispersion

Substrate-induced band gap in *Si-face* EG

Zhou, Gweon, Fedorov, First, de Heer, Lee, Guinea, Castro Neto, Lanzara
Nature Materials **6**, 770-775 (2007)



*Graphene on Si-face: gap is observed;
Gap closes as the number of layers increases.*

Rotations preserve sublattice symmetry

PRL 100, 125504 (2008)

PHYSICAL REVIEW LETTERS

week ending
28 MARCH 2008

Why Multilayer Graphene on 4H-SiC(000 $\bar{1}$) Behaves Like a Single Sheet of Graphene

J. Hass,¹ F. Varchon,² J.E. Millán-Otoya,¹ M. Sprinkle,¹ N. Sharma,¹ W.A. de Heer,¹ C. Berger,^{1,2}
P.N. First,¹ L. Magaud,² and E.H. Conrad¹

¹The Georgia Institute of Technology, Atlanta, Georgia 30332-0430, USA

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(Received 13 June 2007; published 28 March 2008)

PRL 99, 256802 (2007)

PHYSICAL REVIEW LETTERS

week ending
21 DECEMBER 2007

Graphene Bilayer with a Twist: Electronic Structure

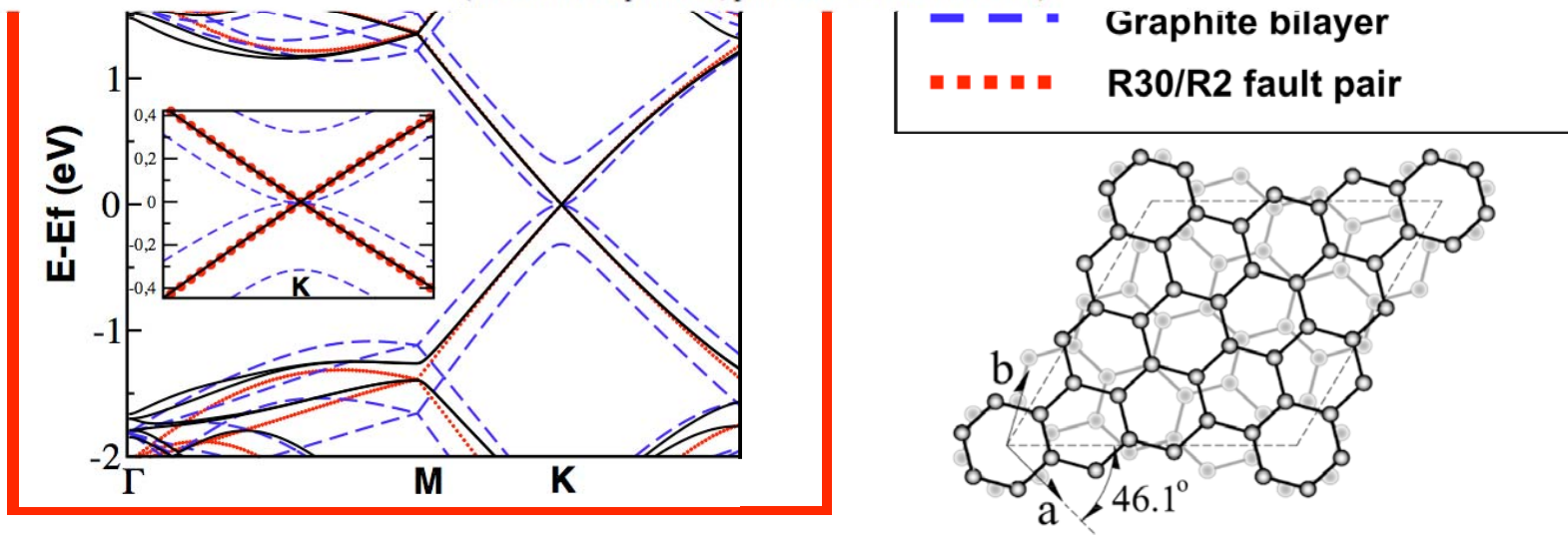
J. M. B. Lopes dos Santos,¹ N. M. R. Peres,² and A. H. Castro Neto³

¹CFP and Departamento de Física, Faculdade de Ciências, Universidade do Porto, 4169-007 Porto, Portugal

²Centro de Física and Departamento de Física, Universidade do Minho, P-4710-057 Braga, Portugal

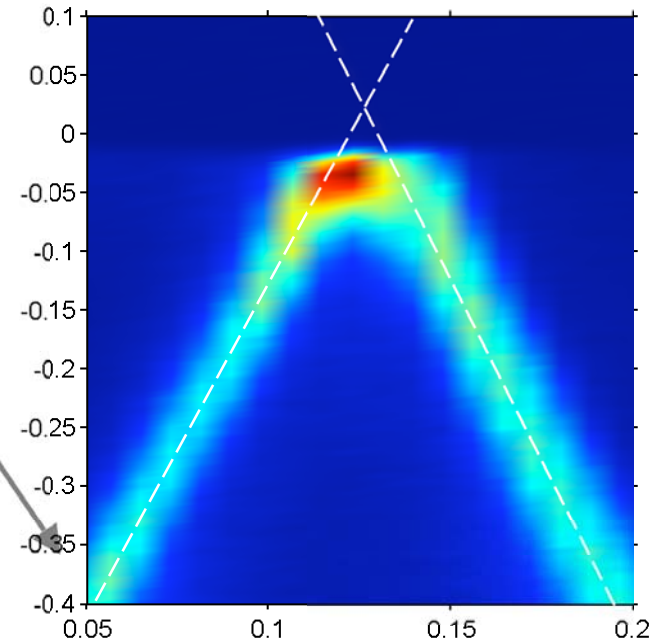
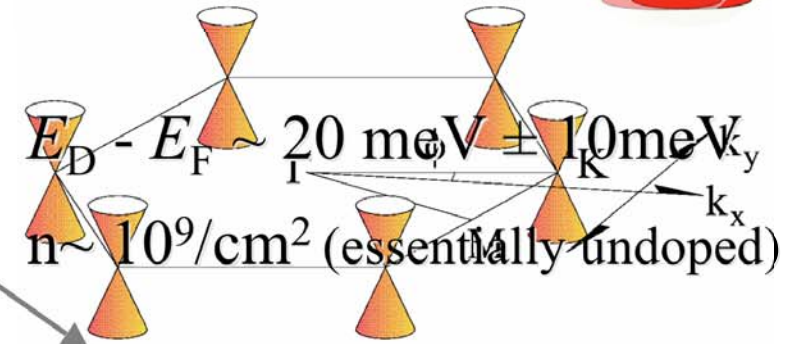
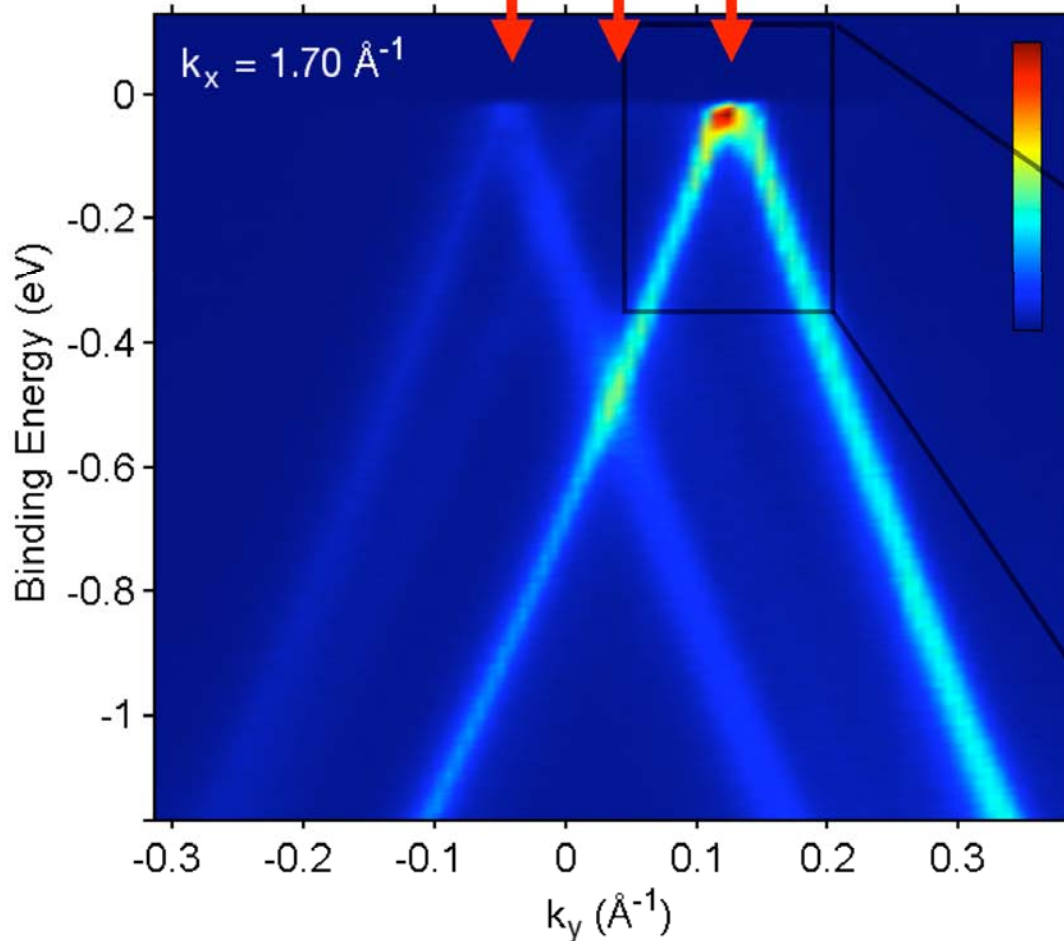
³Department of Physics, Boston University, 590 Commonwealth Avenue, Boston, Massachusetts 02215, USA

(Received 17 April 2007; published 19 December 2007)



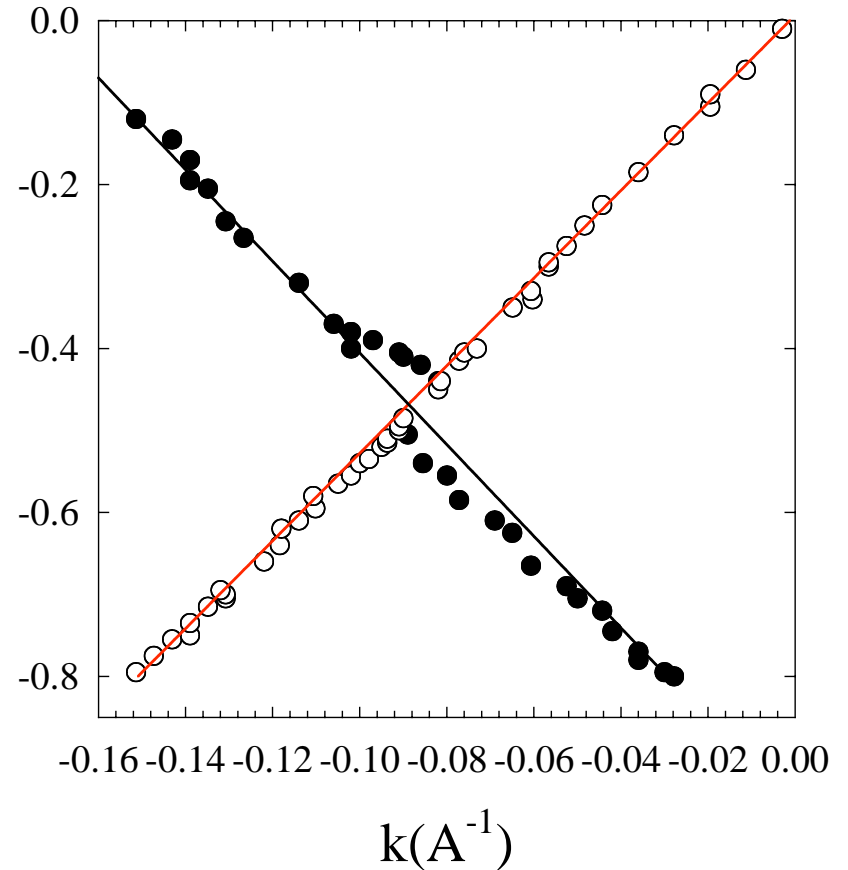
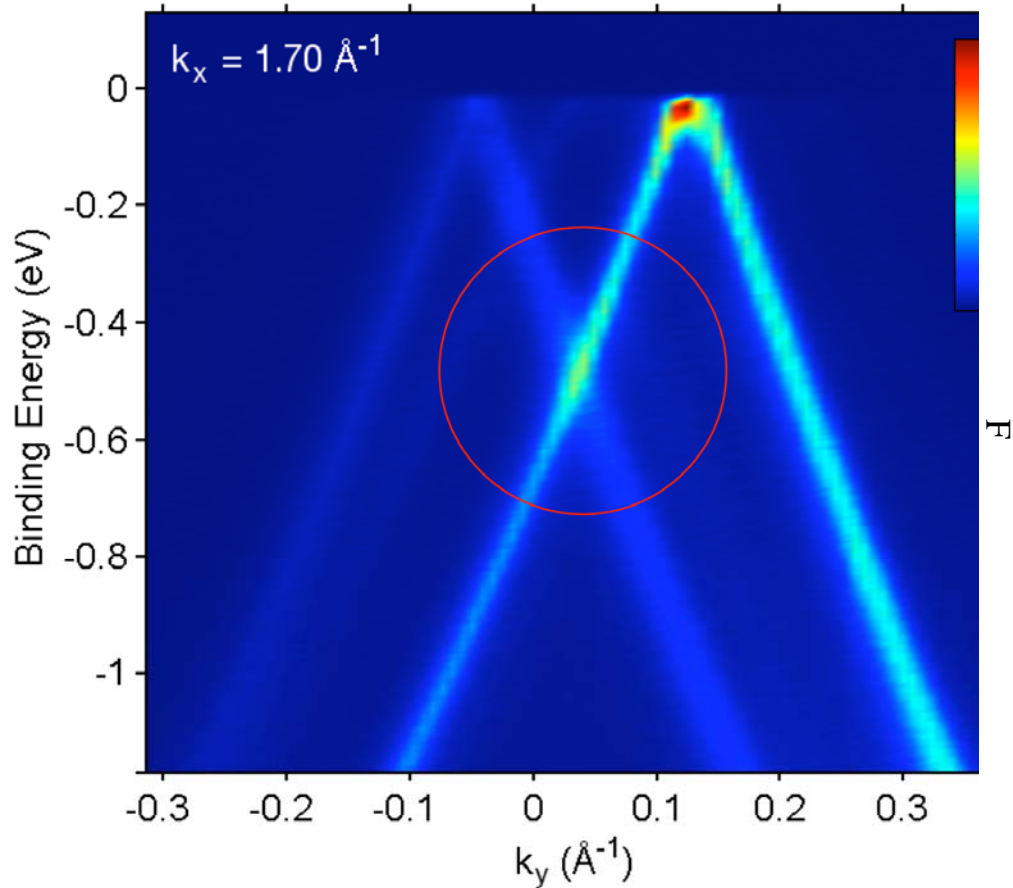
ARPES: MEG (C-face)

T=6K; near K-point



Each rotated sheet displays linear dispersion!

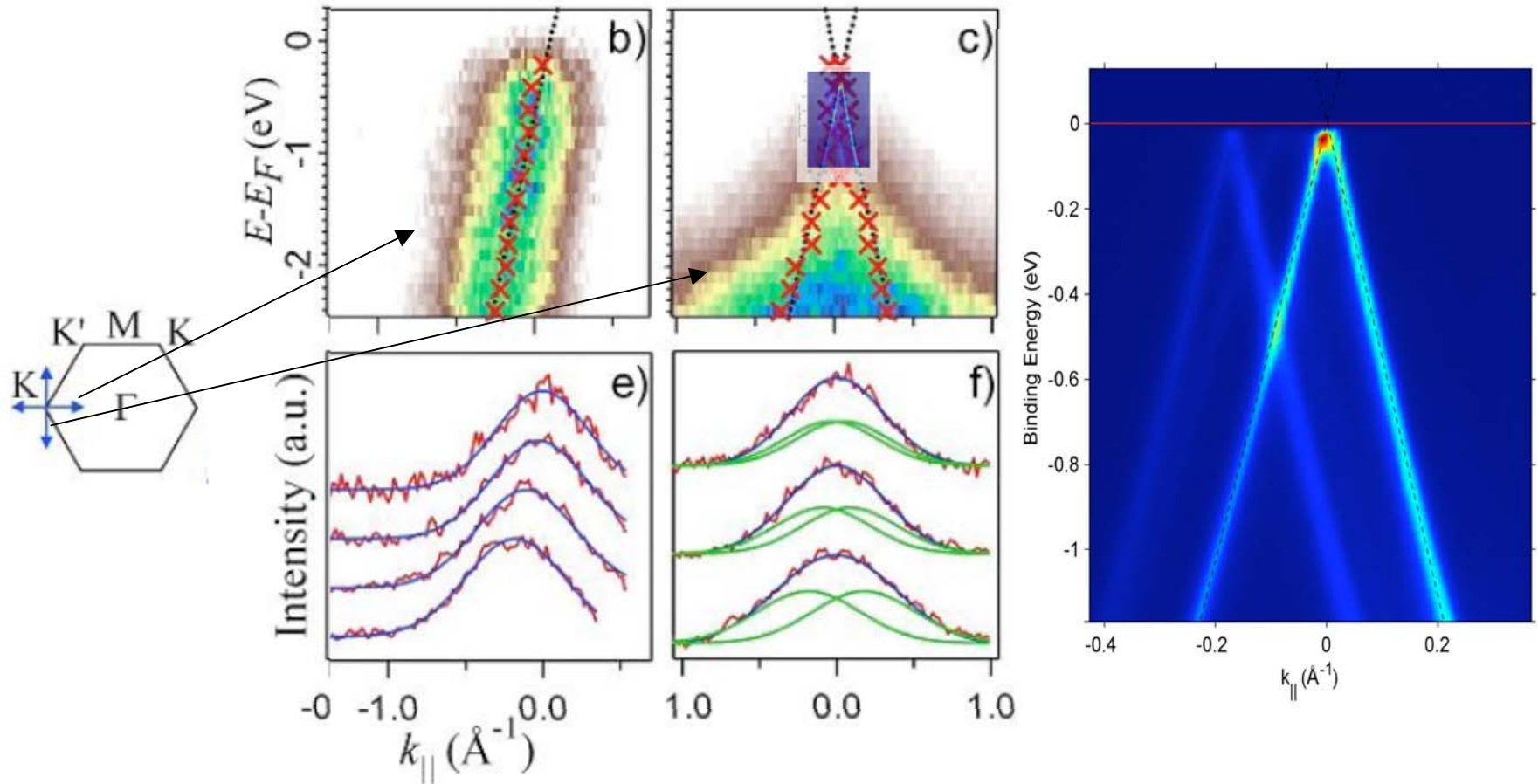
Layer Interactions (MEG)



These two sheets are $\sim 3 - 4 \text{ \AA}$ apart

Spectro-microscopy of single and multi-layer graphene supported by a weakly interacting substrate

Knox, Wang, Morgante, Cvetko, Locatelli, Onur Menten, Angel Ni, Philip Kim, Osgood



*ARPES of exfoliated graphene:
does it have a Dirac point?*

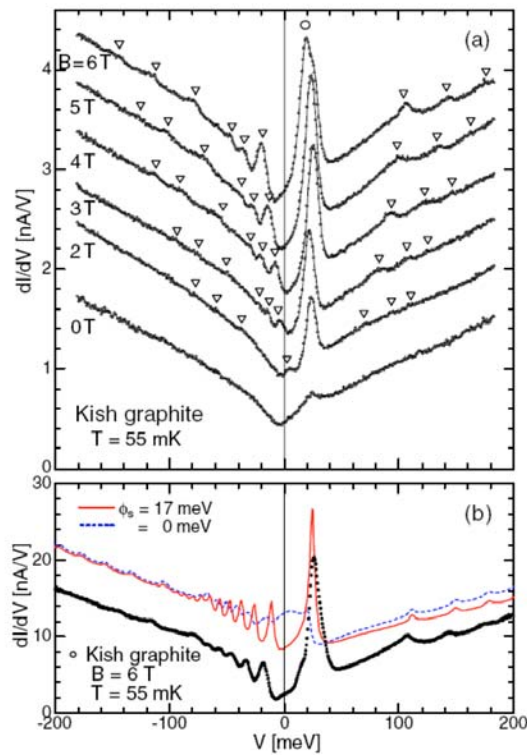
Scanning tunneling spectroscopy of Landau levels

Observing the Quantization of Zero Mass Carriers in (Multilayer Epitaxial) Graphene

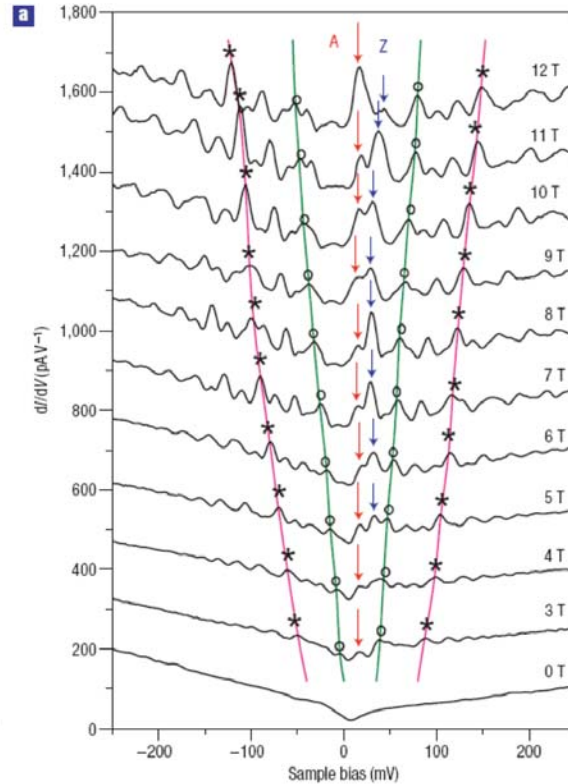
Science In Press

*D.L. Miller, K. D. Kubista, G. M. Rutter, M.Ruan,
Walt A. de Heer, P. N. First,
J. A. Stroscio
(NIST, GIT)*

Previous STS Measurements on Graphite Surfaces



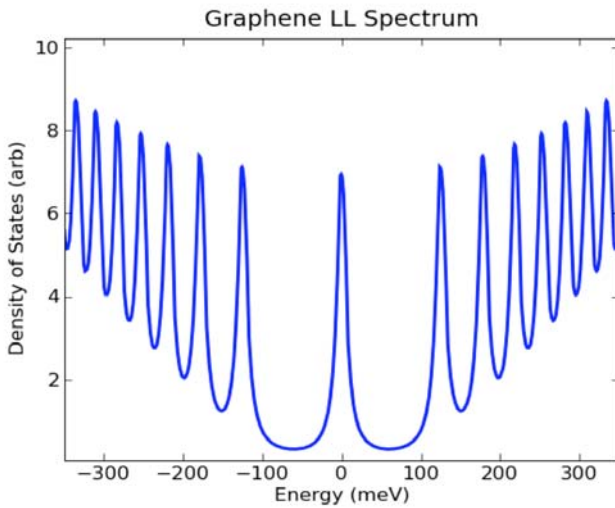
T. Matsui et al. PRL (2005)



G. Li and E. Andrei
Nature Phys. (2007)

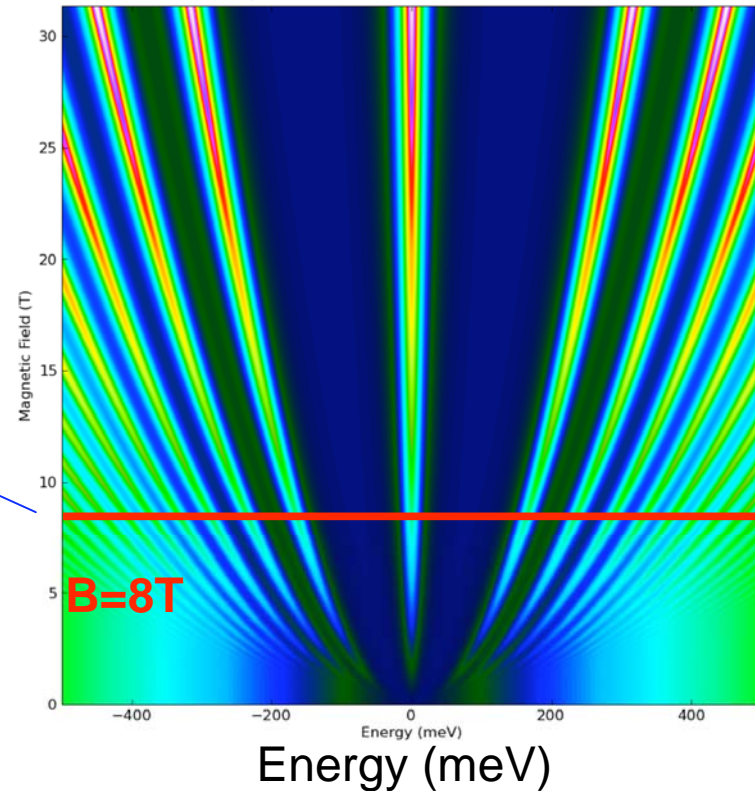
- Complex spectra
- Mixture of peaks of linear and non-linear in B

Landau Levels in Graphene



Density of states vs E, B

LL Spectrum for a Dirac-cone Zero Field DOS



Magnetic Field

$$E_n = \text{sgn}(n) \sqrt{2e\hbar c^2 |n| B} \quad n=0, \pm 1 \dots$$

Graphene

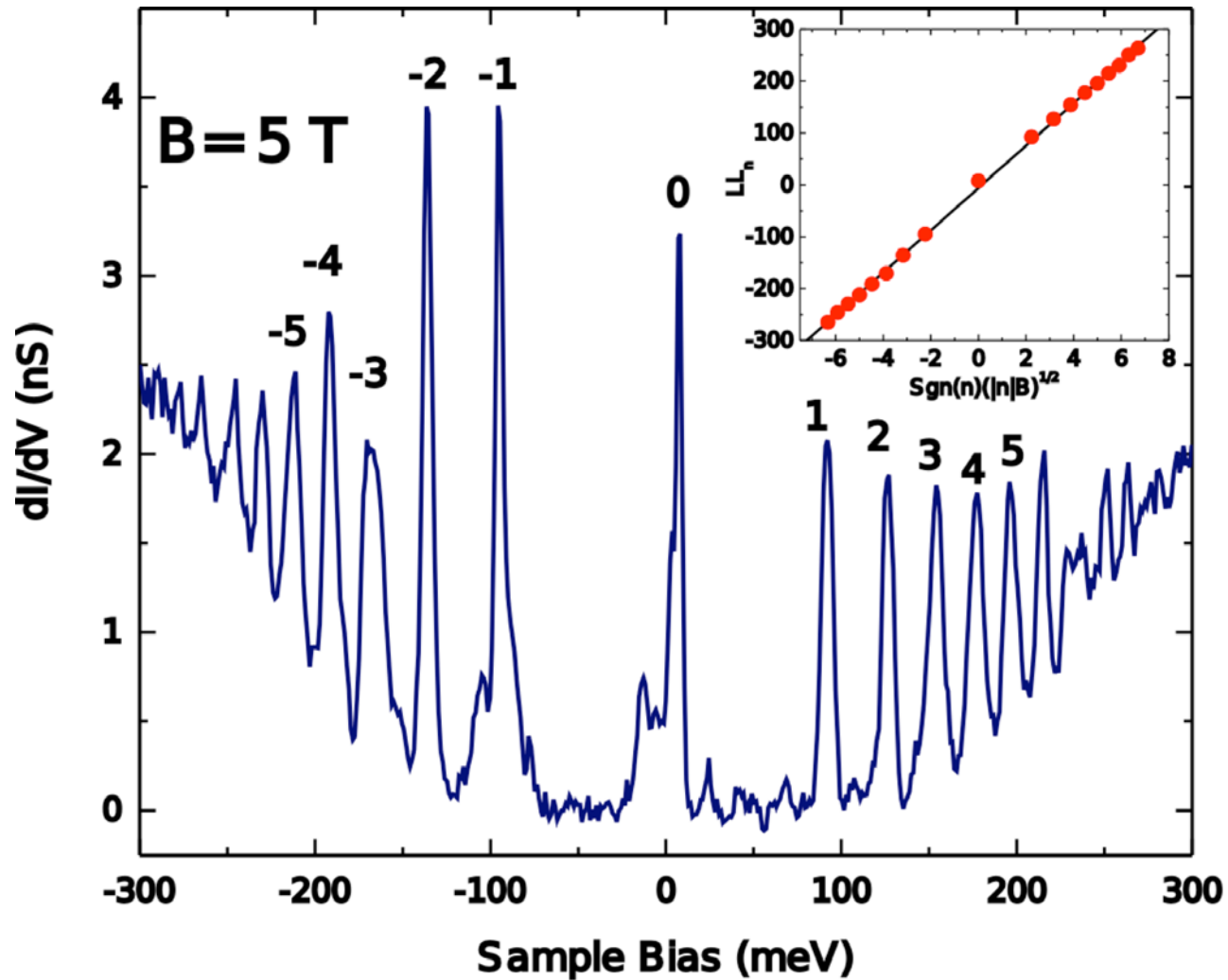
$$E_n = \frac{\hbar e B}{m^*} (n + 1/2) \quad n \geq 0$$

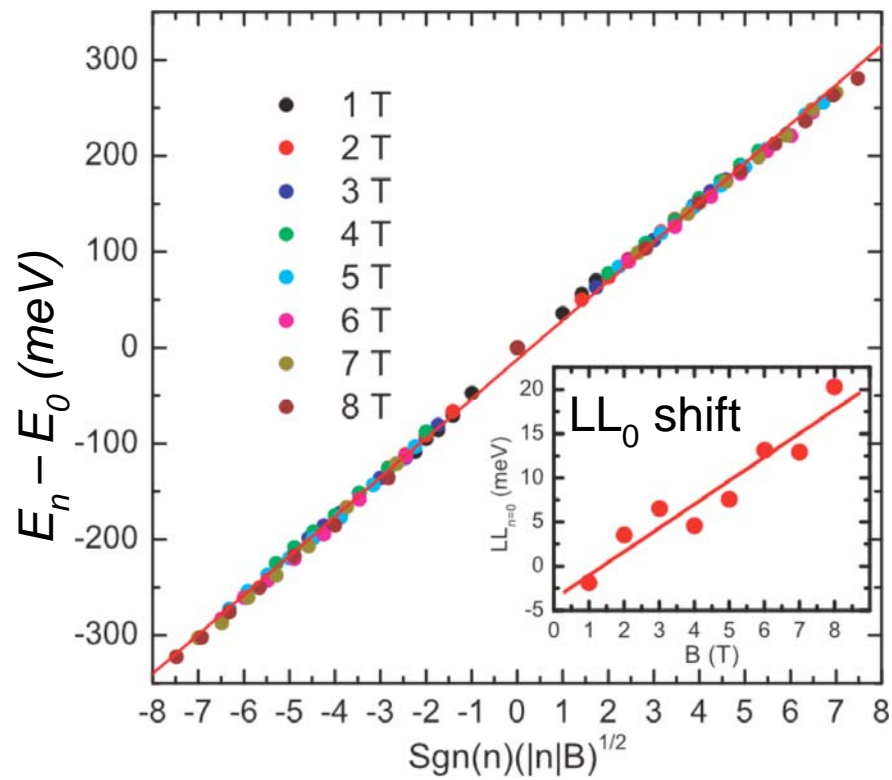
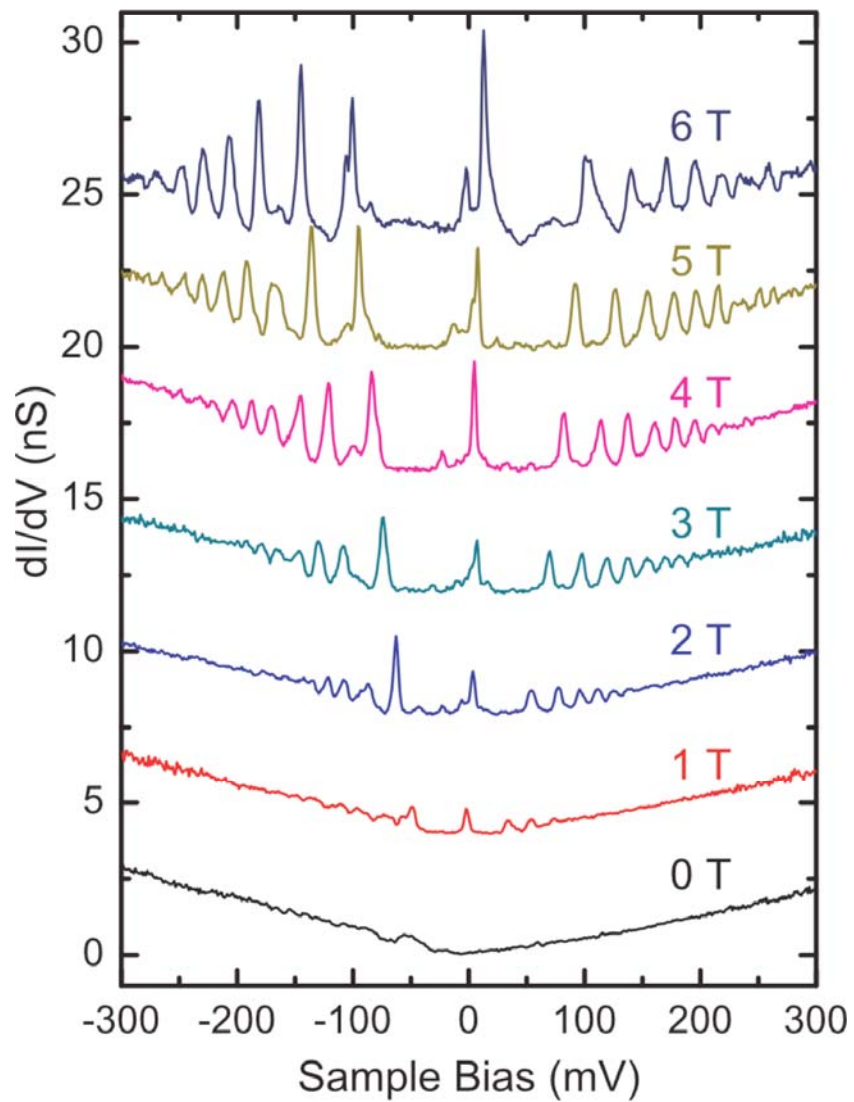
Standard 2DEG

Courtesy P.N.First

STS

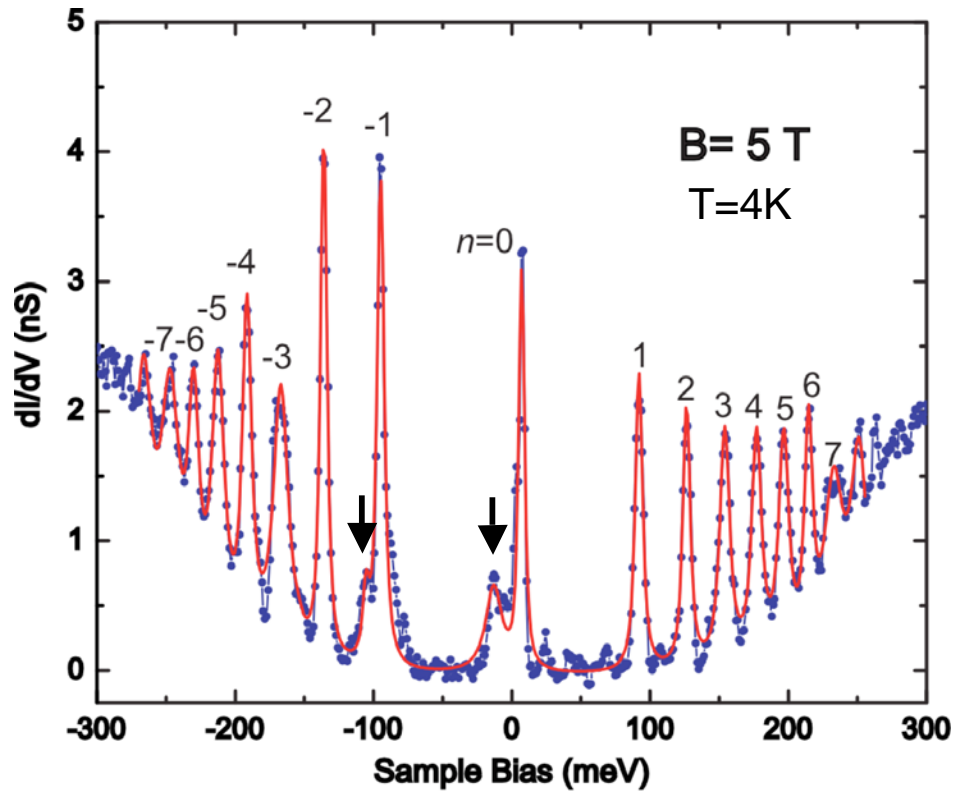
Multilayer Epitaxial Graphene: Landau Levels





$$c^* = 1.13 \times 10^6 \text{ m/s}$$

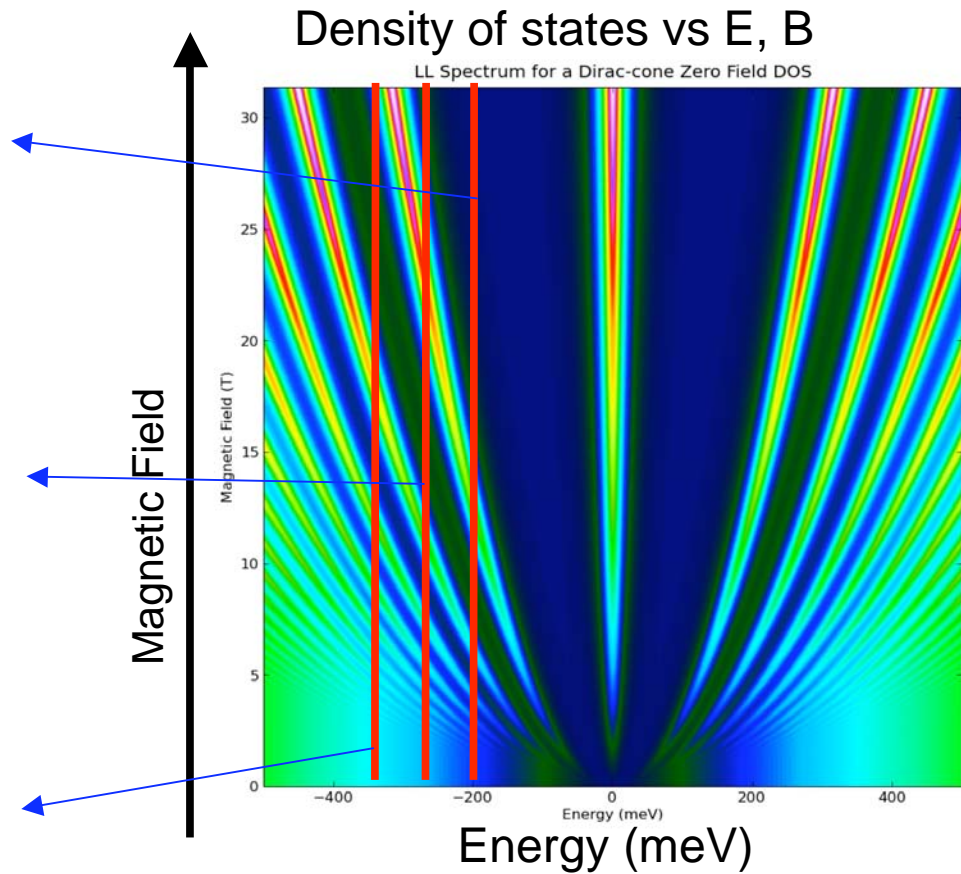
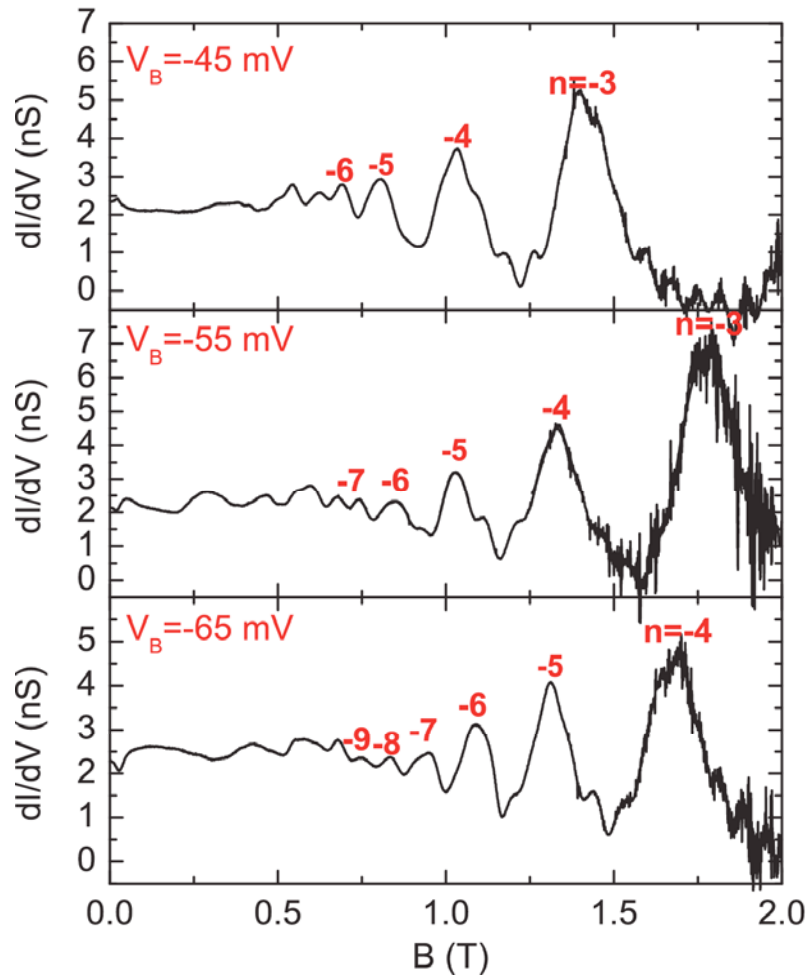
Landau Level Fit



- Simple sum of Voigt functions (Gaussian, Lorentzian convolution)
- Gaussian: 2.8 meV (instrument function + thermal broadening; *fixed*)
- LL_0 Lorentzian: 1.5 meV (0.4 ps lifetime: lower limit to momentum relaxation time)

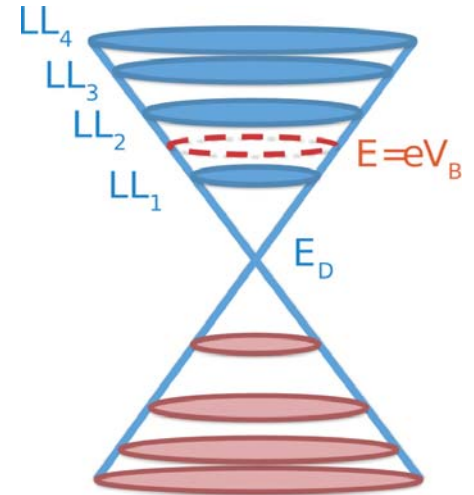
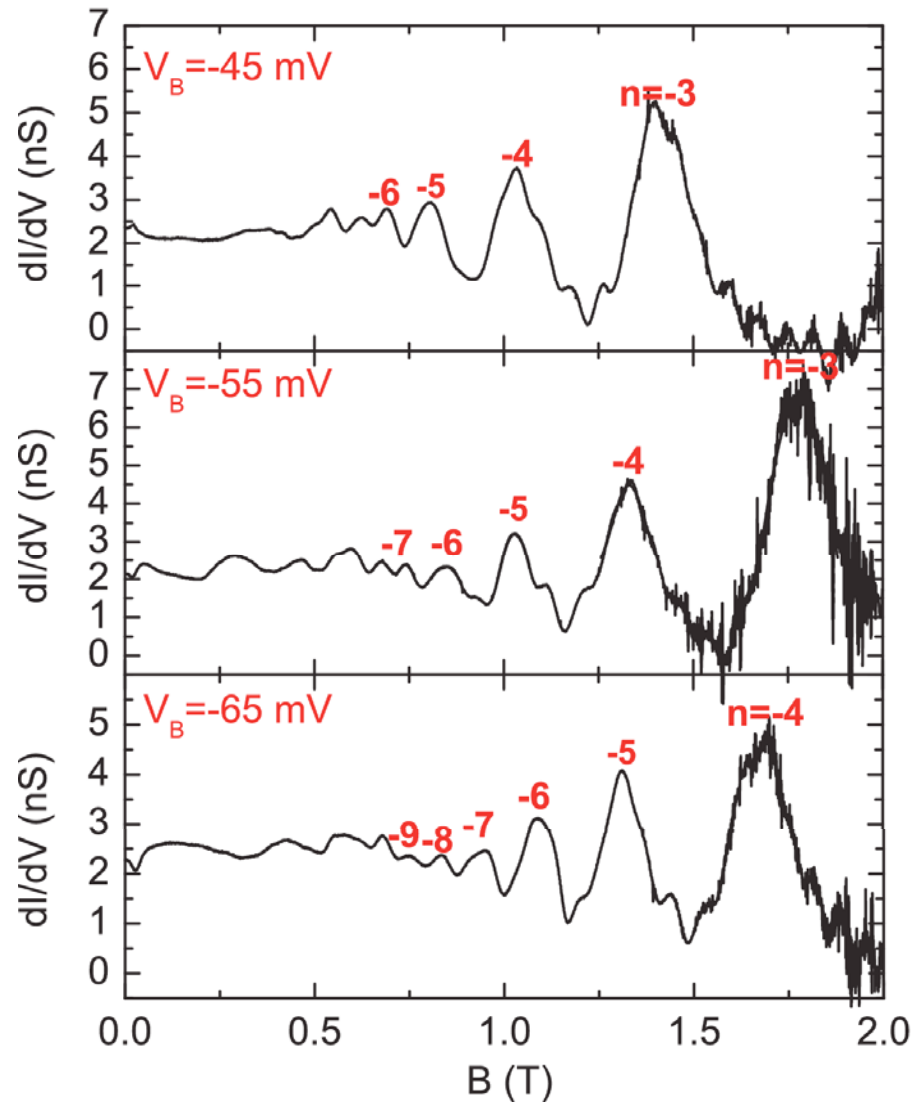
Tunneling Magnetoconductance Oscillations

(~SdH oscillations, but not restricted to E_F)



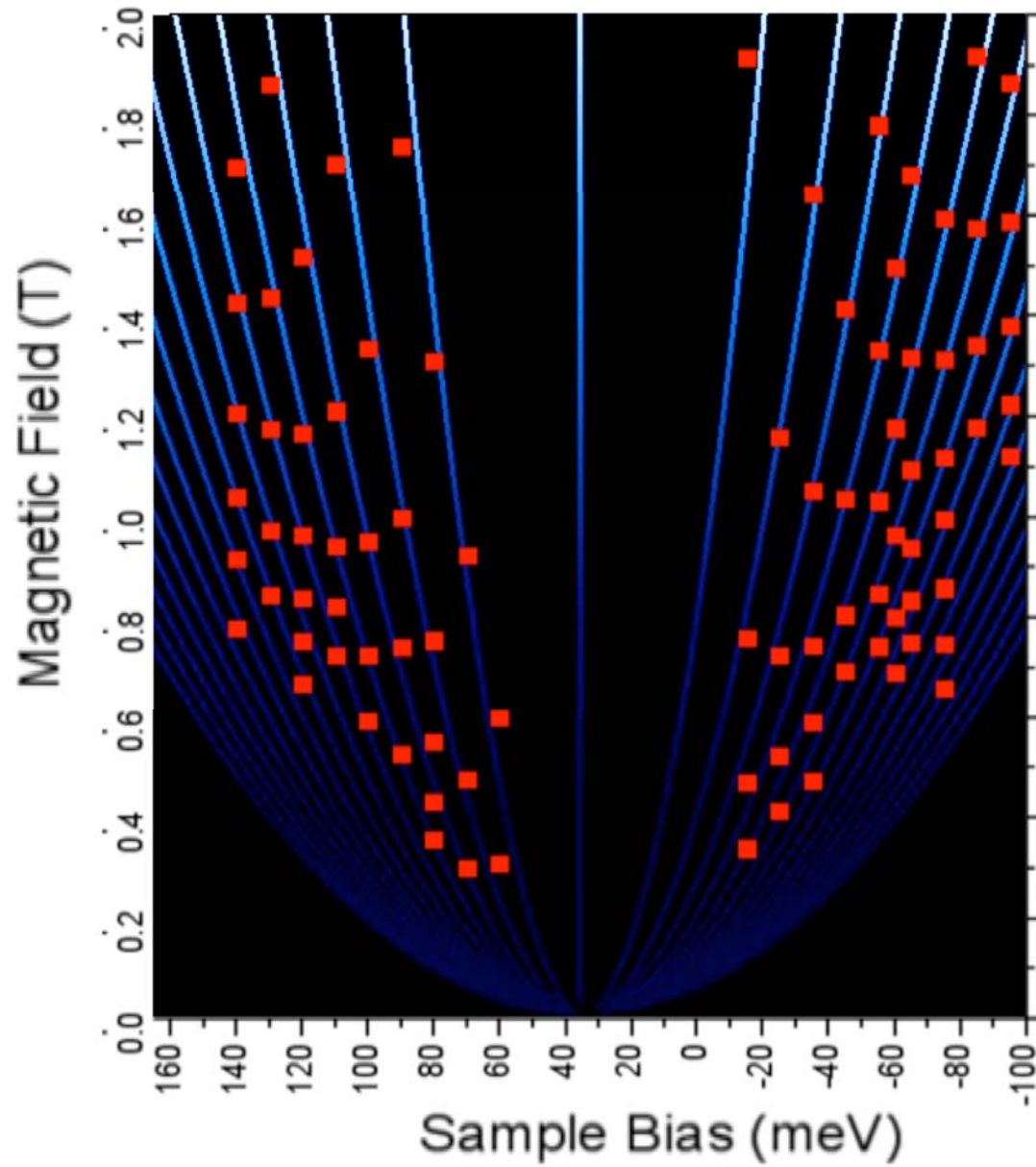
Tunneling Magnetoconductance Oscillations

Analogous to SdH oscillations

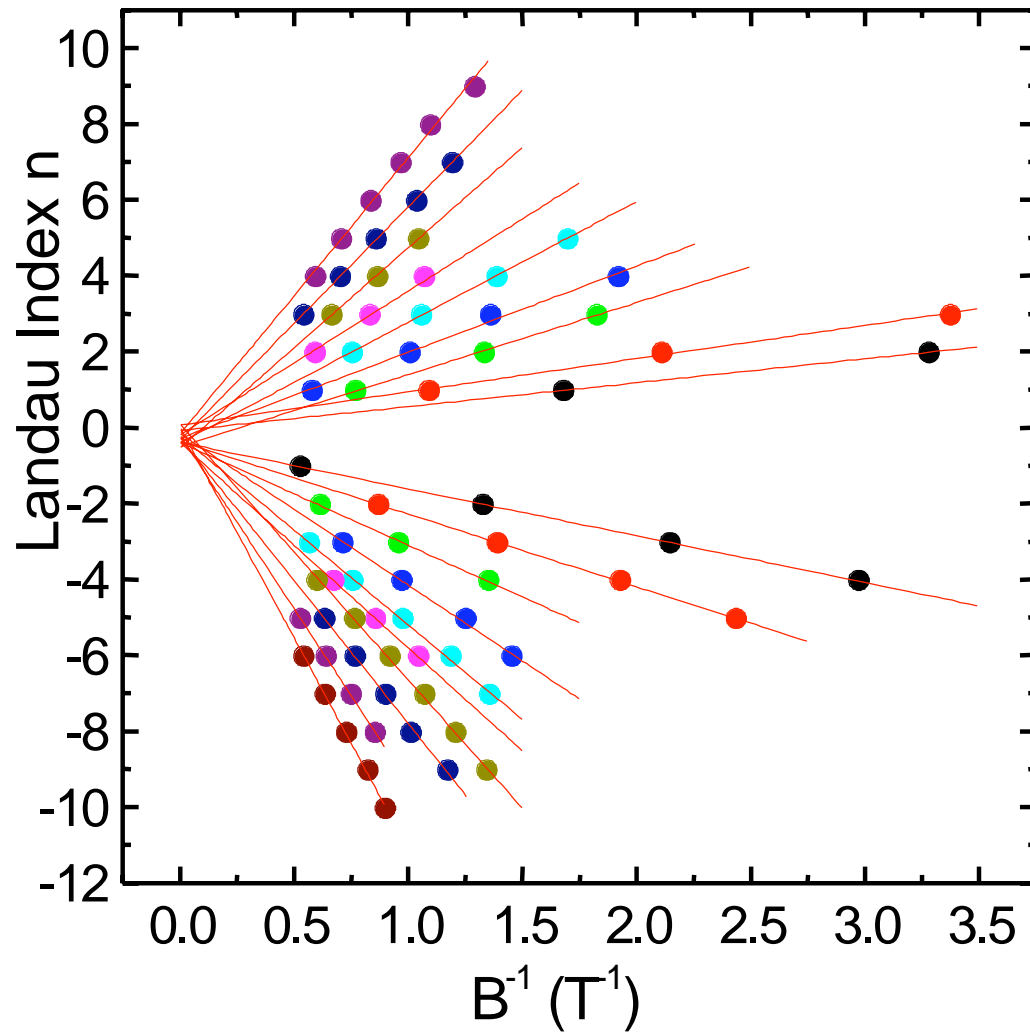


E vs B

Fit with $v = 1.07 \cdot 10^6$,

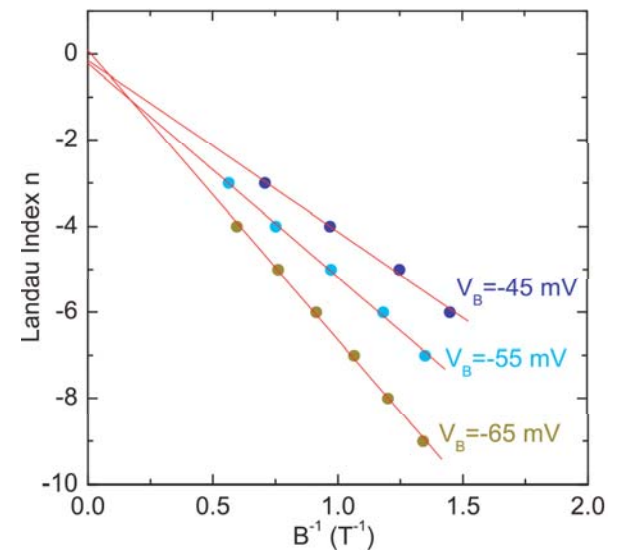


Fan Plots

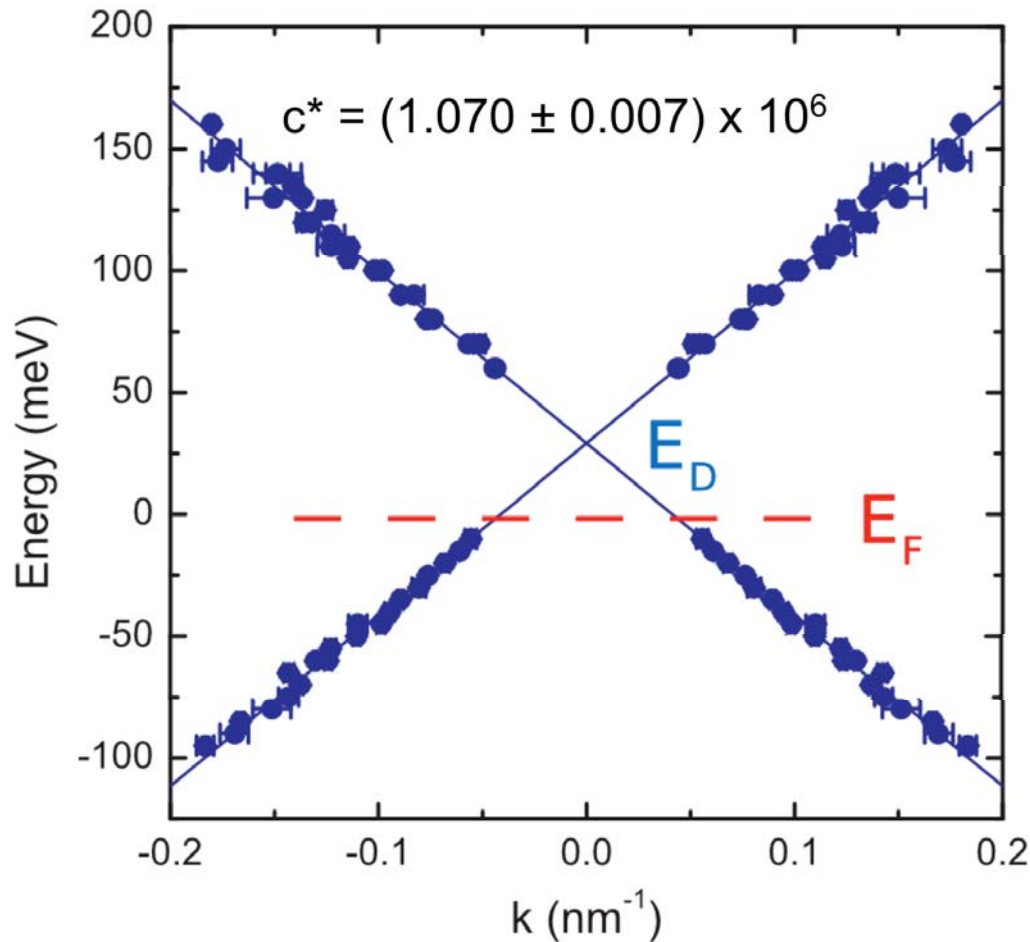


$$E_n = \text{sgn}(n) \sqrt{2e\hbar\tilde{c}^2 |n| B} \quad n=0, \pm 1, \dots$$

LL index vs $1/B$ for different energies



Dispersion E(k)



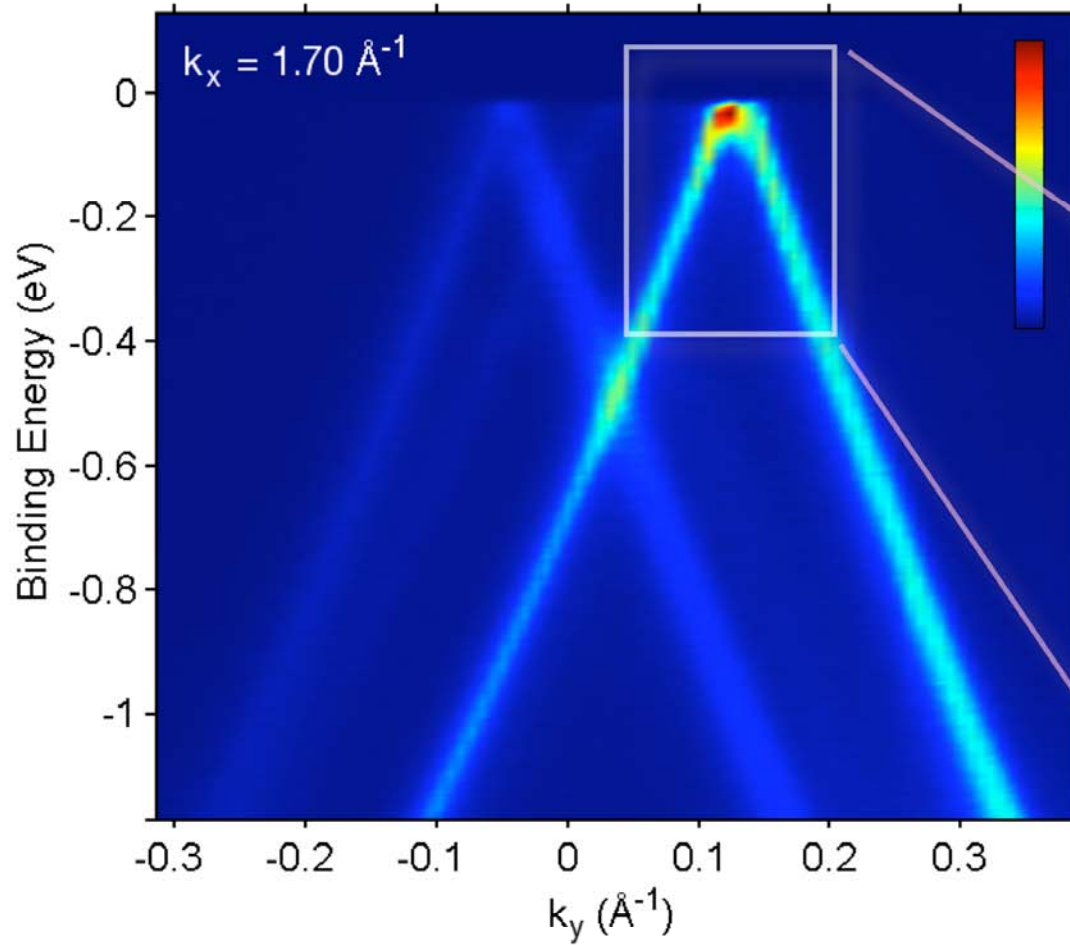
Slight asymmetry

$$c^* = (1.044 \pm 0.004) \times 10^6 \text{ ms}^{-1}$$

$$c^* = (1.189 \pm 0.007) \times 10^6 \text{ ms}^{-1}$$

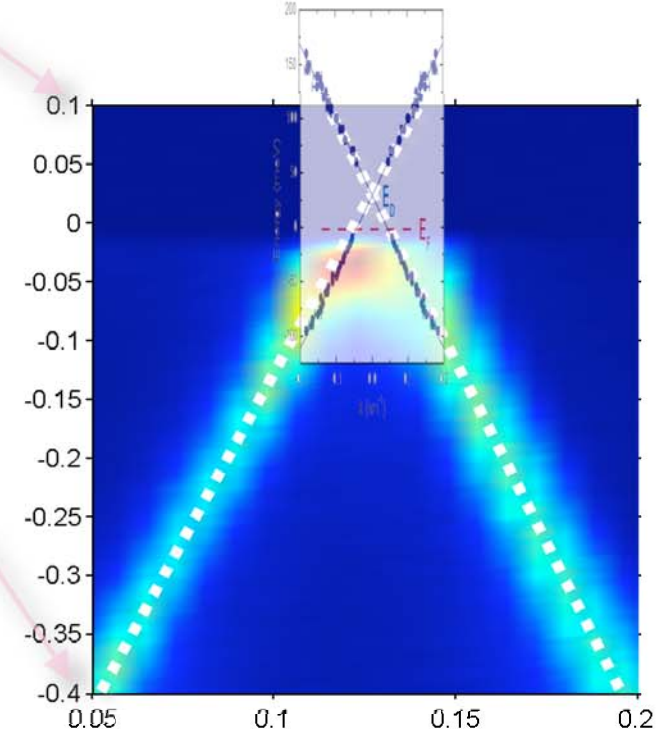
$$E_n = \text{sgn}(n) \sqrt{2e\hbar\tilde{c}^2 |n| B} \quad n=0, \pm 1, \dots = \hbar\tilde{c}k$$

ARPES: C-face MEG



$$v_F = 0.87 \pm .02 \times 10^6 \text{ m/s}$$

$$E_D - E_F \sim 20 \pm 10 \text{ meV}$$





Landau level spectroscopy

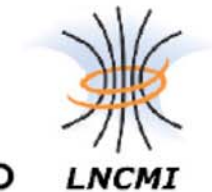
Magneto spectroscopy and Raman scattering of C-face multi layer epitaxial graphene

**C. Faugeras, M. Orlita, P. Plochocka, P. Neugebauer, M. Amado
Montero, P. Kossacki, A.L. Barra, M.L. Sadowski, D.K. Maude,
G. Martinez, M. Potemski**

LNCMI-CNRS, Grenoble

C. Berger, W.A. de Heer

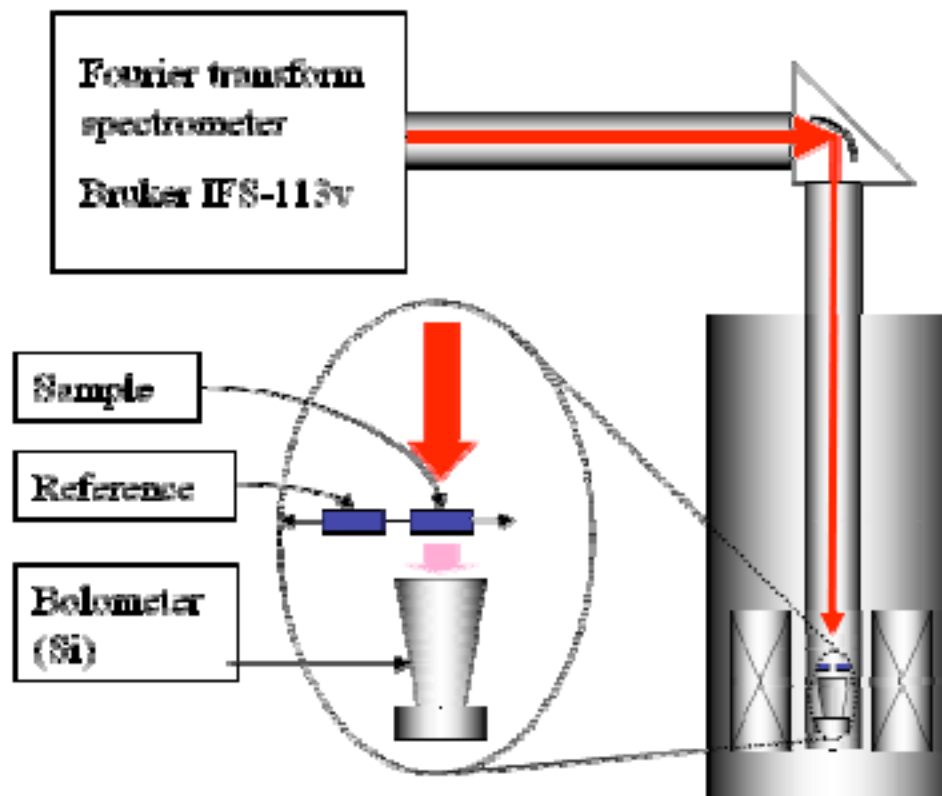
Georgia Tech, Atlanta



Courtesy C. Faugeras

FIR and MIR Experimental setup

Far and middle infrared transmission (FIR and MIR)
spectroscopy in magnetic fields
= Landau level spectroscopy



Relative change of the sample
transmission at finite magnetic
field:

$$\frac{T(B)}{T(B=0)}$$

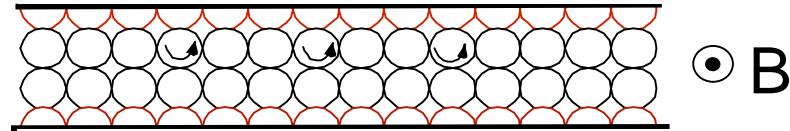
Magnetic field up to

$$B = 34 \text{ T}$$

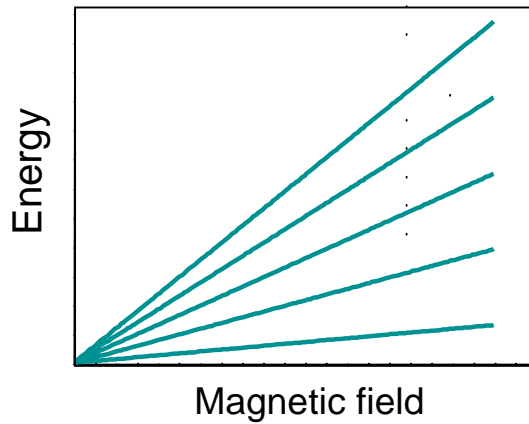
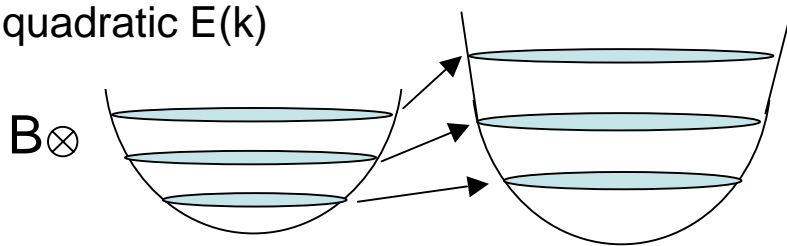
Possibility to perform absolute
transmission measurement

Bands in a magnetic field : Landau level

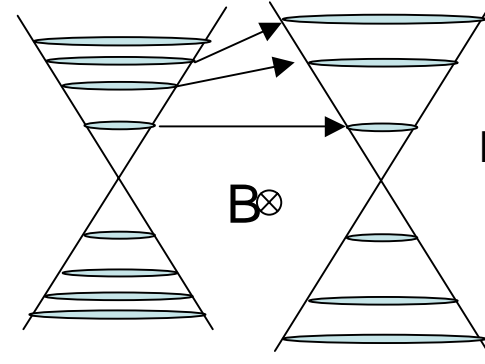
Energy quantization $2\pi r_c \equiv n\lambda_F$
 $r_c = p/eB$ $\lambda_F = 2\pi/k_F$



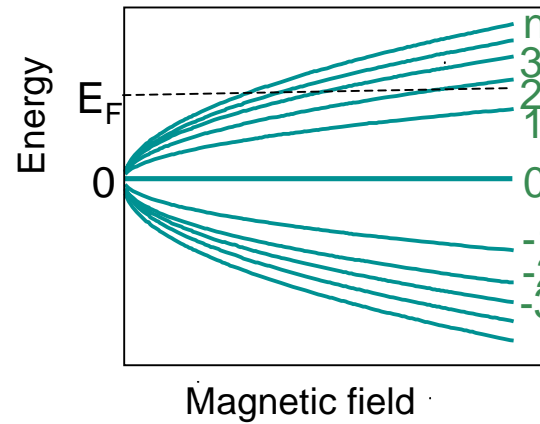
Normal electrons:
quadratic E(k)



$$E_n = \left(n + \frac{1}{2}\right) \frac{\hbar e B}{m^*}$$

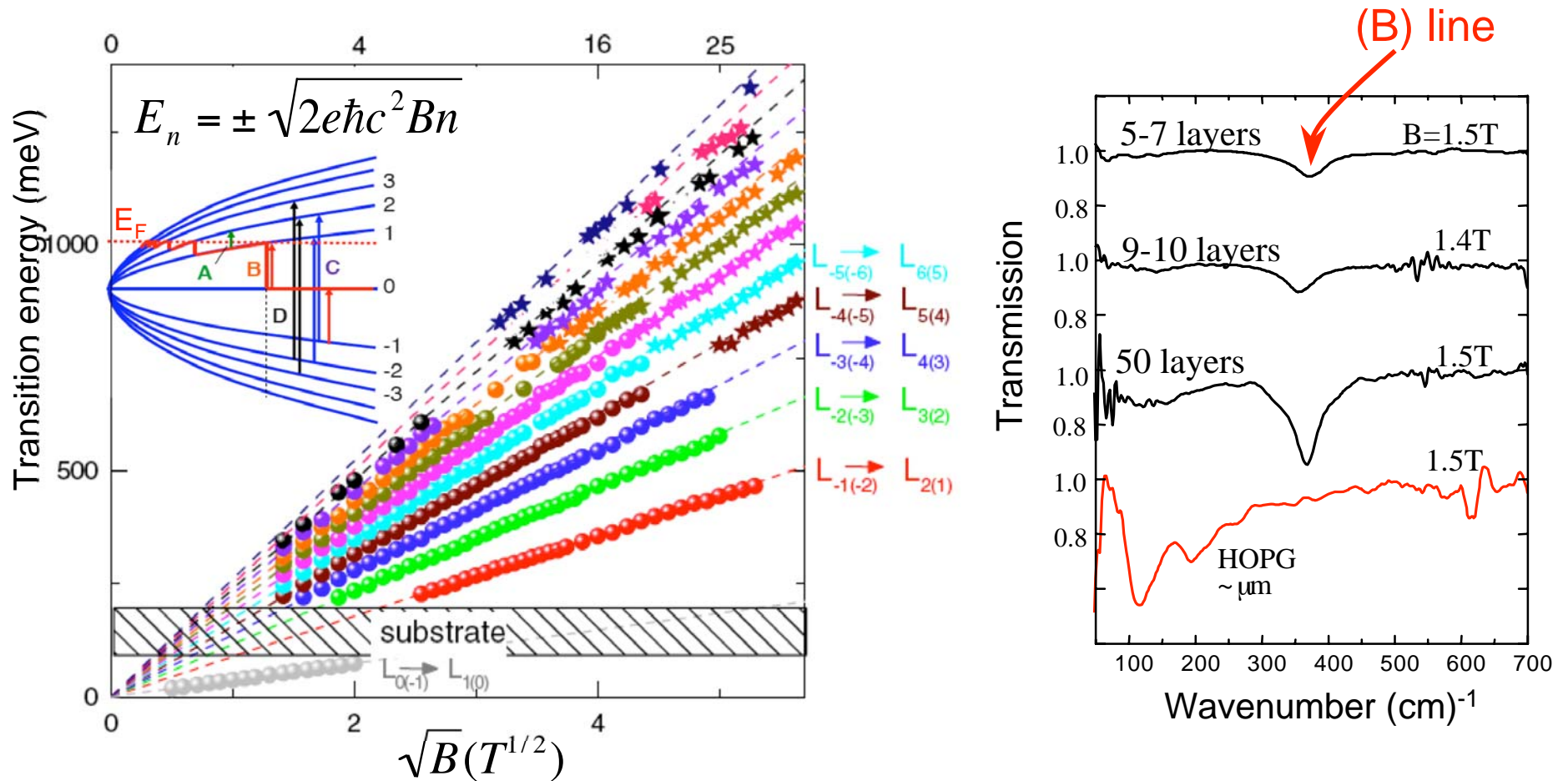


Dirac particles:
linear E(k)



$$E_n = \pm \sqrt{2e\hbar c^2 B n}$$

Landau Spectra of C-face Graphene

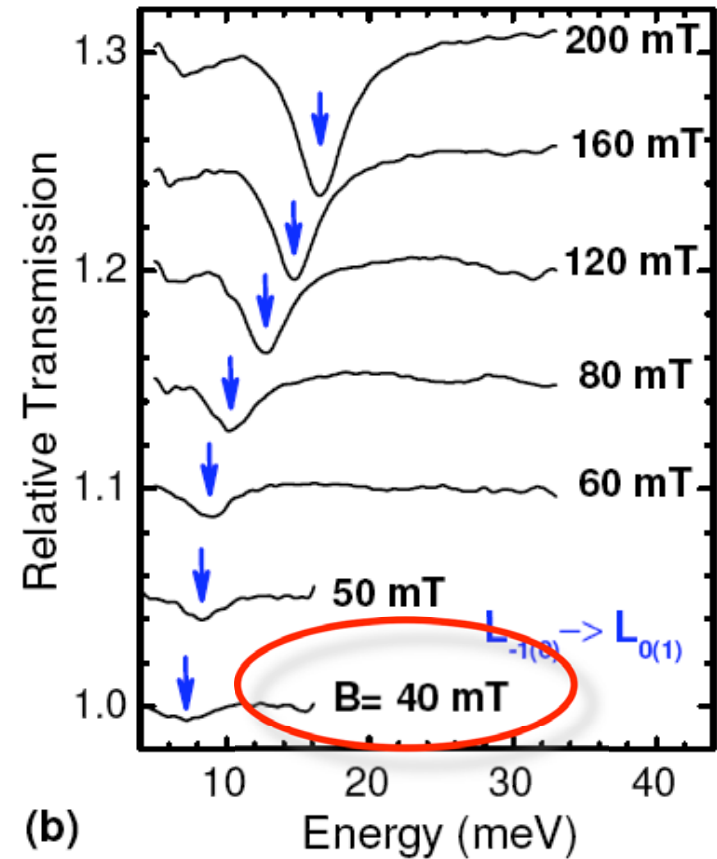
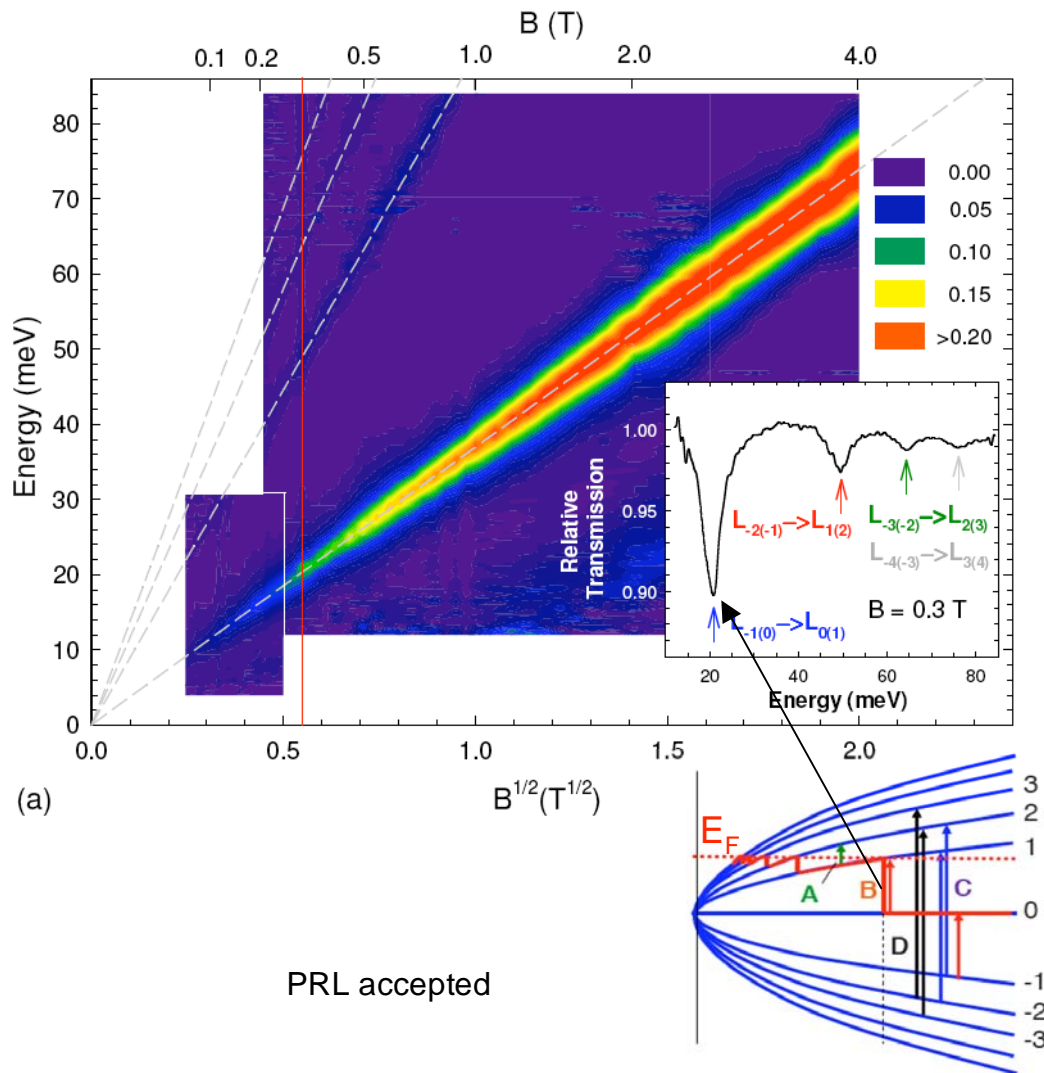


M. Potemski, G.Martinez, CNRS-LCMI

IR cyclotron resonance spectroscopy

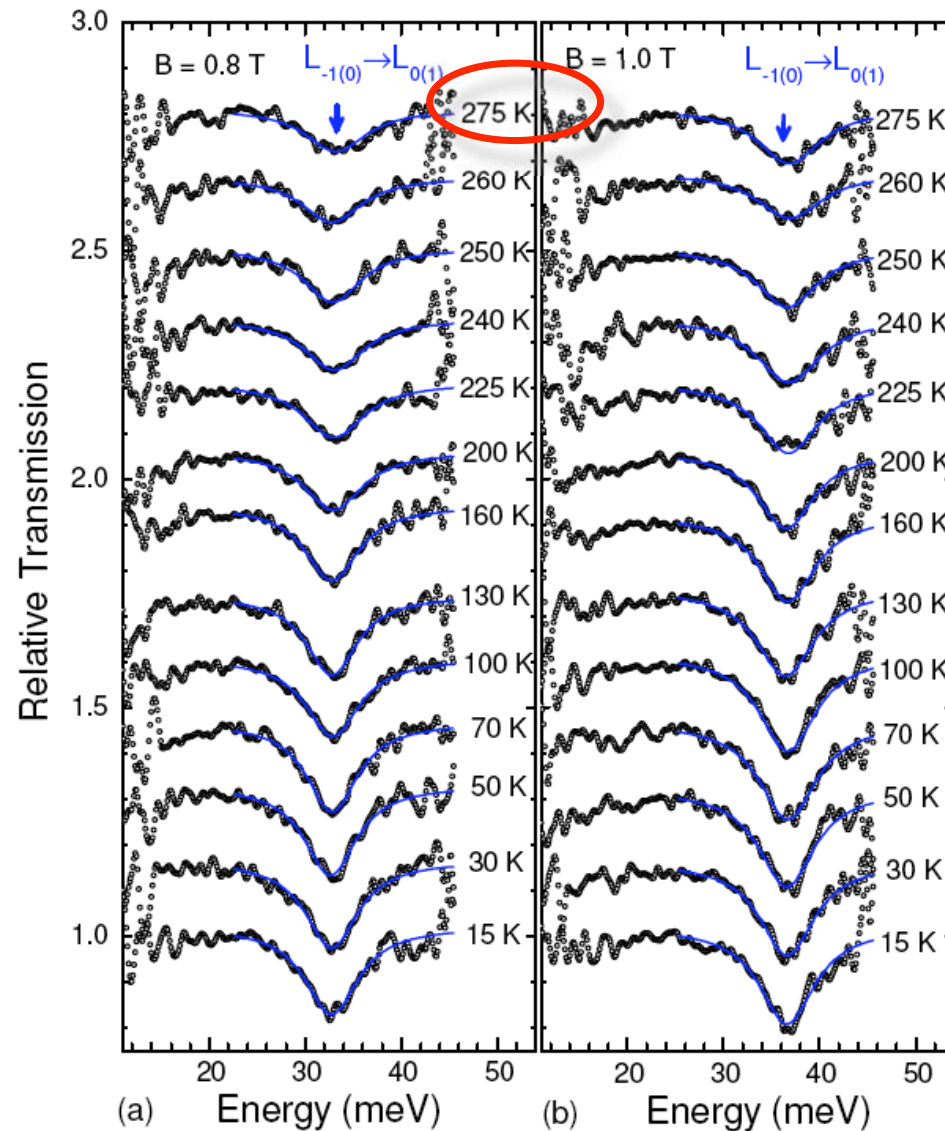
Approaching the Dirac point in high mobility multilayer epitaxial graphene

M. Orlita,^{1,2,3,*} C. Faugeras,¹ P. Plochocka,¹ P. Neugebauer,¹ G. Martinez,¹ D. K. Maude,¹ A.-L. Barra,¹ M. Sprinkle,⁴ C. Berger,^{4,5} W. A. de Heer,⁴ and M. Potemski¹



$\mu > 250,000$

IR cyclotron resonance spectroscopy



LL's visible at RT below 1T.

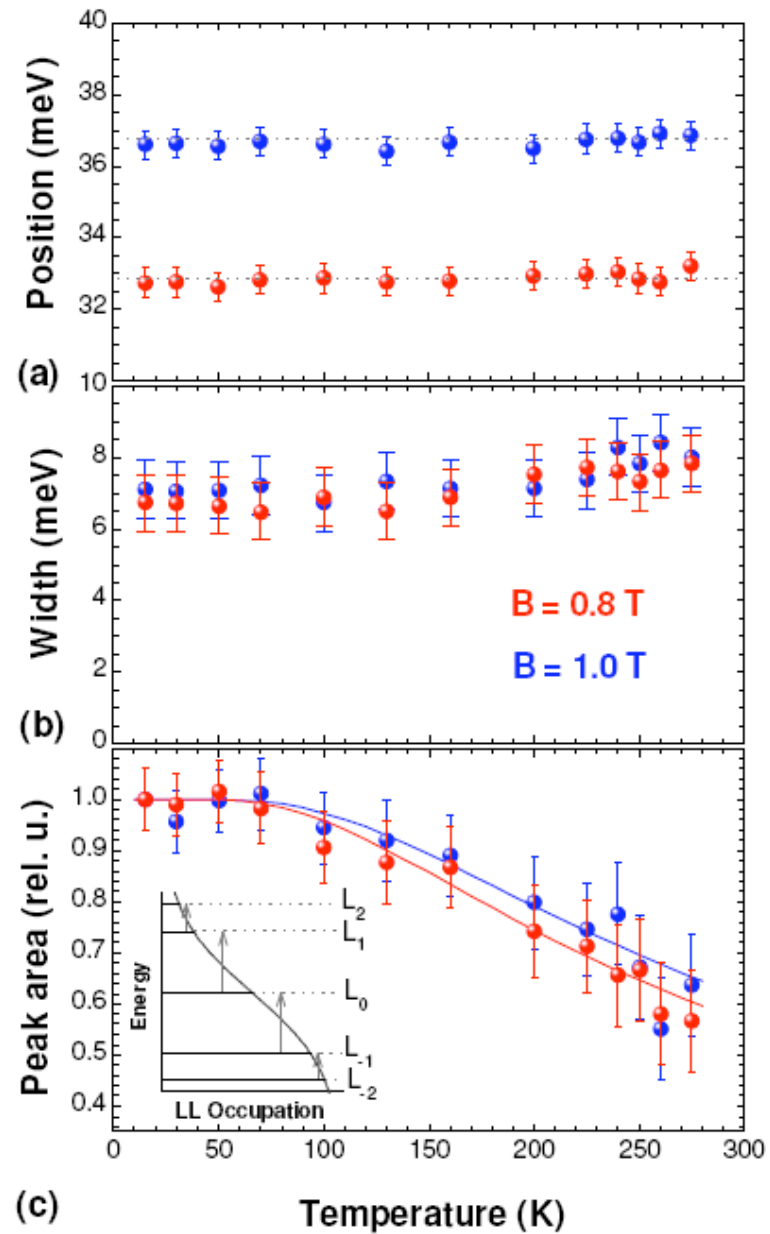
MEG Landau Levels

Temperature Independent LL's.

Temperature Independent widths

Boltzmann population of levels

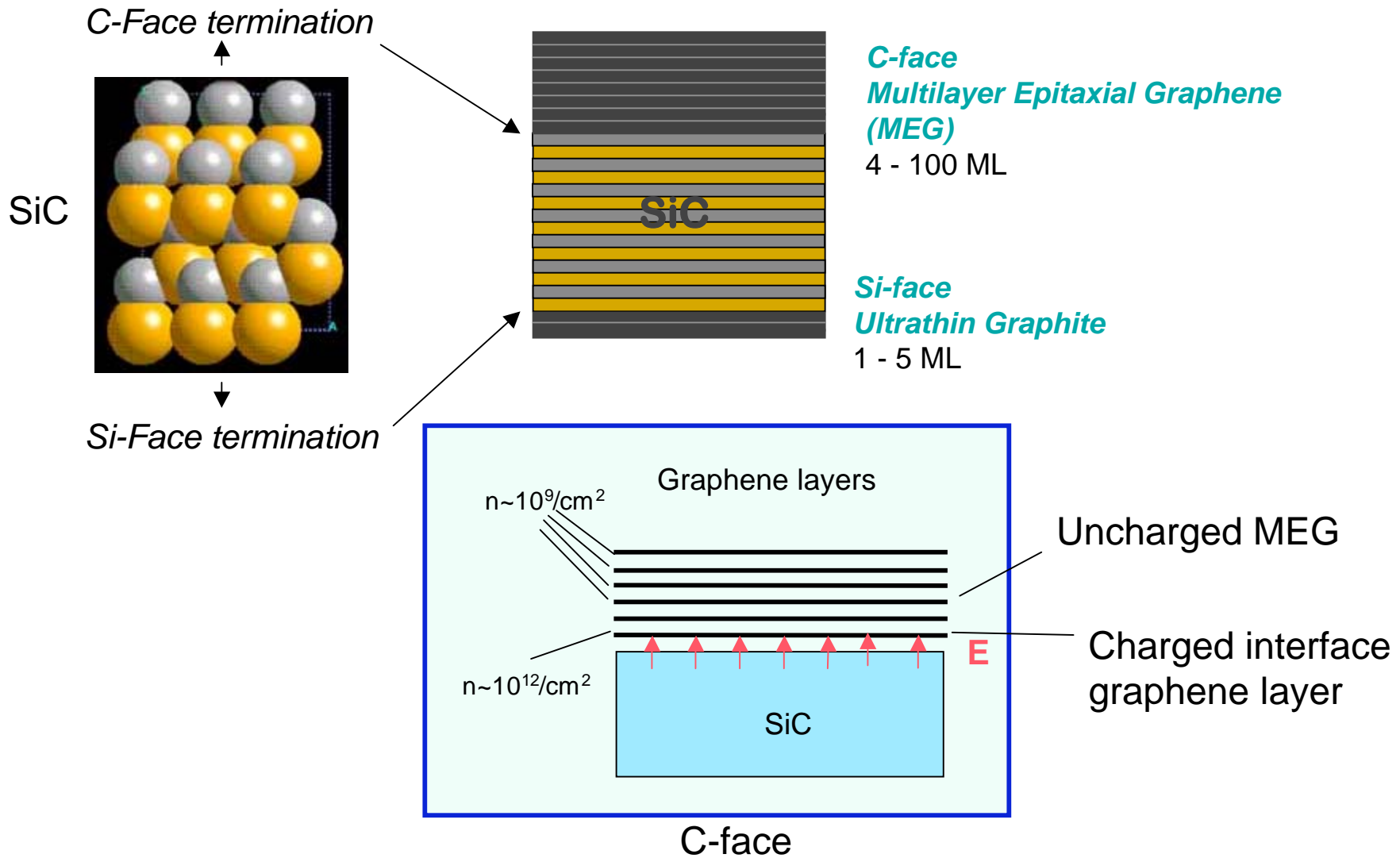
Weak Electron-Phonon Coupling:
 $\mu > 250,000$ at RT





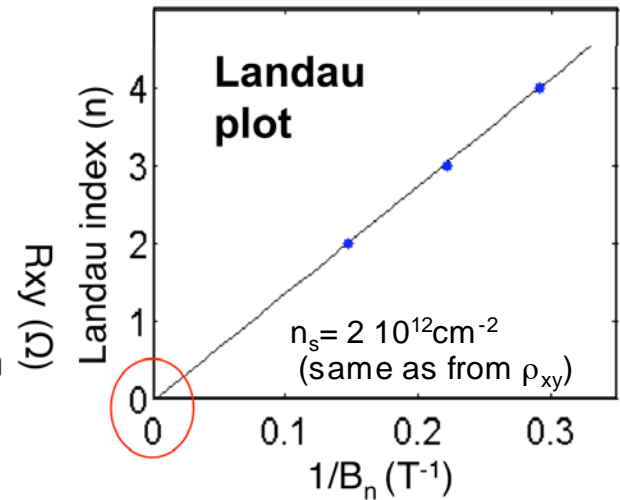
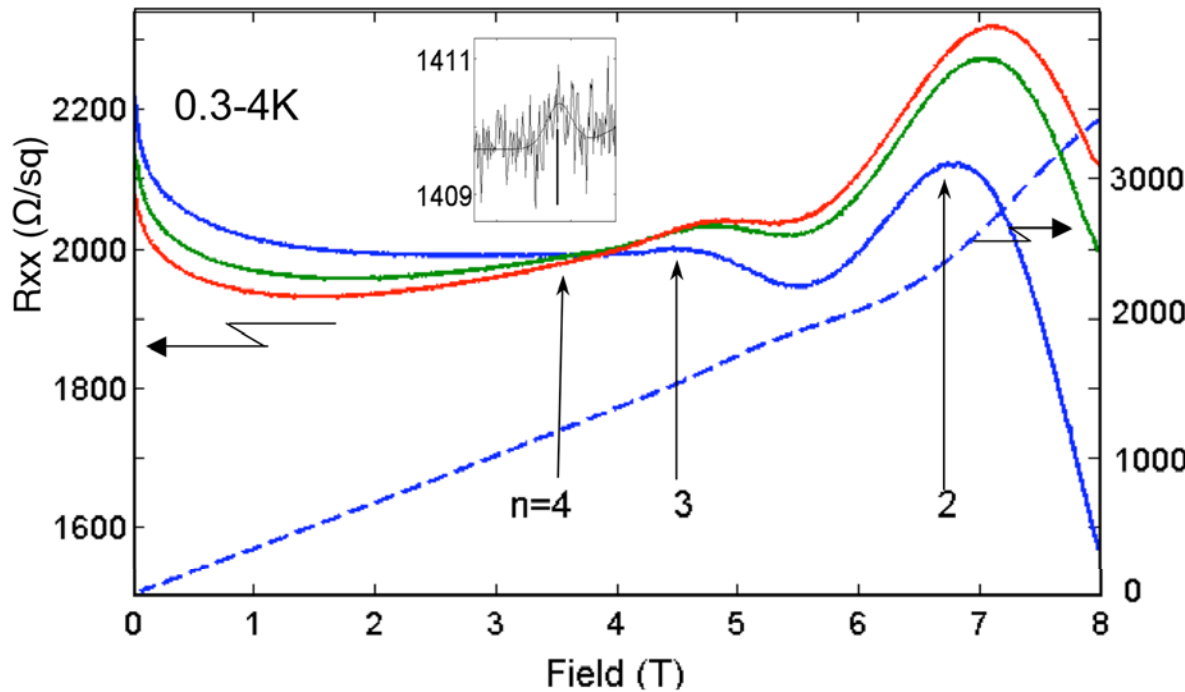
Transport

Epitaxial Graphene on 4H-SiC

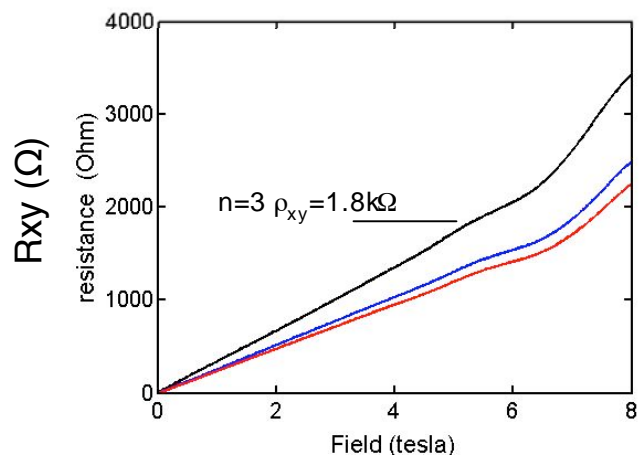


Magneto-transport of 1-2 graphene layers on Si-face

Hall bar 400X800 μm Si-face, UHV grown, $\mu=1000$



Berry's phase= π

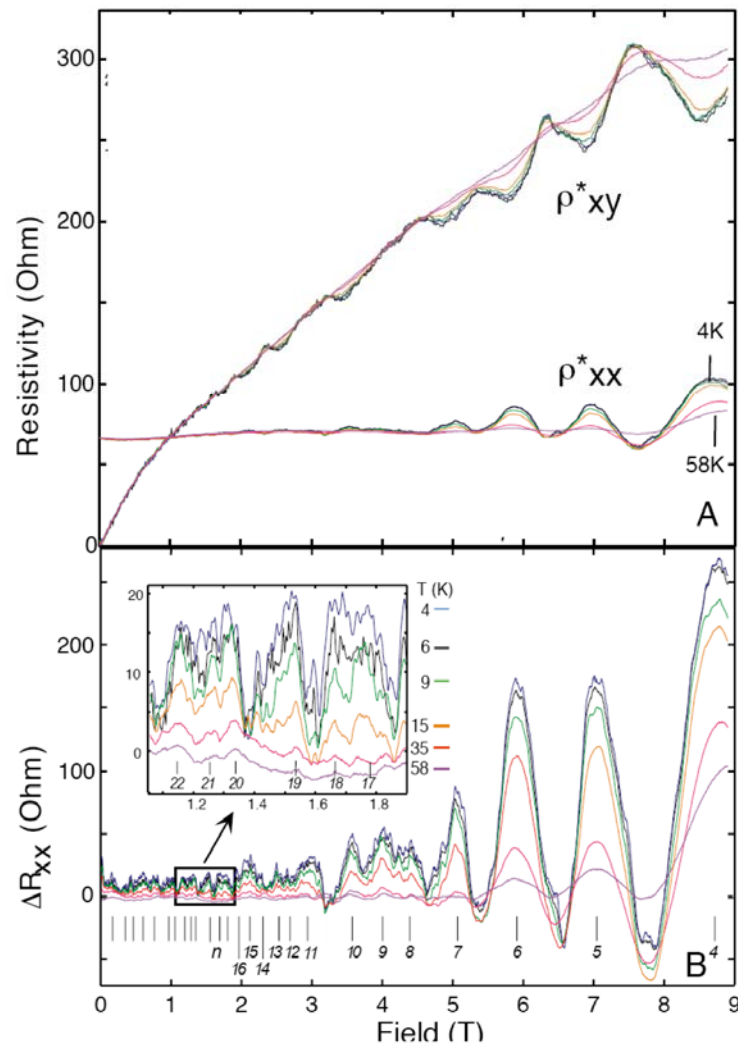


Berger et al. J. Chem. Phys. 2004

Electronic Confinement and Coherence in Patterned Epitaxial Graphene

Claire Berger,^{1,2} Zhimin Song,¹ Xuebin Li,¹ Xiaosong Wu,¹ Nate Brown,¹ Cécile Naud,² Didier Mayou,² Tianbo Li,¹ Joanna Hass,¹ Alexei N. Marchenkov,¹ Edward H. Conrad,¹ Phillip N. First,¹ Walt A. de Heer*

T=4,6, 9, 15, 35 and 58 K; -9 T ≤ B ≤ 9 T.



C-face
Hall bar
1 μm X 200 nm
 $\mu^* = 27000 \text{ cm}^2/\text{Vs}$

Landau levels:

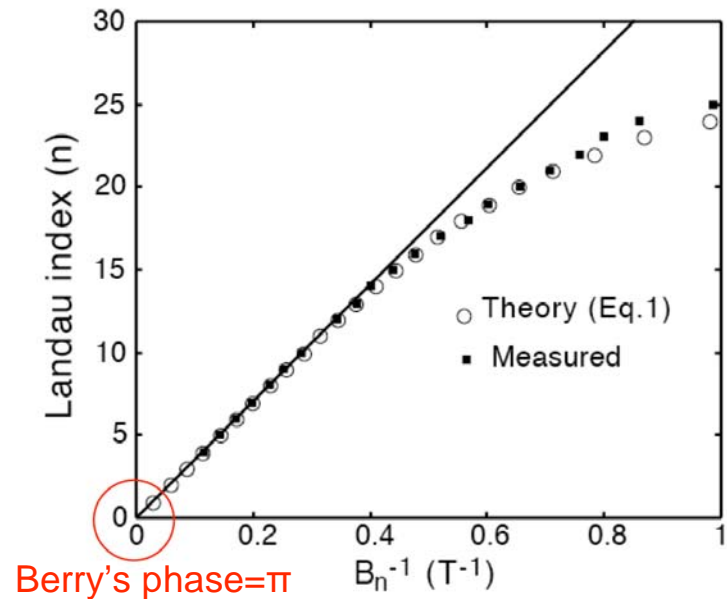
$$E_n(B) = \sqrt{2neBv_0^2}$$

Confinement:

$$E_n(W) = n\pi v_0/W$$

Confined Landau levels:

$$E_n(B, W) \approx [E_n(W)^4 + E_n(B)^4]^{1/4}$$

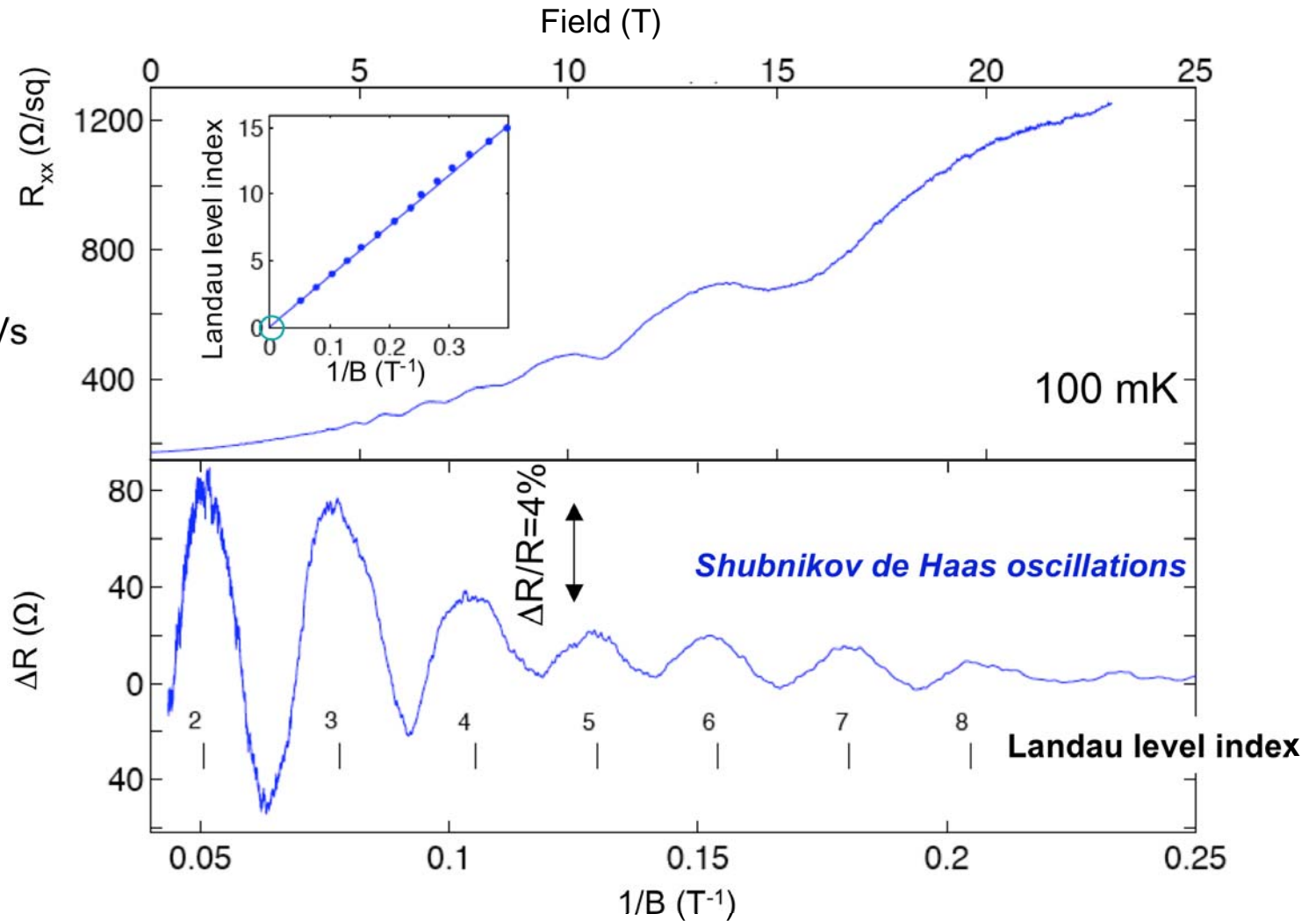


Magnetotransport: graphene like; Berry's phase = π (No QHE)

Hall bar
C-face



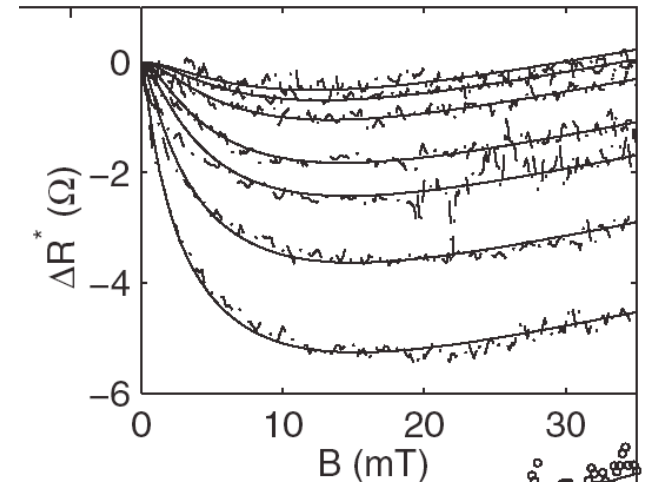
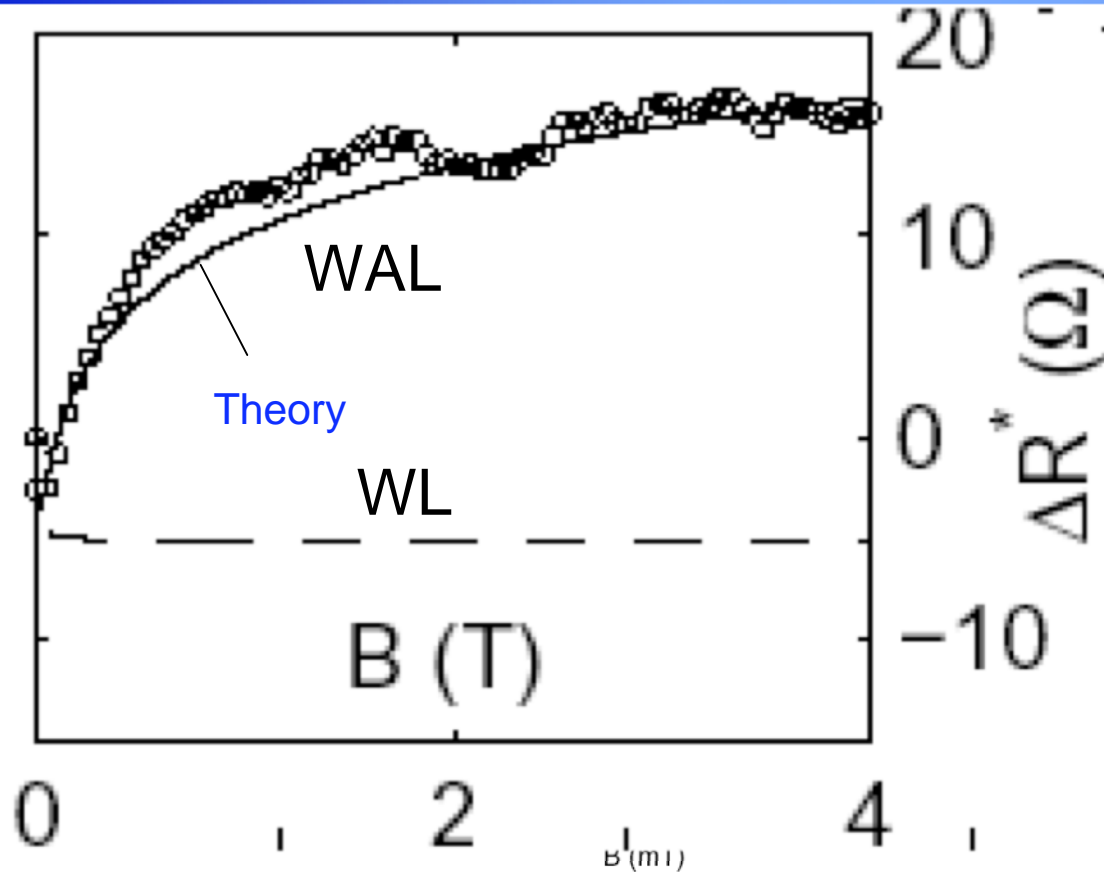
$1\mu\text{m} \times 6.5\mu\text{m}$
 $R = 502\ \Omega/\text{sq}$
 $\mu = 10000\ \text{cm}^2/\text{Vs}$



Solid State Com. 2007, Grenoble/GIT collaboration

Weak Antilocalization in Epitaxial Graphene: Evidence for Chiral Electrons

Xiaosong Wu,¹ Xuebin Li,¹ Zhimin Song,¹ Claire Berger,^{1,2} and Walt A. de Heer¹



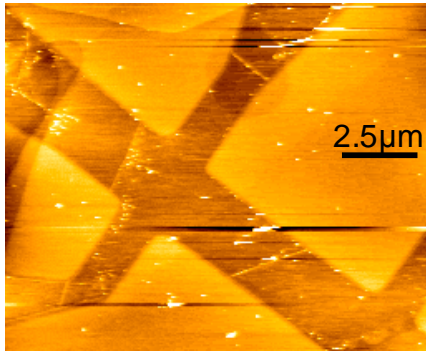
C-face Hall bar

τ_ϕ phase coherence time
 τ_w warping-induced relaxation time
 τ_{iv} intervalley scattering time
 $\tau_B = \hbar/2eDB$
 D is the diffusion constant

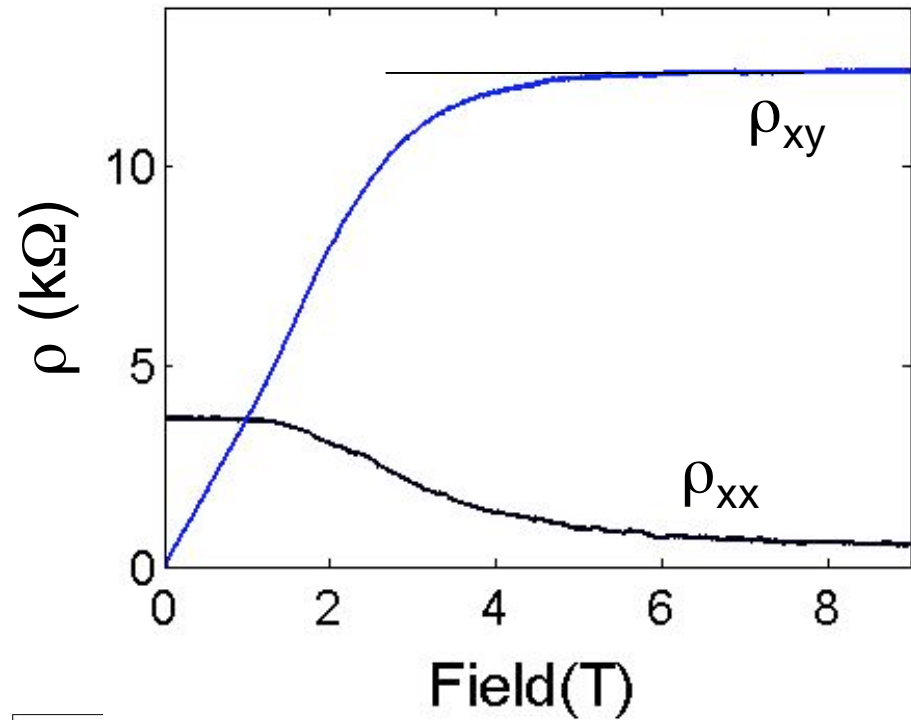
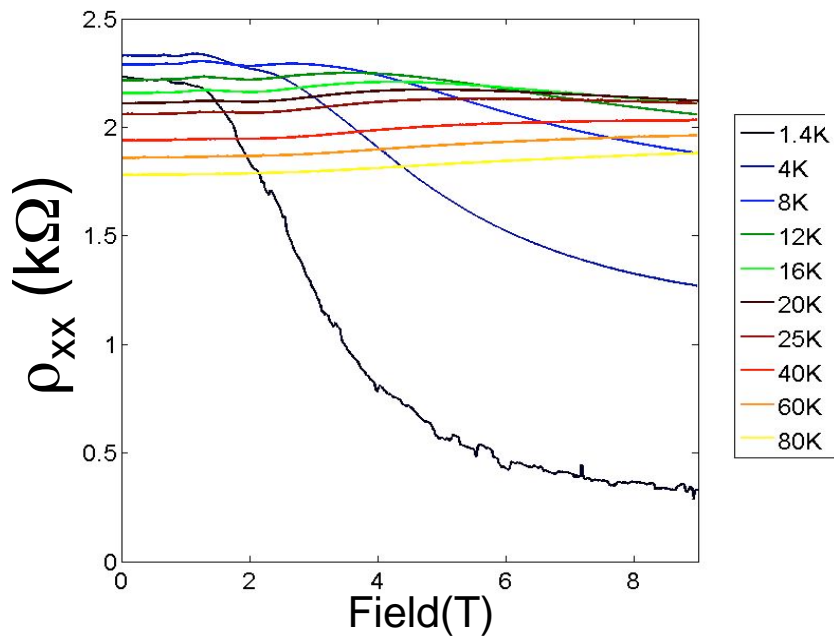
$$\Delta\rho(B) = -\frac{e^2\rho^2}{\pi h} \left[F\left(\frac{2\tau_\phi}{\tau_B}\right) - F\left(\frac{2}{\tau_B(\tau_\phi^{-1} + 2\tau_{iv}^{-1})}\right) - 2F\left(\frac{2}{\tau_B(\tau_\phi^{-1} + \tau_{iv}^{-1} + \tau_w^{-1})}\right) \right]$$

Magnetotransport of ~ 1 graphene sheet on C-face

Cross etched in a flat terrace

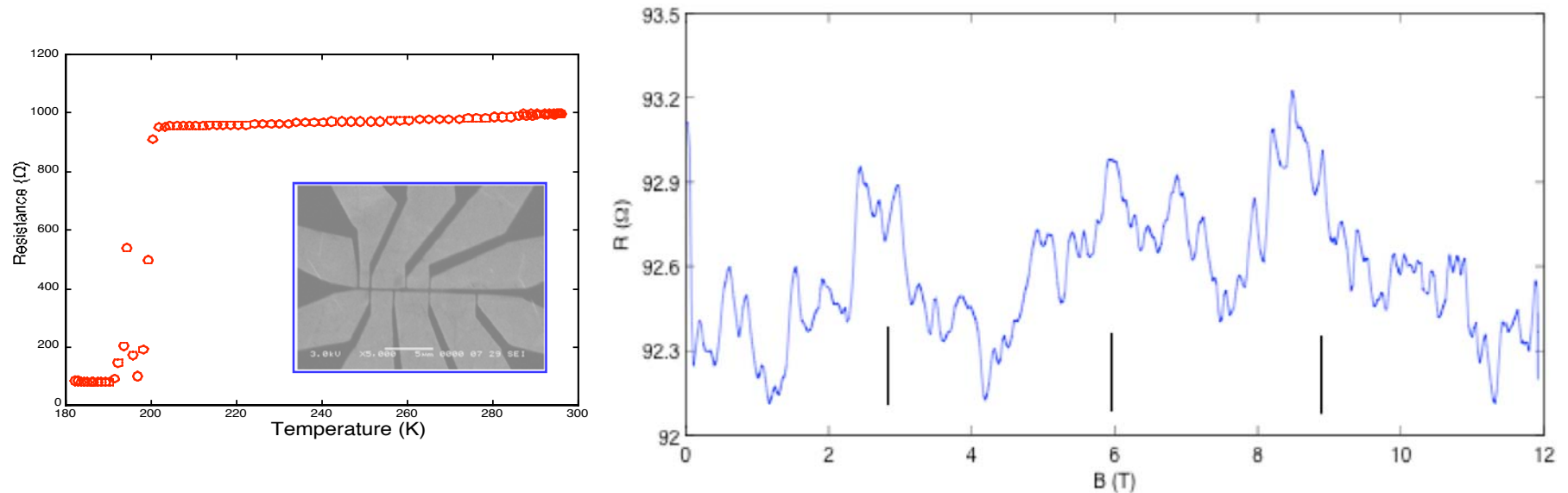


$\mu \sim 9000 \text{ cm}^2/\text{Vs}$
 $n_s = 1.6 \cdot 10^{11} \text{ cm}^{-2}$



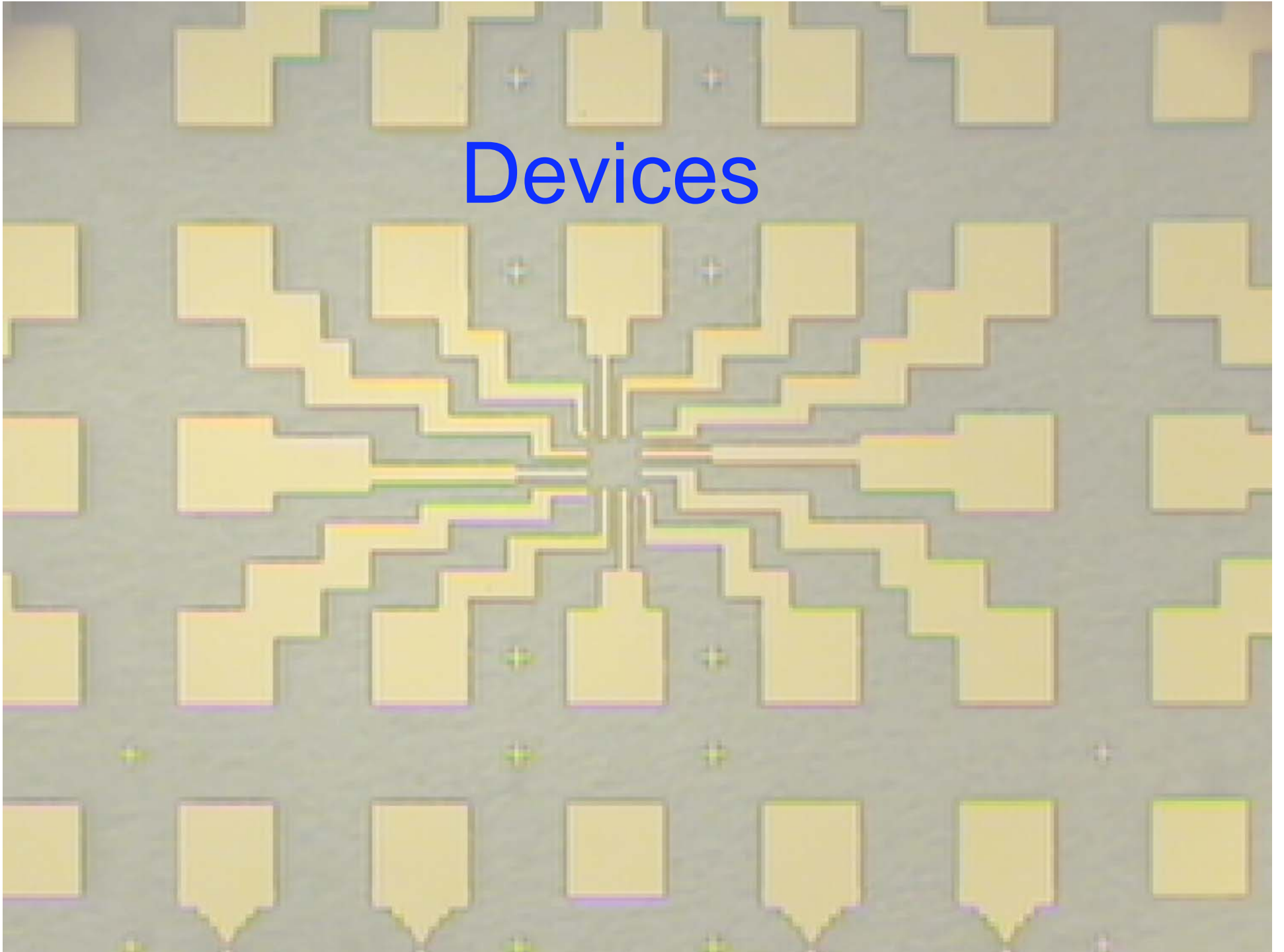
Anomalous Conductance Transition

- A reversible, reproducible, drop in the conductivity is observed at 200K.
- The resistance is at its theoretical minimum .
- Transport is phase coherent over the entire structure (0.5X5 μm).
- Resistance is at its theoretical minimum (no boundary scattering!)
- Oscillations periodic in the magnetic field are seen.

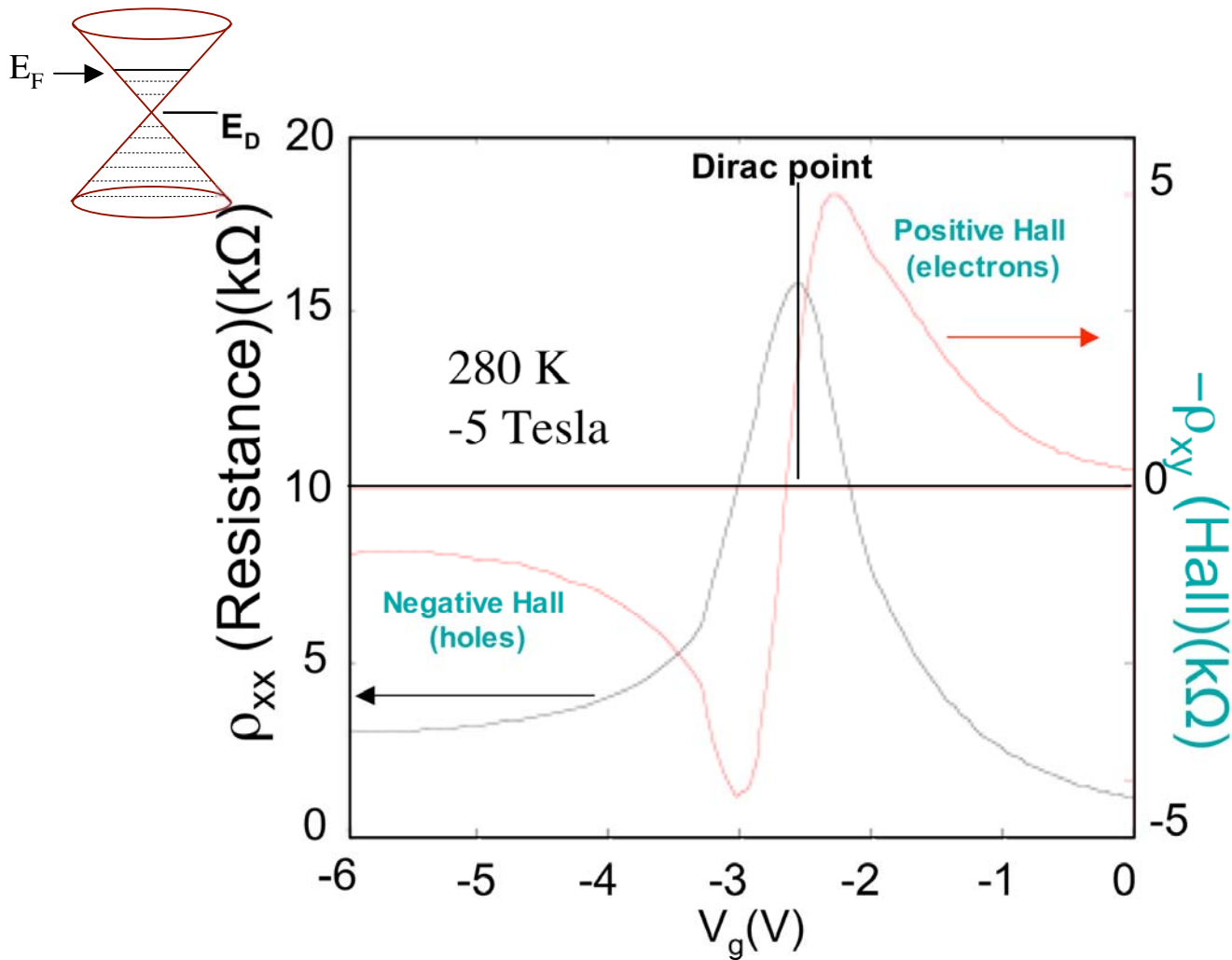


Could this be the Hofstadter butterfly?
(Moire with a 20 nm lattice constant)

Devices

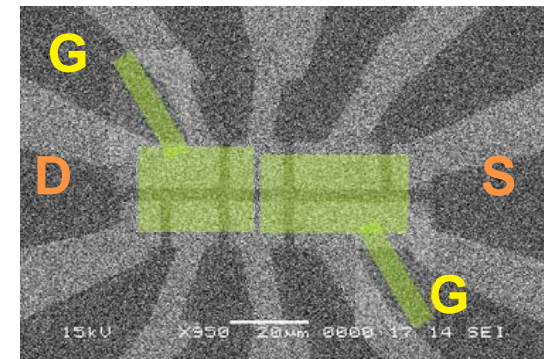


The Dirac point

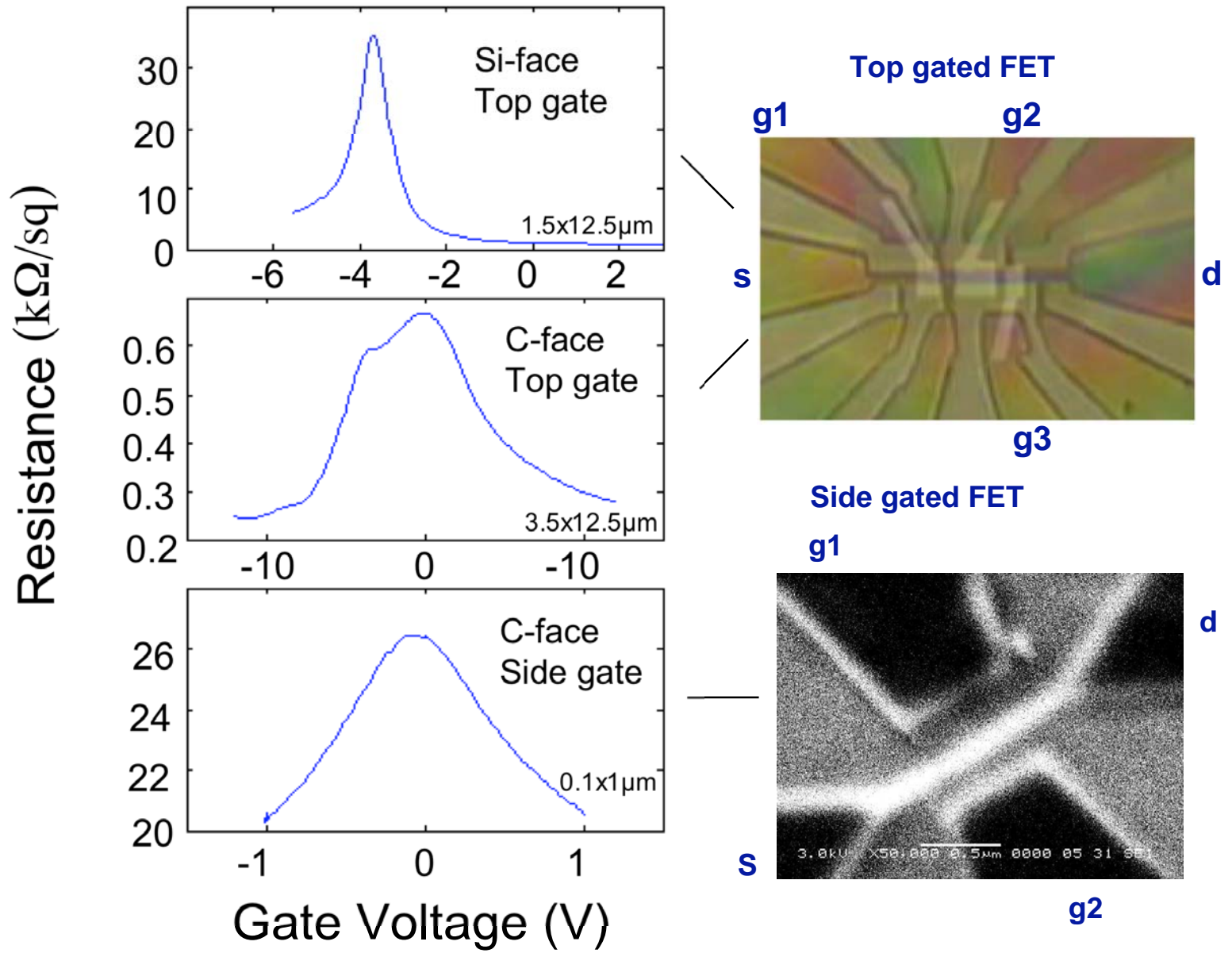


1.5 μ m x 12 μ m

Top gated Hall bar, Si face



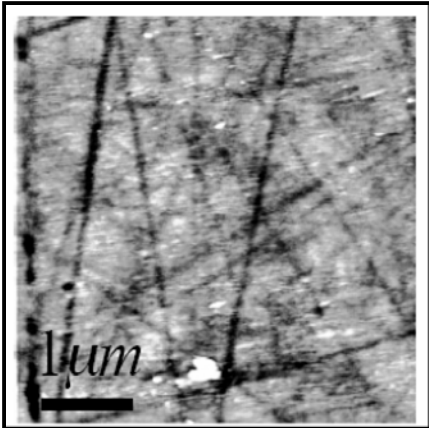
Top and side gated FETs



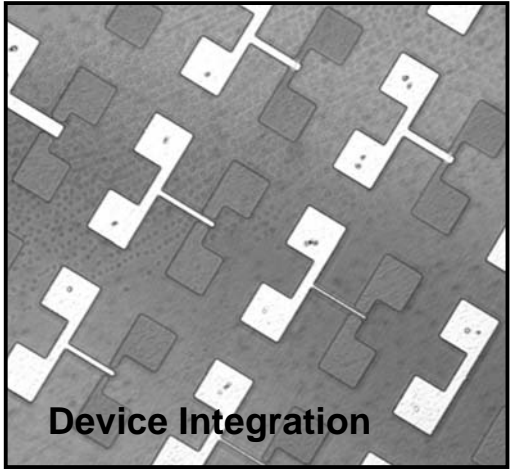
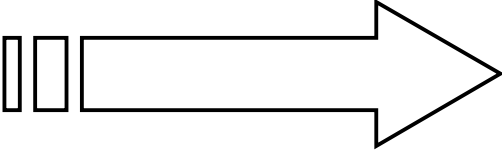
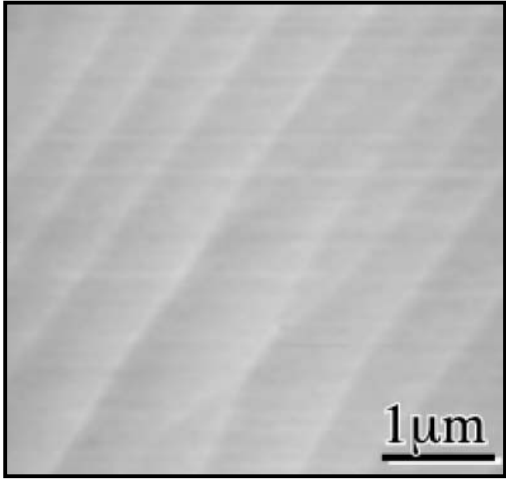
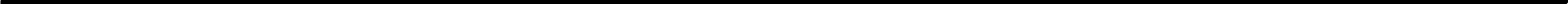
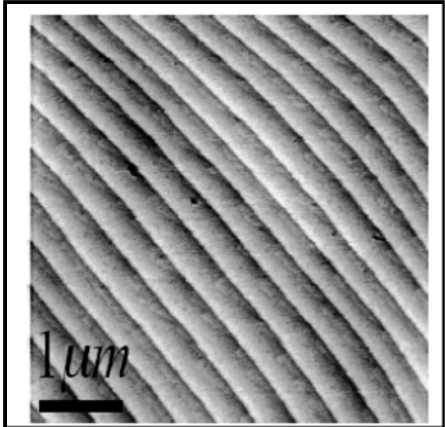
The first epitaxial graphene transistors

Production process

SiC blank

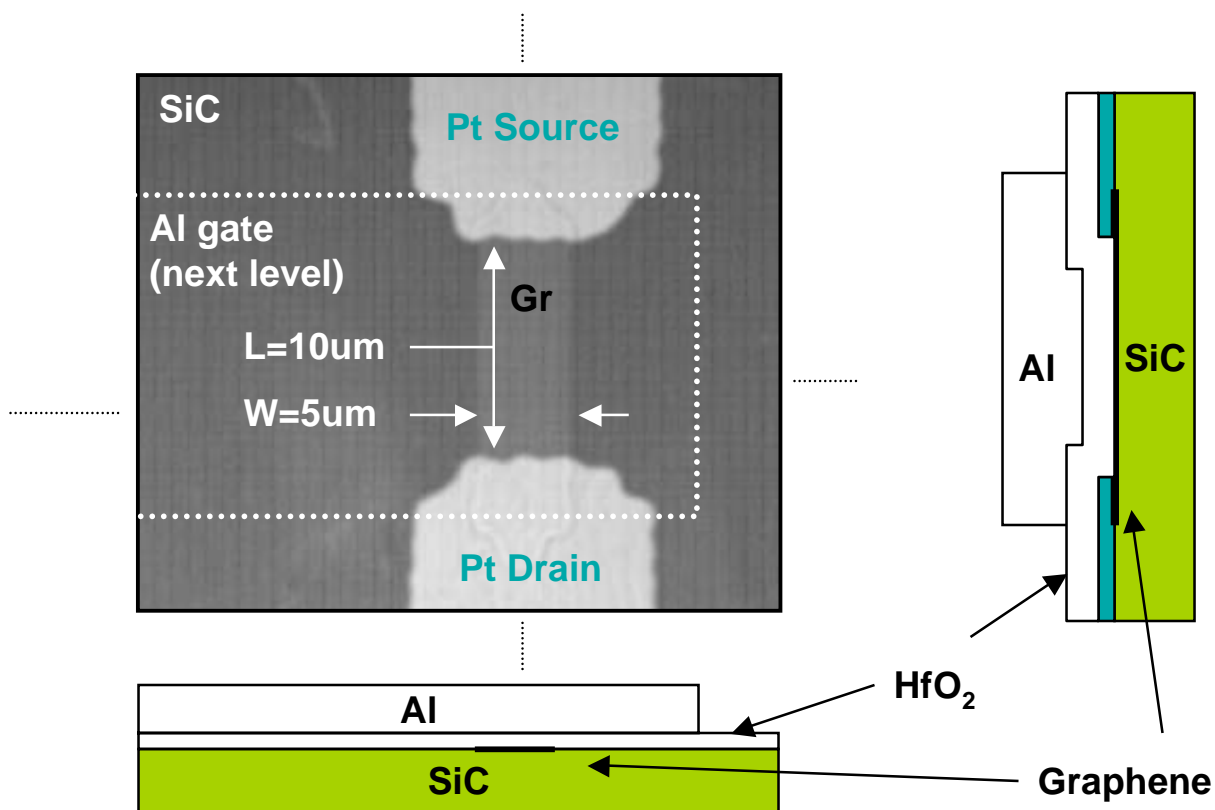


Hydrogen etch



Pattern

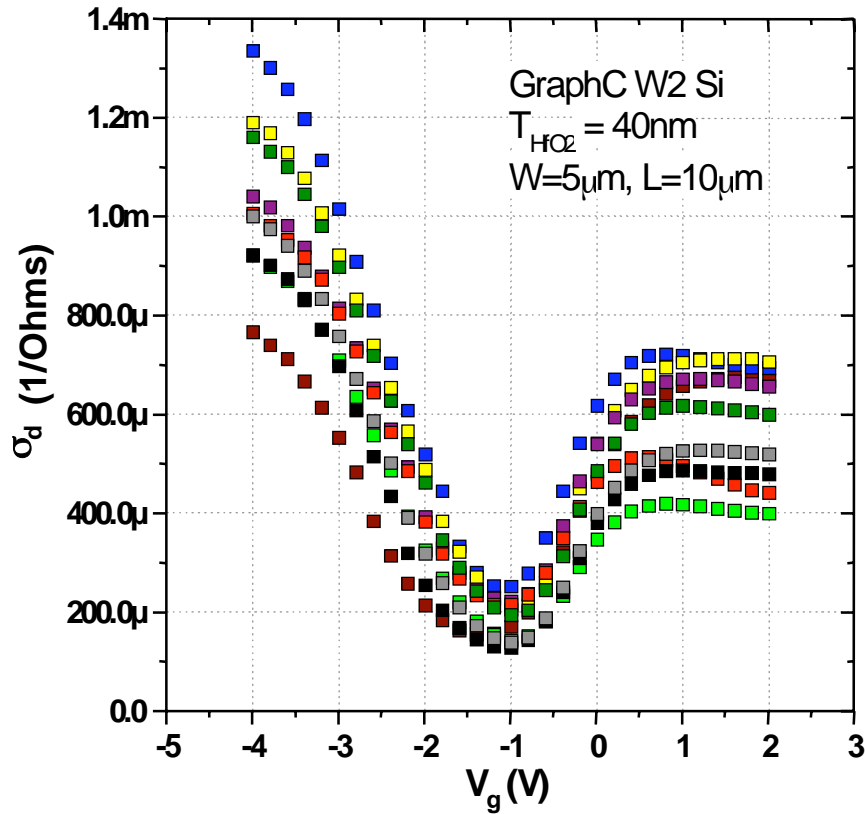
Final Device Geometry



- Device description and cross section
 - Nominal device – Graphene/SiC active layer (C-side), $L = 10\mu\text{m}$, $W = 5\mu\text{m}$, ridge parallel, 50nm HfO₂ dielectric, Al gate
 - Microscope image shown before gate lift-off

J. Kedzierski, P. L. Hsu, P. Healey, P. W. Wyatt, C. L. Keast, M. Sprinkle, C. Berger, W. A. de Heer, *Epitaxial graphene transistors on SiC substrates*, IEEE T Electron Dev **55**, 2078 (2008).

Set of Identical Devices (Si-face)



Drain current vs. gate voltage at
 $V_d = 0.5\text{V}$

- Minimum conductivity
 - 130uS to 250uS
- Field Effect Mobility values
 - 400-1000 cm^2/Vs
- $I_{\text{on}}/I_{\text{off}} \sim 5$

J. Kedzierski, P. L. Hsu, P. Healey, P. W. Wyatt, C. L. Keast, M. Sprinkle, C. Berger, W. A. de Heer, *Epitaxial graphene transistors on SiC substrates*, IEEE Electron Dev **55**, 2078 (2008).

Lithography

98 ribbons per 3.5 x 4.5 mm chip

Hall bars and 2-point devices

